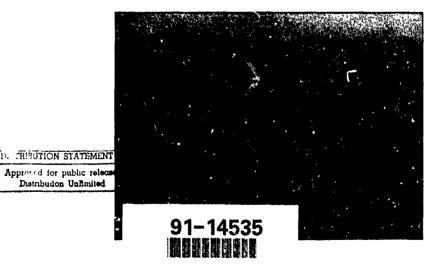




**US Army Corps** of Engineers Fort Worth District

**Embankment Criteria and Performance Report** 

# **JOE POOL LAKE MOUNTAIN CREEK, TEXAS** TRINITY RIVER BASIN



**OCTOBER 1991** 

067 91 10 30 003



# DEPARTMENT OF THE ARMY FORT WORTH DISTRICT, CORPS OF ENGINEERS P. O. BOX 17300

FORT WORTH, TEXAS 76102-0300
REPLY TO
ATTENTION OF:

CESWF-ED-G

9 October 1991

MEMORANDUM FOR SEE DISTRIBUTION

SUBJECT: Joe Pool Lake, Texas, Embankment Criteria and Performance Report

In accordance with paragraph 8 of ER 1110-2-1901, the subject report is transmitted for your use and information.

FOR THE COMMANDER:

Encl

R. TERRY COOMES, P.E.
Chief, Engineering Division

DISTRIBUTION: See attached list

> Statement A per telecon Vicky Sharp Army Corps of Engineers /CESWF-IM-C FT Worth, TX 76102-0300

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JOE POOL LAKE

MOUNTAIN CREEK, TEXAS

TRINITY RIVER BASIN

EMBANKMENT CRITERIA
AND

PERFORMANCE REPORT

U.S. ARMY ENGINEER DISTRICT

CORPS OF ENGINEERS

FORT WORTH, TEXAS

# JOE POOL LAKE MOUNTAIN CREEK, TEXAS EMBANKMENT CRITERIA AND PERFORMANCE REPORT

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JOE POOL LAKE

MOUNTAIN CREEK, TEXAS EMBANKMENT CRITERIA AND PERFORMANCE REPORT

SECTION I - INTRODUCTION

Authority, - Authority for preparing Embankment Criteria and 1-01. Performance Reports is contained in ER 1110-2-1901; Subject: Embankment Criteria and Performance Report, dated 31 December 1981.

1-02. Purpose. - The purpose of the report is to provide the information needed to (1) familiarize engineers with the project, (2) re-evaluate the earthen embankment and appurtenant structural features in the event of unsatisfactory performance, and (3) provide guidance for designing comparable future projects.

Authorization and Purpose of the Project. - Jue Pool Lake (formerly 1-03 Lakeview Lake) was authorized by the River and Harbor Act of 1965, approved 27 October 1965 (Public Law 89-298) in accordance with the plan of improvement as outlined in House Document 276 (89th Congress, 1st Session) The purpose of the project is flood control, water supply, general recreation, and fish and wildlife enhancement

1-04. Project Maintenance. - The project is operated and maintained by the U.S. Army Corps of Engineers, Fort Worth District (CESWF). Joe Pool Dam 1s inspected annually by the Operations Division and inspected periodically by the Engineering Division in accordance with the Corps of Engineers program of "Periodic Inspection and Continuing Evaluation of Completed Civil Works Structures", ER 1110-2-100, dated 8 April 1988

1-05. History of Project Design - The overall design of the Joe Pool Lake was presented in Design Memorandum No 4, General, dated December 1969. The

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design of the outlet works was presented in Design Memorandum No. 24, Outlet Works, dated November 1978. The feature design for the Joe Pool Lake embankment and spillway was presented in Design Memorandum No. 9, Embankment and Spillway, dated April 1980. All of these Design Memoranda were reviewed and approved by the Southwestern Division and the Office, Chief of Engineers.

#### SECTION II - PROJECT DESCRIPTION

2-01. General. - Joe Pool Lake is located on Mountain Creek, a tributary to the West Fork of the Trinity River, Texas, in southwest Dallas County near Grand Prairie and extends into Tarrant and Ellis Counties The watershed is southwest of Dallas with a length of approximately 37 miles and lies within parts of Dallas, Tarrant, Ellis, and Johnson Counties. The dam site is located in Dallas and Tarrant Counties at river mile 11.2, on Mountain Creek, about 7.1 miles upstream from Mountain Creek Dam. The location of the project is shown on plate 1. A general plan of the embankment and dike is shown on plate 2, and typical embankment sections are shown on plates 3 and 4. Major structures at the project include an earthfill embankment, an outlet works (plates 5 through 10), a spillway (plates 11 through 16), and a dike embankment and dike are rolled earthfills totaling approximately 24,340 feet in length The limited service spillway consists of an uncontrolled rectangular broadcrested weir with a crest length of 50 feet The outlet works consists of excavated approach and discharge channels, intake structure and service bridge, a 660-foot long by 10.5-foot diameter cut-and-cover conduit, and a stilling basin

# 2-02. Pertinent Data.

- a. Embankment and Dike.
  - (1) Type Earthfill
  - (2) Embankment length 22,180 feet
  - (3) Dike length 2,160 feet
  - (4) Maximum height 108.5 feet above streamed
  - (5) Embankment crest width 30 feet
  - (6) Top elevation 564.5 feet (NGVD)
  - (7) Total Volume of Fill 12.7 million cubic yards (approximate)
- b Spillway.
  - (1) Type Uncontrolled rectangular broadcrested weir, limited service
  - (2) Length of Crest 50 feet
  - (3) Crest Elevation 541 0 feet (NGVD)
  - (4) Capacity (@559 4 feet NGVD) 11,900 cfs
- c. Outlet Works.
  - (1) Type Gated conduit
  - (2) Conduit Diameter 10.5 feet
  - (3) Conduit Length 660 feet
  - (4) Control Two 4 75 x 10 5 foot gates
  - (5) Capacity (@559.4 feet NGVD) 4,500 cfs
- a <u>Drainage Area</u> 232 square miles
- e Reservoir Data.

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Feature	Elevation (feet NGVD)	Area (Acres)	Acre-Feet	Equivalent Runoff (Inches)
Top of Dam	564.5			
Maximum Water Design Surface	559.4	18,600	642,400	51.92
Spillway Crest	541.0	12,470	362 '00	29.31
Top of Flood Control Pool	536.0	10,940	304,000	24.57
Top of Conservation Pool	522.0	7,470	176,900	14.30
Maximum Tailwater (at dam site)	471 6			
Streambed	456.0			

#### SECTION III - GEOLOGY

3-01. General Physiography - The Joe Pool Dam is located in the Eagle Ford Prairie subdivision on the West Gulf Coastal Plain section of the Coastal Plain physiographic province The major topographic feature in the area is the White Rock escarpment which is located approximately one-half mile east of the dam's right abutment. This escarpment has a vertical relief of about 200 feet, trends north-northeast, and marks the western extent of the Austin Chalk Formation. Immediately west of the escarpment are numerous remnants of a small cuesta. The cuesta was formed by a resistant limestone bed of the Eagle Ford Formation which was subsequently eroded into series of sub-rounded hills rising some 30 to 60 feet above the present Mountain Creek floodplain. Topographically, the Joe Pool Dam is characterized by a moderately steep right (east) abutment formed by one of the above mentioned "Eagle Ford" hills, a relatively flat 5,000-foot wide floodplain and a gently rising left (west)

abutment.

- 3-02. General Geology. Bedrock strata underlying the embankment and reservoir area consists of Upper Cretaceous sediments belonging to the Eagle Ford Formation. Lithologically, the Eagle Ford strata include a variety of rock types, but consists predominantly of soft to moderately hard clay shale. The formation outcrops in a 15-mile wide beit striking approximately north-south through northeast Texas. The regional structure of the strata is monoclinal with a gentle dip to the southeast. The Eagle Ford Formation has a thickness of 600 feet near Sherman, Texas. However, the formation thins considerably to the south and has a maximum thickness of 225 feet at Joe Pool Dam An areal geology map is presented on plate 24.
- 3-03. <u>Geology of the Dam Site.</u> A detailed description of the geology, as determined through foundation mapping of excavations during construction, are presented in the Final Foundation Reports for the Outlet Works, and the Embankment and Spillway. The following are excerpts therefrom.
- a. <u>Description of the Overburden</u>. Overburden consisting of Quaternary age alluvial and terrace deposits cover all bedrock at the dam site with the exception of some isolated areas on the right abutment where weathered bedrock has been exposed by hillside erosion. The deposits consist predominantly of clay, with heterogeneous assortments of silt, sand, and gravel either mixed in or occurring separately. Overburden materials encountered during preconstruction investigations and observed during construction in the shallow inspection trench were predominantly clays, sandy clays, and gravelly clays. Impure sand and gravel deposits are generally found near the base of the overburden unit. Along the embankment centerline, the thickness of the overburden ranged from 3 feet at station 69+50 to a maximum of 55 feet in a

suspected buried stream channel at station 15+00. A geologic profile along the embankment centerline is presented on plates 25 through 29.

In the valley section of the embankment, between stations 17+00 and 65+00, the overburden consists of Recent floodplain deposits having an average thickness of 45 feet. In general, these deposits consist of 35 to 40 feet of medium to high plasticity clay underlain by 5 to 10 feet of semi-impervious clayey sand and gravel immediately overlying bedrock. Excavations within this unit in the vicinity of the old Mountain Creek channel (station 53+00 to 56+00) encountered pockets of organic materia s and some water-bearing sand and gravel zones

Quaternary terrace deposits mantle the bedrock from about station 65+00 to the west end of the dam. These deposits consist of sandy clay and clayey sand. Fairly clean sand with some gravel was noted from station 72+00 to 75+00. This area was formerly the site of an old abandoned gravel pit Average thickness of the terrace deposits is about 30 feet

b <u>Bedrock Stratigraphy.</u> - Primary strata beneath the dam site belong to the Britton member of the Eagle Ford Formation, Upper Cretaceous in age. Thickness of the Eagle Ford ranges from about 80 feet at the west end of the dam to approximately 250 feet at the right abutment Immediately underlying the Eagle Ford are the interbedded sand and clay shale strata of the Woodbine Formation.

The Britton member, which is the lowest (oldest) member of the Eagle Ford Formation, is divided into three units based on lithology. In ascending order they are (1) the Lower Britton, Unit I; (2) the Lower Britton, Unit II, and (3) the Upper Britton. During construction of the dam, strata belonging to the Upper Britton Unit were exposed in excavations for the

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spillway, the diversion channel and drop structure, the ou let works, and in the deep inspection trend at the right abutment. The Lower Britton, Unit II, was exposed during excavation for the outlet works stilling basin. None of the construction excavations penetrated the Lower Britton, Unit I.

Along the embankment alignment, beds of the Upper Britton Unit lie directly beneath the overburden between stations 0+00 and 45+00, and from station 63+00 to 113+00. Overburden is supported by strata of the Lower Britton, Unit II, from station 45+00 to 63+00, and between stations 113+00 and 168+00. From station 168+00 to the west end of the embankment, overburden is underlain by beds belonging to the Lower Britton, Unit I. The bedrock units dip southeastward resulting in the older strata occurring nearer the surface progressively westward, and the contacts between the units occurring at greater depths as they progress eastward. A geologic profile along the embankment centerline showing the bedrock stratigraphy is presented on plates 25 through 29.

c. <u>Bedrock Structure</u>. - The regional structure of the Eagle Ford Formation is monoclinal with dip of the strata to the east-southeast at approximately 50 feet per mile. In the area of Joe Pool Lake and eastward toward Dallas, strata of the Eagle Ford Formation and the overlying Austin Chalk Formation are extensively faulted. The majority of the faults are normal faults, occurring as a result of consolidation and differential settlement of individual beds. Typical displacement across a fault line is normally less than 15 feet. Several small displacement faults were noted in the area of Joe Pool Lake, either by direct observation within excavation areas, or as inferred from preconstruction electric log interpretations and 6-inch core sample inspection. A discussion of bedrock faulting examined in

the major excavation area follows:

(1) Right Abutment Deep Inspection Trench. - Subsurface investigations during design along the dam site centerline at the right abutment revealed that the top of bedrock dropped abruptly into the floodplain due to the erosion and curving action of an ancient buried stream channel located at the base of the abutment. The buried channel contained a maximum of 55 feet of alluvium and colluvium consisting of clay with variable amounts of sand, gravel, shale, and limestone fragments. The right abutment was also investigated as a potential site for the outlet works and spillway structures. However, these investigations revealed the presence of a large bedrock slump block, consisting of highly jointed, fractured brecciated shale. The slump block is located downstream of the embankment centerline in the area where the outlet works stilling basin would be located. Rather than requiring deep excavations through unstable bedrock for the outlet works and spillway stilling basins, both structures were resited to their present locations

As a result of these discoveries during early investigations, the decision was made to deepen the inspection trench at the right abutment so that any unstable bedrock or highly permeable channel deposits encountered could be treated and/or removed. The deep inspection trench, located between embankment stations 8+50 and 19+00, was designed to penetrate to bedrock and disclose any pervious materials in the buried stream channel. The design slopes of the trench were 1V on 3H, resulting in a maximum trench width of 420 feet, exposing a large surface area of bedrock for inspection. A geologic map and profile of the deep inspection trench is shown on plate 30.

The deep inspection trench was closely inspected by geotechnical personnel from CESWF and CESWD after the bottom of the trench had reached

elevation ±458, approximately 19 feet above the design excavation grade. Materials observed in the bottom of the trench consisted of unweathered clay shale of the Upper Britton member of the Eagle Ford Formation, an area of stiff, moist, brown alluvial clay, and a small pocket (less than 10 feet across) of very gravelly clay (described as colluvial material on preconstruction boring logs). The contact between the clay shale and the alluvial clay was very distinct and vertically oriented, reflecting a buried vertical face in the bedrock which occurs at embankment centerline station 14+30. During the inspection, the decision was made to immediately terminate excavations in the deep inspection trench and start backfilling. The decision was based on the conclusion that the primary materials exposed in the floor of the trench were competent and the colluvial materials comprising the buried stream channel were sufficiently impervious so that stability and leakage through the embankment foundation would not be a problem. The materials in the buried stream channel were predominantly clay and gravelly clay which will preclude detrimental seepage. Although some minor faulting was present in the exposed clay shale, the bedrock generally appeared competent and in much better condition than the bedrock encountered by borings in the slump block area downstream of the embankment.

(2) <u>Outlet Works and Spillway.</u> - Geologic profiles of the outlet works and spillway are presented on plates 31 and 32, respectively. Detailed bedrock descriptions are presented in the above referenced foundation reports

#### SECTION IV - FOUNDATION CONDITIONS

4-01. <u>General.</u> - The embankment is founded on a clay overburden which overlies shale of the Eagle Ford Group The overburden is composed primarily of CH and CL clays with interbedded strata of clayey sands, clayey gravels and

silty sands. The shale is generally soft (rock classification) increasing to moderately hard with depth, jointed, fractured, calcareous and contains numerous bentonite seams and lenses. Engineering parameters for the embankment, outlet works and spillway foundations are included in the profiles and sections shown on plates 37 through 47.

#### 4-02. Floodplain Embankment Foundation. -

- a. The floodplain embankment foundation from station 2+60 to station 9+00 consists of up to 10 feet of CH and CL clay overburden overlying weathered shale. The weathered shale ranges from 10 to 20 feet thick, is calcareous, very soft to soft, and exhibits lower shear strength characteristics than do the overburden materials. The weathered shale overlies soft to moderately hard unweathered shale that contains bentonite seams and numerous low to high angle joints and fractures
- b. The floodplain embankment foundation from station 9+00 to about station 20+00 includes CH and CL clay overburden materials generally ranging in thickness from about 5 feet to about 40 feet. One boring in this area indicated that overburden extended to the top of unweathered shale which was at a depth of approximately 57 feet. This boring also revealed a possible buried stream channel filled with deposits of sandy, gravelly clay. However, construction of a deep inspection trench in this area revealed only insignificant amounts of clay-choked gravel.
- c. The embankment foundation in the floodplain from about stations 20+00 to 60+00 consists of 25 to 45 feet of overburden lying directly on unweathered Eagle Ford shale. The overburden is predominantly CH clay with lesser amounts of CL clay, clayey sands and clayey gravel. The unweathered shale is calcareous, soft to hard, fractured and contains bentonite seams up

- to 1 foot thick. From about station 60+00 to station 68+00 the topography rises, and the thickness of the overburden decreases to about 15 fcet, but still overlies unwaathered primary. The overburden in this reach is predominantly CH and CL clays transitioning to predominantly clayey and silty sands toward station 74+00.
- d. Overburden clays in the floodplain between about station 25+00 and 64+00 exhibit a weaker lower section; i.e., weaker than the overlying clays. The weaker clay stratum is saturated, and overlies sandy and gravelly clays. 4-03. Outlet Works Foundation. The overburden along the embankment centerline varies from about 15 feet of primarily clayey and silty sands at station 73+20 to about 25 feet of CH and CL clays at station 81+00. The primary materials along this reach are weathered shale overlying unweathered shale. The shale is soft to moderately hard, jointed, calcareous, and contains bentonite seams.
- 4-04. <u>Left Embankment Foundation</u>. The left embankment foundation from station 82+00 to station 224+40 is predominantly a CH and CL clay overburden ranging in thickness from about 10 feet to about 50 feet. In general, the clay overburden is calcareous, sandy, and contains discontinuous strata of sands and gravels. The overburden is supported by weathered shale that transitions into unweathered shale.
- 4-05. <u>Dike Foundation</u>. The dike foundation from station 228+00 to station 249+60 is similar to the left embankment foundation described above, except overburden thickness averages about 20 to 25 feet.
- 4-06. <u>Spillway Foundation</u>. The spillway was constructed on compacted fill, overburden soils, and primary materials. The overflow structure is founded on compacted embankment fill, while the chute is founded on either compacted.

fill, overburden, or primary materials, depending upon location. The spillway stilling basin was constructed entirely on primary materials. Compacted fill under the spillway consisted of CL clay materials having a liquid limit range of 30 to 45 with a maximum thickness of approximately 14 feet. Overburden materials in this area consisted of approximately 15 feet of stiff to hard CL and CH clays. The primary materials are composed of up to 25 feet of weathered shale overlying unweathered shale containing numerous high-angle fractures and bentonite seams.

#### SECTION V - EMBANKMENT DESCRIPTION

5-01. General. - Joe Pool Dam consists of a rolled earthfill embankment and dike with typical sections and general plan as shown on plates 2 and 3. The embankment and dike consist mainly of clays and were constructed under three contracts as described in Section: Construction. Clay shale and other primary materials from required excavations were allowed in the semi-compacted zones; however, clay shales comprised only a small percentage of the total volume. The embankment and dikes have lengths of 22,180 and 2,160 feet, respectively, and a maximum height above streambed of 108.5 feet. The crest width is 30 feet for the embankment (which supports a public roadway) and 10 feet for the dike (which supports a service road).

#### 5-02. Embankment Zoning.

a. <u>Impervious Fill.</u> - Materials in the central impervious fill zone consist of clay material excavated from borrow areas. Clays for the impervious fill were limited to CH and CL materials with liquid limits equal to or greater than 40, having not less than 60 percent by weight passing the No 200 sieve, and containing no rock or stone particles greater than 3 inches in any dimension. The materials were placed in 8-inch maximum loose lifts at

moisture contents after compaction between optimum and 3 percent above optimum. The impervious zone of the embankment consists of a total of approximately 2.8 million cubic yards, or about 22 percent of the entire dam.

- b. Random Fill. The random fill zones of the embankment are symmetrically located adjacent to the impervious zone, and are composed of materials excavated from the designated borrow areas. Random fill was limited to materials classified as overburden materials (e.g., CL, CH, and SC) containing no rock or stone particles greater than 6 inches in any dimension. The fill was specified to be placed in 8-inch maximum loose lifts at moisture contents after compaction between 2 percent below optimum and 3 percent above optimum. The random fill zones of the embankment consist of a total of approximately 4.8 million cubic yards, or about 38 percent of the entire dam.
- c. <u>Semi-Compacted Fill.</u> The semi-compacted fill zones are symetrically located adjacent to the random zone, and are composed of materials obtained from required excavations and borrow areas. The materials for the semi-compacted fill included both overburden and primary materials containing no rock or stone greater than 10 inches in any dimension. The fill was specified to have 10-inch (initial contract) or 12-inch (completion contract) maximum loose lifts for compaction with rubber-tired rollers. During construction, the contractors were optionally allowed to use 8-inch maximum lifts for compaction with tamping rollers. The required moisture content after compaction was between 2 percent below optimum and 3 percent above optimum in the initial contract, and 5 percent below optimum and 4 percent above optimum in the completion contract. The semi-compacted zones of the embankment consist of a total of approximately 4 3 million cubic yards, or about 34 percent of the entire dam.

- d. <u>Select Impervious Fill.</u> Materials in the select impervious fill zone consist of clay materials excavated from borrow areas. Select impervious fill was limited to materials having liquid limits of 30 to 45 (inclusive) under the spillway for the initial contract. Elsewhere a 30 to 60 (inclusive) range was used in both the initial and completion contracts. Select impervious fill was also limited to materials containing no rock or stone particles greater than 3 inches in any dimension and a moisture content after compaction of optimum to 3 percent above optimum. The select impervious fill zones of the embankment consist of a total of approximately 0 7 million cubic yards, or about 6 percent of the entire dam.
- 5-03. <u>Dike.</u> The dike is composed of materials excavated from the designated borrow areas of the road relocation contract. Fill was limited to overburden materials having no rock or stone greater than 3 inches in any dimension. The dike was specified to have a moisture content within 2 percent below optimum to 3 percent above optimum. The contractor was allowed to use 8-inch maximum loose lifts for tamping-type rollers or 10-inch maximum loose lifts for pneumatic type rollers. The dike volume is comparatively very small and will not be quoted here.
- 5-04. <u>Borrow.</u> Borrow areas were located upstream of the embankment and below the proposed conservation pool elevation (plate 19) During the initial contract, borrow areas B-1, C-1, E-2, and E-4 were made available for usage During the completion contract, all borrow areas were available, but only areas A, B-1, C-1, D-1, D-2, E-1, and E-3 were actually utilized. Most of these areas were only partially exhausted of usable materials Borrow Area A was the most extensively used area by the completion contractor and his excavations were not only deeper than anticipated, they were extended

riverward at his request outside the defined limits. Approximately 1.8 million cubic yards or about 18 percent of the entire fill quantity that was required for the contract was obtained outside the designated borrow areas. Because of a claim during construction partly involving availability of materials, the borrow areas were surveyed to record excavation extent. The resulting topographic information is presented on plates 20 and 21. Similar information concerning extent of excavation is presented in profile format on plate 22. The excavation depth exceeded 40 feet in some areas.

#### 5-05. Slope Protection.

- a. Riprap and stone protection for the upstream slopes are as follows:
- (1) Twelve inches of stone protection was placed on the 1 vertical on 2.8 horizontal upstream slope above elevation 543.0.
- (2) Twenty-four inches of riprap on 9 inches of bedding was placed on the 1 vertical on 5 horizontal slope of the outlet works embankment from elevation 512 to elevation 543 and from station 72+00 to station 82+00
- (3) Twenty-four inches of riprap on 9 inches of bedding was placed from station 99+13 to station 100+87 (adjacent to the spillway) and from natural ground to elevation 564 5
  - b. Riprap for the outlet works is as follows:
- (1) Thirty-six inches of riprap on 6 inches of bedding over filter cloth was placed from outlet works station 27+40 to outlet works station 28+85 from the training walls up to elevation 474.
- (2) Thirty-six inches of riprap on an 18-inch two-stage transitional filter bedding (12 inches on 6 inches) was placed from outlet works station 28+85 to outlet works station 29+60, in the channel bottom to and up the slopes to elevation 474

- (3) Twenty-four inches of riprap on 9 inches of bedding was placed in the outlet works discharge channel from outlet works station 29+60 to outlet works station 31+35, in the channel bottom and up the slopes to elevation 474.
  - c. Riprap for the spillway is as follows:
- (1) Thirty-nine inches of riprap on 6 inches of bedding on filter cloth was placed along the spillway from the walls up to elevation 509.0 and from spillway station 12+45 to spillway station 14+10.
- (2) Thirty-nine inches of riprap on an 18-inch two stage transitional filter bedding (12 inches on 6 inches) was placed along the discharge channel from spillway station 14-10 to spillway station 14-45, in the channel bottom and up the slopes to elevation 509.0
- (3) Twenty-four inches of riprap on 9 inches of bedding was placed along the spillway discharge channel from spillway station 14+45 to spillway station 16+70, in the channel bottom and up the slopes to elevation 509 0.

  5-06. Closure Plan. Emoankment closure was made between approximate stations 39+50 and 62+50 The closure plan included the diversion channel, the channel plugs and the cofferdams as shown in plan and profile on plate 48.
- a <u>Diversion Channel</u>. The diversion channel and closure section provided passage for flows of Mountain Creek during construction prior to the embankment closure. The following elements were included in the plan.
- (1) The diversion channel had a bottom width of 40 feet at approximate elevation 458 and 1 vertical on 4 horizontal side slopes
- (2) Excavation for the diversion channel was entirely in overburden materials.
  - (3) During embankment closure, the diversion channel was excavated

throughout to sound material (plate 49) and backfilled according to embankment zoning.

- b. <u>Channel Plugs</u> Three plugs were constructed in the closure area (plate 48) Details are given below.
- (1) Each plug was built outside the embankment limits to an elevation equivalent to the adjacent natural ground.
- (2) The plugs had approximately 12-foot crown widths, symmetrical 1 vertical on 4 horizontal slopes, and were constructed using random-type fill materials.
- (3) The plugs located upstream of the embankmen. in Mountain Creek diverted flows through the diversion channel during construction of the main embankment and during river cleanout (plate 49).
- (4) The plug located in the diversion channel upstream of the embankment diverted flows through the outlet works and provided some flood protection for the upstream cofferdam construction.
- (5) A diversion channel plug downstream of the embankment provided protection for the closure area after the cofferdam was concernated upstream.
- c. <u>Cofferdam</u>. A cofferdam consisting of random-type fill material was constructed in the diversion channel at the upstream limit of the embankment (plate 48).
- (1) The cofferdam had approximately a 12-foot wide crown and formed a permanent portion of the main embankment.
- (2) The upstream cofferdam had approximate slopes of 1 vertical on 8 horizontal from elevation 499.5 down to elevation 488 0, 1 vertical on 3 horizontal down to elevation 468.0 and 1 vertical on 4 horizontal down to the bottom of the diversion channel.

(3) The upstream cofferdam provided protection for construction of the embankment in the closure area against a flood with an average recurrence interval of 10 years with 5.0 feet of freeboard (or 25 years with no freeboard). No overtopping occurred.

#### SECTION VI - EMBANKMENT DESIGN

- 6-01. General. The design analyses of the embankment was divided into typical sections including the floodplain, outlet works, spillway, and left abutment. The following paragraphs provide a brief review of the field investigations, including sampling, laboratory testing, design data, and the stability analyses. The typical embankment sections are shown on plates 3 and 4
- 6-02. <u>Field Investigations.</u> The dam foundation was investigated using auger, shelby, Denison and core barrel samplers. Calyx holes were also utilized in the vicinity of the right abutment. Borrow areas were investigated using auger borings. From these borings, both disturbed and relatively undisturbed samples were obtained for conducting laboratory tests. The plans of borings for the embankment, dike, outlet works, and spillway are shown on plates 33 through 36.
- 6-03. Laboratory Testing. Selected samples from the field investigations were tested in the laboratory to evaluate the engineering properties of the foundation and the fill The tests included index tests, classification, unconfined compression, direct shear, residual (or steady state) and pre-split residual direct shear, triaxial Q<sub>c</sub> R<sub>c</sub> and S tests, and consolidation-expansion tests. Remolded samples from the borrow areas were subjected to the aforementioned tests in order to simulate fill conditions, while undisturbed samples were used from the dam foundation areas. Engineering parameters, as

depicted in profiles and sections through the embankment and related structures, are shown in plates 37 through 47.

6-04. <u>Embankment Design Data</u>. - Based on field investigations, laboratory testing and engineering judgment, the parameters adopted for embankment design and analyses are as tabulated below. Assumed parameters for the overburden and primary are listed in the order found relative to natural ground.

#### a. Overburden.

Moist unit weight 129 pcf Saturated unit weight 130 pcf

Type Strength	Cohesion, tsf	Angle of internal Friction, ø, degrees
0	1.0	1.0
R	0 3	13 0
\$	0.0	20.0

#### b. Weak Overburden

Moist unit weight 124 pcf Saturated unit weight 125 pcf

Type Strength	Cohesion, tsf	Angle of internal Friction, ø. degrees		
Q	0.6	0.0		
R	0.3	13.0		
S	0 0	20.0		

#### c. Sand and Gravel Stratum

Moist unit weight 132 pcf Saturated unit weight 132 pcf

Type Strength	Cohesion, tsf	Angle of internal Friction, ø. degrees		
S	0.0	30 0		

#### d. Primary

Moist unit weight 125 pcf Saturated unit weight 130 pcf

	Type Strength	Cohesion, tsf	Angle of internal Friction, Ø. degrees
(shale)	s	0.5	18.0
(bentonite)	S	0.0	18.0

e. <u>Borrow</u>. - Design unit weights and shear strengths listed below were selected based on placement of compacted clay borrow materials at 95% Standard density and a moisture content of optimum plus 3 percent. For the purpose of stability analyses, no distinction was made between the shear strengths of the various zones of the embankment.

Moist unit weight 125 pcf Saturated unit weight 129 pcf

Type Strength	Cohesion, tsf	Angle of internal Friction, ø, degrees
Q	0.7	1.5
R	0 1 - 0.2	12.0
S	0 0	20 0

#### 6-05. Seepage Analyses

- a. General, The Joe Pool embankment was constructed of medium, but mostly high plasticity, erosion and piping resistant, impervious materials. The embankment was designed and constructed to preclude any detrimental through or under seepage. Seepage analyses, as described in the following paragraphs, revealed that no underseepage control methods were necessary. A deep inspection trench was included at the right abutment to evaluate the condition and secondary permeability of the colluvium and clay shales. No problems were discovered and, in fact, the trench was terminated at a higher level than anticipated due to the competency and impervious nature of the materials being encountered.
- b. <u>Embankment</u>, <u>Station 2+60 to Station 80+00</u>. The embankment from the right abutment to about station 80+00 will be the only reach which will be

subject to a constant head of water since natural ground elevation for the remainder of the embankment is above conservation pool. Due to the impervious nature of the embankment; coupled with the long seepage paths, it is expected that the embankment would not be saturated and that no detrimental undersmepage would develop. A deep inspection trench was excavated on the right abutment to allow evaluation of the secondary permeability of the weathered shale on the abutment and of the colluvial material in the supposed buried channel at the abutment base. A description of the excavation is presented in Section III - Geology.

- c. <u>Embankment</u>. <u>Station 80+00 to Station 224+40</u>. The embankment west of about station 80+00 will be subject to very infrequent reservoir pools Natural ground along this reach is above conservation pool elevation. Due to the transient, short duration inundation of the impervious embankment, little saturation of the embankment will occur.
- d. <u>Foundation</u>. Potential underseepage was analyzed during design using three flownets. A number of conservative and simplifying assumptions were made to facilitate easier flownet construction. The various assumptions are listed on the referenced plates.
- (1) <u>Buried Channel</u>. The supposed buried channel located at the base of the right abutment near station 14+50 was believed to be partially filled with colluvium. Since the permeability of the colluvium would be greater than the overlying clays, it was conservatively assumed that the colluvium existed from natural ground to the channel bottom. Actually, the colluvium was believed to fill only a small part of the channel and was covered by a 20-foot blanket of impervious clay. Horizontal and vertical permeabilities for the colluvium were conveniently assumed to be equal. A k-

value of 1 x 10<sup>-4</sup> cm/sec was assumed. Based on this conservative assumption, the analysis presented on plate 50, the seepage quantity for conservation pool elevation is estimated to be less than 3 gal/day per linear foot of dam. The computed exit gradients are 0.06 with the reservoir at conservation pool and 0.15 at the maximum design water surface. Both exit gradients are low and fall well below the maximum desired range of 0.3 to 0.4. Thus, a deep trench was not needed except for inspection and evaluation of secondary permeability. As discussed earlier, actual construction revealed that no problem exists.

- (2) Right Abutment. Underseepage potential through the right abutment was analyzed as shown on plate 51. The primary and overburden were assumed to be clay. The overburden and the weathered primary material were assumed to be the only potential seepage paths; i.e., the unweathered primary and the compacted embankment fill were assumed to be impervious. The ratio of k-horizontal to k-vertical was assumed equal to 25 with k-horizontal being equal to 1 x 10<sup>-8</sup> cm/sec. Computed underseepage rates based on these assumptions are 6 x 10<sup>-4</sup> gal/day per linear foot of embankment for conservation pool conditions. Seepage exit gradients were computed to be 0.11 for conservation pool, and 0 34 for maximum design water surface. Thus, underseepage design measures were not necessary.
- (3) Floodplain. Underseepage potential in the floodplain was estimated using a section at the deepest portion of the valley as shown on plate 51. The analysis assumed overburden was entirely clay and that it and the weathered primary are the only materials through which seepage can occur, i.e., unweathered clay shale and compacted fill were assumed to be impermeable. The horizontal permeability was assumed to be 25 times larger than the vertical permeability with  $k_h$  equal to  $10^{-8}$  cm/sec. With the

- reservoir at conservation pool, the computed seepage quantity is 1.6 x 10<sup>-3</sup> gal/day per linear foot of embankment. The maximum computed exit gradient for conservation pool is 0.16. The computed exit gradient at maximum design water surface is 0.27. Thus, underseepage control measures were not needed.
- (4) <u>Conclusions</u>. Underseepage and through seepage quantities are estimated to be negligible. Exit gradients calculated are all well below accepted maximum values and calculated underseepage quantities are very small. Since the flowness were drawn using conservative assumptions with regard to foundation material isotropy, permeability and stratigraphy, the seepage control afforded by the design is adequate.
- e. <u>Spillway</u>. Seepage design considerations for the spillway are discussed in paragraph 6-07. Additionally, finite element analyses were conducted at the Waterways Experiment Station to evaluate steady state (plate 52) and transient (plates 54 and 55) lines of seepage at this embankment section.
- (1) Steady state seepage at or below the conservation pool elevation 522.0 is the most realistic line of seepage, if any, that can occur (plate 52). Since conservation pool will be below the embankment base, no through seepage will develop. Seepage exit gradients were computed to be 0.22 or less along the spillway underdrain system. Seepage quantities were computed to be 0.0003 gallon per day per linear foot of embankment
- (2) Transient lines of seepage through the embankment were estimated assuming the longest duration of reservoir pool at higher elevations based on the pool duration curves shown on plate 53. The results of these finite element analyses are shown on plate 54 and verify judgment that the pool durations above conservation pool are too short to cause saturation of

the impervious embankment. Thus, embankment through seepage conditions do not apply.

(3) Steady state lines of seepage at pools higher than conservation pool are not considered likely. However, they were estimated and are presented on plate 55.

6-06. Stability Analyses. - The stability of the various embankment sections was evaluated using circular arc and wedge methods. The embankment was conveniently divided into sections for engineering purposes with stability analyses conducted for the floodplain, outlet works, and left embankments (plates 3 and 4). The analyses included both computer and manual methods in accordance with criteria in EM 1110-2-1902, Stability of Earth and Rock Fill Dams, dated 1 April 1970. A large portion of the stability analyses during design were performed using a crest elevation of 563.0; however, the crest elevation was later raised to 564.5. The increase of 1.5 feet in the top of dam resulted in minimal changes in the computed safety factors; therefore, not all analyses were rerun. The following tables show the results of the stability analyses conducted during design for the conditions of: (1) end of construction (with and without 50 percent excess pore pressure), (2) steady seepage, and (3) partial pool.

#### FLOODPLAIN EMBANKMENT TABLE 6-1

Elevation of						
0	Shear	Type of	Failure Plane	Safety		To same to a
Condition	Strength	Analysis	ft. NGVD	Computer	:manual	Footnotes
			ent, station 2+			
تــِـك	vertical on	8 horizont	<u>al slopes, cres</u>	t elevati	on 564.5	$\sigma$
End of Con-						
struction	Q	Wedge	436	1.23.	-	4
	•	J				
End of Con-						
struction	Q,S	Wedge	435	1.52:	•	1,3
End of Con-						
struction	Q,S	Wedge	430	1.41:	1 40	1.6
3014001011	4,5	***************************************	430	1.71	1.40	1,0
<u>(1_v</u>	ertical on	10 horizoni	tal slopes, cre	st elevat	ion 563,	<u>0)</u>
Steady seepage	S, <u>R+S</u>	Wedge	436	2.13:	-	4,7
	2	•				
Steady seepage	S, <u>R+S</u>	Wedge	468	2.20:	•	2,7
	2					
Partial pool	S.R+S	Wedge	468	2.01:		2

# FOOTNOTES

- 1 50% excess pore water pressure in foundation
- 2 Failure plane through base of embankment
- 3. Failure plane through overburden
- 4 Failure plane through weak overburden
- 5. Failure plane through shale
- 6. Failure plane through bentonite sem
- 7 Conservation pool elevation 522 0
- 8. Surcharge pool elevation 557.5
- 9. Through spillway

## OUTLET WORKS EMBANKMENT TABLE 6-2

			Elevation of		
	Shear	Type of	Failure Plane	Safety Factor	
Condition	Strength	Analysis	ft, NGVD	Computer: Manual	Footnotes
	Outlet wo		nent, station 73 elevation 563.0		
End of con- struction	Q	Circular Arc	496	2.93 ÷ 2.93	3
End of con- struction	Q,S	Wedge	495	1.96 > -	1,5
End of con- struction	Q,s	Wedge	494.5	1.34 ÷ 1.36	1,6
End of con- struction	Q,S	Wedge	496	1 40 -	1,3
Steady seepage	S, <u>R+S</u> 2	Circular Arc	496	1 50	7
Steady seepage w/surcharge pool	S, <u>R+S</u> 2	Circular Arc	496	1 50 * 1.50	8
Partial pool	S, <u>R+S</u> 2	Circular Arc	515	1.42	7.

## FOOTNOTES

- 1. 50% excess pore water pressure in foundation
- 2. Failure plane through base of embankment
- 3. Failure plane through overburden
- 4. Failure plane through weak overburden
- 5. Failure plane through shale
- 6. Failure plane through bentonite sam
  7 Conservation pool elevation 522 0
  8. Surcharge pool elevation 557.5

- 9. Through spillway

LEFT EMBANKMENT TABLE 6-3

Condition	Shear Strength	Type of Analysis	Elevation of Failure Plane ft. NGVD	Safety Factor Computer: Manual	Footnotes				
Left embankment, station 82+00 to 224+40 (crest elevation 563.0)									
End of con- struction	Q	Circular Arc	• 505	3.40 ⊹ →	3				
End of con- struction	Q,s	Wedge	505	1.45 * 1.43	1,3				
End of con- struction	Q,s	Wedge	504	1.97 ÷ -	1,5				
End of con- struction	Q,s	Wedge	503.5	1.35 ÷ 1.37	1,6				
Steady seepage	S, <u>R+S</u> 2	Circular arc	525	1.47 1.47	2,7				
Steady seepage	S, <u>R+S</u> 2	Circular arc	505	1 50 % -	3,7				
Steady seepage w/surcharge pool	S, <u>R+S</u> 2	Circular arc	525	1.47 * -	2,8				
End of con- struction	Q	Circular Arc	460	2.92 ⊹ -	5,9				
End of con- struction	Q,S	Wedge	459	1.54 ÷ 1.55	1,6,9				

## **FOOTNOTES**

- 1 50% excess pore water pressure in foundation
- 2. Failure plane through base of embankment
- 3. Failure plane through overburden
- 4 Failure plane through weak overburden
- 5. Failure plane through shale
- 6. Failure plane through bentonite sam
- 7. Conservation pool elevation 522.0
- 8. Surcharge pool elevation 557 5
- 9. Through spillway

a. <u>Sudden Drawdown</u>. - Pool elevation probability and duration curves for Joe Pool Lake (plate 53) indicate that the reservoir will stay at or below conservation pool elevation 522 approximately 90 percent of the time, and at or below elevation 530 approximately 99 percent of the time. Further, average pool recurrence interval curves indicate that elevation 530 has a 15.5-year recurrence interval, and elevation 538.5 has a 100-year interval. The sudden drawdown condition is therefore not considered applicable as it is unrealided that pool durations at the higher elevations would cause saturation of the highly impervious embankment materials. Thus, analyses assuming sudden drawdown conditions were not performed.

#### b. Stability of the Floodplain Embankment.

- (1) End of Construction. The wedge method was used to analyze the floodplain embankment assuming end-of-construction conditions; i.e., water table located at natural ground and using Q-strength in the embankment and foundation. The minimum calculated factor of safety was 1.23 (by computer) for the embankment section having 1 vertical on 8 horizontal slopes and a crest elevation of 564.5. A factor of safety less than the 1.3 was deemed satisfactory by CESWD in an Endorsement to the General Design Memorandum.
- (2) End-Of-Construction With Excess Pore Pressure, The floodplain embankment was analyzed using the wedge method assuming end of construction conditions with 50 percent excess pore pressure in the foundation; i.e., groundwater at natural ground, Q-strength in the embankment, S-strength in the foundation overburden and primary, and a positive excess pore water pressure head in the foundation equal to the height of the embankment. For embankment slopes of 1 vertical on 8 horizontal, a crest elevation of 564 5, and assuming failure planes through the weak overburden

and bentonite seams, the computer factors of safety were 1.52 and 1.41, respectively. A manual check of the last safety factor gave a value of 1.40 for the failure plane passing through the bentonite seam (plate 56).

- (3) <u>Steady Seepage.</u> The following analyses were performed assuming embankment crest elevation 563.0 and 1 vertical on 10 horizontal slopes.
- (a) The floodplain embankment was analyzed assuming steady seepage conditions developed at conservation pool elevation 522 (plate 57). The wedge method was used and a minimum factor of safety of 2.13 was calculated for a failure surface along the base of the weak overburden clays. Failure surfaces along the base of the embankment at natural ground were also investigated, and a local minimum factor of safety of 2 20 was calculated.
- (b) The floodplain embankment was not analyzed assuming steady seepage conditions with a surcharge pool. The analyses discussed in paragraph (a) above has a sufficiently high computed factor of safety to eliminate performing this analysis; i.e., experience indicates that analyses assuming short duration surcharge pools do not produce critical calculated factors of safety for embankment geometries like Joe Pool.
- (4) <u>Partial Pool.</u> The floodplain embankment was analyzed using the wedge method assuming crest elevation 563 0, 1 vertical on 10 horizontal slopes, and partial pool conditions (plate 57). A minimum factor of safety of 2.01 was calculated for a failure plane along the base of the embankment crest with the critical pool elevation being 520. Manual calculations were not performed for this analysis.
- c <u>Stability of the Outlet Works Embankment.</u> The following analyses were performed assuming embankment crest elevation 563.0.

- (1) End of Construction. The outlet works embankment section with crest elevation 563.0 was analyzed using the circular arc method assuming end-of-construction conditions; i.e., water table at natural ground and Q-strength in the embankment and foundation. A minimum computed factor of safety for a circular arc failure tangent to the base of overburden was 2.93 (plate 58). Investigation of other tangent elevations revealed very similar calculated factors of safety. For example, a local minimum factor of safety of 2.94 was calculated for circles passing tangent to the base of the embankment.
- (2) End of Construction With Excess Pore Pressure. The outlet works embankment section with crest elevation 563.0 was analyzed using the wedge method assuming end of construction conditions with 50 percent excess pore pressure in the foundation; i.e., groundwater at natural ground, Q-strength in the embankment and S-strength in the foundation overburden and primary, and an induced excess pore water pressure head in the foundation equal to the height of the embankment. A local minimum factor of safety of 1.96 was calculated for wedge failures through the shale (plate 33). The minimum factor of safety calculated was 1.34 for a wedge through a bentonite seam using o 18 degrees for the bentonite. Manual calculations for the failure plane passing through the bentonite seam gave a calculated factor of safety of 1.36 (plate 59).
- (3) <u>Steady Seepage</u>. The steady seepage condition controls the design of the downstream slope of the outlet works embankment section.
- (a) The outlet works embankment section with crest elevation 563 0 was analyzed using the circular arc method assuming steady seepage conditions developed at conservation pool elevation 522, and the lower cohesion value for

R-strength. The phreatic surface was conservatively simulated as a straight line from its entry point to the downstream toe. The minimum factor of safety calculated by the computer and manual methods was 1.50 for a circle passing tangent to the base of the foundation overburden (plate 60). A local minimum factor of safety of 1.53 was also calculated for a circle passing tangent to the base of the embankment.

- (b) The outlet works embankment crest elevation 563.0 was further analyzed using the circular arc method assuming steady seepage conditions developed at conservation pool elevation 522, but with a surcharge pool at elevation 557.5. This analysis did not produce a lower calculated factor of safety than described above.
- (4) Partial Pool. The outlet works embankment section with a crest elevation of 563 was analyzed assuming partial pool conditions using circular arc failure surfaces. Failure tangent to the base of the embankment produced lower calculated factors of safety than did failure through the overburden. Therefore, failure tangent to the base of the embankment will be discussed in detail.
- (a) A computer analysis was performed assuming failure surfaces tangent to the base of the embankment using 0.1 tsf as the cohesive portion of the R-strength. The search process showed the most critical circle to be centered at x and y coordinates 140 and 740, respectively, a critical pool at elevation 534, and a calculated factor of safety of 1.26. Since this critical pool is 12 feet above conservation pool elevation 522, the pool duration would be short. Thus, the horizontal line of seepage at this high an elevation assumed in the computer analysis is unrealistically conservative. A manual analysis was performed on the above described critical circle, but assuming

the cohesive portion of the R-strength as 0.2 tsf and a line of seepage more appropriate for a short duration pool at elevation 534. Using these assumptions, the calculated factor of safety is 1.42 (see figure 1, plate 61).

- (b) The computer analysis was then rerun using 0.2 tsf as the assumed cohesive portion of the R-strength. The results showed that the critical circle location shifts to x and y coordinates 120 and 680, respectively, and the critical pool shifts to spillway crest elevation 536 (see plate 61, figure 2). As shown in figure 2, the two critical circles of discussion are very similar. Further, they have calculated factors of safety differing by only 0.02. Therefore, a manual analysis was not performed.
- (c) The computer analysis was again rerun assuming a constant pool elevation 522 and the higher value of cohesion for R-strength. The grid of computed factors of safety showed the critical circle to shift to x and y coordinates 160 and 800; respectively, with the minimum value being 1.47. Even though this analysis assumed a horizontal line of seepage, it is considered to be a realistic analysis. Figure 3 on plate 61 presents the results of this computer analysis, and, figure 2 presents all three critical circles so that a visual comparison can be made.
- (d) Summarizing, the outlet works embankment section was analyzed assuming partial pool conditions. Several analyses were performed using various assumptions. The most realistic assumptions yielded a calculated factor of safety of 1.42 or higher for failure surfaces tangent to the base of the embankment with pool elevations 522 or higher.
- d. <u>Stability of the Left Embankment</u>. The following analyses were performed assuming embankment crest elevation 563 0.
  - (1) End-of-Construction. The circular arc method was used to

analyze the left embankment assuming end-of-construction conditions; i.e., water table at natural ground and Q-strength in embankment and foundation. The minimum calculated factor of safety was 3.40 for a failure plane passing tangent to the base of embankment. Manual analyses were not performed for these assumptions.

(2) End of Construction With Excess Pore Pressure. - The left embankment was analyzed using the wedge method assuming end of construction conditions with 50 percent excess pore pressure in the foundation; i.e., groundwater at natural ground, Q-strength in the embankment and S-strength in the foundation overburden and primary, and a positive excess pore water pressure head in the foundation equal to the height of the embankment. Failure planes were assumed to pass through the overburden, shale, and bentonite seam (\$\psi\$ = 18 degrees) in the shale. The computer factors of safety were 1.45, 1.97, and 1.35, respectively. A manual check was made for the first and third cases. These factors of safety were 1.43 (plate 62) and 1.37 (plate 63), respectively.

#### (3) Steady Seepage.

- (a) The left embankment was analyzed by the circular arc method assuming steady seepage conditions developed at conservation pool elevation 522. A minimum factor of safety of 1.47 was calculated for a failure surface through the base of the embankment (plate 64) A local minimum factor of safety of 1.50 was calculated for a failure surface through the overburden.
- (b) The left embankment was further analyzed assuming steady seepage conditions developed at conservation pool elevation 522, and a surcharge pool at elevation 557 5. These conditions resulted in a computed factor of safety of 1 47 for a circular failure plane passing through the base

of the embankment (plate 64). Subsequent to these analyses, the maximum design water surface elevation was changed to elevation 559.4. Analyses were not rerun.

- e. Stability of the Spillway at the Left Embankment No. 2.
- (1) <u>General.</u> Stability analyses for a section through the spillway at embankment station 100+00 were conducted for end of construction conditions as described below.
- (2) <u>End of Construction</u>. The circular arc method was used to analyze failure through the spillway channel assuming end of construction conditions; i.e., water table at natural ground and Q-strength in the embankment and foundation. The minimum calculated factor of safety was 2.92 for a failure plane passing through the shale. Manual calculations were not performed for these assumptions.
- (3) End of Construction With Excess Pore Pressure. The spillway was analyzed using the wedge method assuming end of construction conditions with 50 percent excess pore water pressure in the foundation. The analyses assumed excess pore water pressures in the foundation and a failure plane through a bentonite seam in the shale. The minimum calculated factors of safety were 1.54 by computer and 1.55 by manual methods (plate 65)
- 6-07. Spillway Foundation Design. The spillway foundation is unique in that the spillway was designed to be founded on compacted medium plasticity (30 \( \text{LL} \text{\leq} 45 \)) clays rather than directly on undisturbed foundation materials. Through-seepage will be controlled due to the features discussed below that have been incorporated into the design and construction of the spillway foundation
  - a. Differential settlement can create cracking in compacted fill

materials and it can destroy a desired water-tight concrete-fill interface. In either case, a path for movement of water can be created. Features incorporated into the spillway design to reduce or contend with differential settlement are:

1

- (1) The left embankment No. 2 (spillway foundation) was constructed using medium plasticity clay materials. This type of fill material is not only impervious, but it should exhibit a higher degree of volumetric stability.
- (2) The first contract provided for the construction of the left embankment No. 2 to full height. This allowed for foundation settlement to occur at a non-critical time; thus, differential and total settlement after construction of the spillway under the completion contract was reduced because the foundation was preloaded by the embankment built under the first contract This preloading was very successful in accomplishing the settlement ahead of spillway construction as shown on plates 91 and 92
- (3) A positive contract pressure between the embankment fill and the concrete U-frame walls of the overflow structure was desirable. To encourage this continuous contract, the walls were designed with a positive batter so that the fill can wedge against the wall, and tend to cause the walls and fill to move together as a unit.
- b. An embankment filter drainage system was included as an extra measure to intercept, collect and discharge any embankment through seepage. The chimney portion of the drain extends to elevation 560 and provides protection slightly higher than the maximum design water surface elevation 6-08. Spillway Foundation Design Data. Based on field investigations, laboratory testing, and engineering judgment, the parameters adopted for use

in the foundation design of the structural concrete portion of the spillway were as follows:

# Embankment fill and overburden

Unit weight - 125 pcf c - 400 psf ø - 23 degrees Allowable bearing capacity - 3.0 KSF

## Non-expansive backfill

Unit weight = 130 pcf c = 0 d = 30 degrees

# Shale

Unit weight - 130 pcf c - 400 psf ø - 12 degrees Anchor pullout resistance:

2.0 KSF for the case of assuming full tailwater with impervious blanket failed. 0.8 KSF for the case of assuming full tailwater with impervious blanket intact.

Allowable bearing capacity = 5.0 KSF

#### Backfill

Unit weight = 125 pcf (except nonexpansive)

Earth pressure coefficients (k):

Within embankment: K-effective = 0.75 (horizontal backfill)
Outside embankment: K-effective = 0.50 (horizontal backfill)
Throughout: K-effective = 1.0 (sloping backfill)

The pullout resistance parameters for anchor design were adopted to compensate for the severe uplift conditions assumed; i.e., to achieve a realistic anchoring scheme. Anchor pull-out tests were performed during construction to confirm the assumed capacity.

## VII - CONSTRUCTION

- 7-01. <u>General.</u> The embankment, outlet works, spillway and associated structures were constructed under two main contracts. The dike was constructed as part of a relocation of roads contract.
- 7-02. Overview of Contracts. The pertinent details for the construction contracts are listed below:
- a. <u>Outlet Works and Initial Embankments</u> The initial contract included an initial floodplain embankment to elevation 514 0 from station

27+00 to station 49+00; a pre-load embankment to elevation 564 5 from station 95+00 to station 105+00 (spillway location); the outlet works tower and associated structures, except for the service bridge, and portions of the outlet works approach and discharge channels. A plan showing the areas of work in the initial contract is presented on plate 2.

- b. <u>Completion of Embankment. Spillway and Outlet Works.</u> During the completion contract, the major work performed included completion of the earthfill embankment, except for the dike which had already been built under a contract for Relocations of Roads, construction of the outlet works service bridge, construction of the spillway, and construction of the roadway on top of the embankment. Other work that was performed during the completion contract included construction of a drop structure near the spillway and completion of the outlet works approach and discharge channels
- c Relocation of City Streets and County Roads, Road Relocation No. 1.

  Part I. During this road relocation contract; the major work performed was the construction of a road that crosses the dike. Also included in this contract was the construction of a small portion of the embankment, station 217+75 to station 223+65; and the dike on the west end of the embankment, station 228+67 to station 249+60.

# 7-03. Contract Data

## a Outlet Works and Initial Embankments

- (1) Contract No DACW63-80-C-0009
- (2) Contractor The Lane Construction Corp, Meriden, CT
- (3) Contractor's Bid \$11,200,632.50
- (4) Notice to Proceed 6 Dec 79 (acknowledged)
- (5) Actual Completion Date 4 Jun 82

- b. Completion of Embankment, Spillway, and Outlet Works,
  - (1) Contract No. DACW63-81-C-0191
  - (2) Contractor Servidone Construction Corp, Castleton, NY
  - (3) Bid Price \$25,781,338.18
  - (4) Notice to Proceed 18 May 82 (acknowledged)
  - (5) Actual Embankment Completion Date Sep 85±
- c. Relocation of City Streets and County Roads, Road Relocation No. 1 -

### Part I.

- (1) Contract No. DACW63-82-C-0092
- (2) Contractor H.B. Zachary Co., Grand Prairie, Texas
- (3) Bid Price N/A
- (4) Notice to Proceed 28 Jun 82 (acknowledged)
- (5) Actual Completion Date 7 Feb 84

### 7-04. Contract Fill Estimates (Approximate). -

### a. Outlet Works and Initial Embankments

- (1) Impervious 0.75 million cubic yards
- (2) Select Impervious 0.16 million cubic yards
- (3) Random 0.91 million cubic yards
- (4) Semi-Compacted 1.33 million cubic yards
  Total 3 15 million cubic yards

#### b Completion of Embankment, Spillway and Outlet Works

- (1) Impervious 2.05 million cubic yards
- (2) Select Impervious 0.54 million cubic yards
- (3) Random 3.94 million cubic yards
- (4) Semi-Compacted 2.98 million cubic yards
  Total 9.51 million cubic yards
- c Relocation of City Streets and County Roads No. 1, Part I. The

dike portion of the embankment was constructed as an unzoned, uniform fill.

Fill quantity was small and is, therefore, not summarized herein.

- 7-05. <u>Embankment Construction Equipment.</u> The equipment used for the construction of the embankment was similar for both of the main contracts. The specification governing compaction equipment was based on the Civil Works Construction Guide Specification CW-02212. The following subparagraphs provide general information on the embankment construction equipment.
- a. Excavating and Hauling Equipment. During both contracts, the primary methods of excavating borrow materials was with Holland loaders and scrapers. The Holland loaders were used to fill scrapers and belly dumps. In addition, during the completion contract, end dumps were used to haul fill.
- b. <u>Processing and Compacting Equipment</u>. Fill materials were processed on the fill using a fleet of equipment including 36-inch diameter discs, graders, water wagons and dozers. The materials were always processed by discing to either achieve uniform moisture or to achieve breaking up and blending. If discing was performed to achieve uniform moisture, none was required for breaking up and blending. Compaction during both contracts was primarily accomplished using sheepsfoot rollers
- 7-06. Foundation Protection. The clay shales encountered at this site deteriorates and degrades to clay if allowed to undergo cycles of wetting and drying. To contend with this, the contracts required timely excavation and protection by covering final surfaces within specified times. Each contract included an excavation staging/phasing for the purpose of protection of final clay shale surfaces as shown on plate 18 for the outlet works and plate 17 for the spillway. These controls were adequate and enforceable.

### 7-07. Construction Problems.

General. - The inherent properties that make CL and CH clays desirable for use in an embankment also produce characteristics that make them tough and hard to manage. Every phase of the production process, from excavation to placement, processing, compaction and preserving the in-place moisture content can be a frustrating, but normal experience. The materials used on this project are some of the toughest that can be found for the liquid limit ranges involved in that they plot near to and paralleling the U-line on a plasticity chart. At low moisture contents, they can be hard and dusty, and upon wetting become sticky, slick, stiff to soft and muddy. At all moisture levels encountered in the construction process, these fat clays form chunks or clods of sizes dependent somewhat on the excavation method. While clod size was not a problem with respect to acceptability, a layer of fill left "open" on the fill usually created severe moisture control problems. During both contracts, moisture control was considered by the contractors to be their major problem. This is understandable because in-place moisture was the main acceptance criteria Both contractors routinely chose to perform moisture adjustment on the fill rather than at the borrow. However, when used. moisture adjustment at the borrow worked very well, especially when done in conjunction with scraper excavation operation The lack of selectivity in the borrow including mass vertical face excavation using Holland loaders nearly always created layers of fill having wet and dry areas. Thus, watering the layer on the embankment put water on the materials not needing water, and the opposite problem occurred when discing for the purpose of assisting the drying process was performed When a layer of material is left open after either having been disced or freshly dumped, individual chunks of material upon

drying form crusts. Water sprayed onto the fill at any rate faster than a fine mist quickly flows off the chunks and accumulates at the bottom of the loose layer. Thus, trying to solve the problem of dry, crusted materials in one area can create an entire under-laying of materials that are too wet. Though this is not an uncommon situation on any high plasticity embankment job, it seemed that on this one, especially the completion contract, that the lesson had to be learned over and over again. Additional problems for each contract are discussed below.

#### b. Initial Contract.

4

- (1) During the initial contract, it became apparent that the availability of select impervious fill materials having a 30 to 45 liquid limit range without an unreasonable amount of selective borrowing was a problem. Designers from CESWF and CESWD jointly agreed that the problem should be solved by expanding the definition of select impervious fill so as to allow materials with liquid limit ranges from 30 to 60 for all locations except for the spillway foundation. The contract was modified accordingly.
- (2) Shortage of water for spraying onto the fill, combined with record high temperatures, became a problem during the summer of 1980. The contractor resorted to pumping water from the Mountain Creek Lake which is located downstream of this project.
- (3) <u>Completion Contract</u>. The major problems associated with this contract from the contractor's point of view was moisture control. This is understandable since moisture was the main acceptance criterion. From the Covernment's point of view, one of the main problems was lack of contract compliance, especially with respect to safety and lack of CQC enforcing contract requirements. For example, the following summary shows the magnitude

of some of the problem areas as documented on the construction daily logs:

	Subject	No. of Different Days on Which the Incidence Was Documented
1.	Improper or no scarification of previous lift	101
2.	Government temporarily stopped/halted some of contractor's equipment (while active) due to safety violation	60
3.	Roller passes shorted or otherwise deficiently performed	54
4.	Fill lift too thick	127
5.	Roots/organics in fill	39
6.	Safety: Construction equipment operate too close to pedestrians	d 11
7.	Safety: Dusty haul roads	203
8.	Safety: Haul road too narrow	66
9.	Safety: Flagperson needed	32
10.	Safety: Back-up alarm violation	175
11.	Safety: Operator on large equipment mo 10 hours	re than 21
12.	Safety: Inadequate brakes on large equ	ipment 42
13	Safety: Large equipment being driven t	oo fast 77,
14.	Safety: Unattended large equipment wit running	th engines 77
15	Accident: Large equipment crash/overtu	irned 21
16.	Safety: Seat belt violation	41
17	Safety: Hard hat violation (not worn)	130
18.	Safety: Improper or inadequate clothes	35

In addition to the above type problems, throughout the job there was great reluctance on the contractor's part concerning his reworking areas

failing to meet contract requirements. The contractor's point of view was that a passing test represented a large volume of fill and that a failing test required him to only rework an area the width of a dozer blade by about 30 feet in length. To contend with this, the Government chose retest locations that may or may not have been located where the original test failure occurred. The actual volume of rework performed on the job is estimated at less than one percent of the total volume.

## 7-08. Construction Modifications.

\*

a. <u>Initial Contract.</u> - During the initial contract, the following modifications were implemented.

Mod No.	Description Ap	pproximate Amount	(\$)
P00001	Relocate fence at archaeological site west of outlet works	180	
P00002	Delete note on Sequence No. 4 for optional use of house and buildings by contractor; provide barbed wire fence around old house and building	22,000	
P00003	Allow topsoil stockpiling upstream of the left embankment (credit)	-3,650	
P00004	Revise low flow intake and other miscella- neous items in the Outlet Works-Intake Structure, and delate the stilling basin stop logs and lifting beams (credit)	-24,827	
P00005	Construct Government office complex using a existing trailer and a new contractor furni trailer		
P00006	Expand the liquid limit (LL) range of compa impervious backfill used for the outlet wor to be equal to or greater than 40 and less or equal to 70	ks	
P00007	Revision of specifications for select imper fill to having: 30≤LL≤45 within 75 feet of spillway centerline, and 30≤LL≤60 for all o areas	the	

Mod No.	Description	Approximate Amount (\$)
P00008	Provide aerospray 52 and 1-1/2-inch thick protective concrete in lieu of pneumatic concrete in the excavation for conduit joint footings (credit)	-3,517
P00009	Revise arrangement of low flow gate hoists and shear connectors to roof double tees	635
P00010	Install embedded material for stop log sld in stilling basin monolith No. 6 of the or works intake structure. Also, revision of portion of P00004.	ıtlet
P00011	Revise concrete finish in a portion of the Outlet Works-Intake Structure	810
P00012	Revise Special Provision 23 by deleting "DD Form 1140-1" and substituting "Standar Form 295"	O Cd
P00013	Provided 9 additional days due to weather	0
200014	Provided 26 additional days due to weather	0
P00015	Provided 7 additional days due to weather	0
P00016	Provided 15 additional days due to weather	<b>c</b> 0
P00017	Delete installation of letters on Outlet V Tower (credit)	Vorks -750
P00018	Provided 12 additional days due to weather	0
P00019	Procurement of additional supplies for QA	testing 9,967
P00020	Repair of floodplain slope erosion	8,500
P00021	Provided 1 additional day due to weather	0
P00022	Payment of interest on monies due the con concerning clearing and grubbing	tractor 1,429
P00023	Repairs associated with service gates and increase of 18 days in the contract	an 60,278
P00024	Stripping and exploration of a borrow sour for materials to construct the spillway en	
P00025	Non-shrink grout for anchor bars, and extended by 52 days	ended 13,365

4 37 4

Mod No.	Description	Approximate Amount (\$)
P00001	Time of performance extended 215 days for delay in issuing notice to proceed from 15 Oct 81 through 18 May 82	0
P00002	Furnish 2 trailers for Government office	s 99,595
P00003	Revision of centerline profile of the deinspection trench approximately between stations 10+50 and 8+10	ep 27,074
P00004	Provide electrical services	83,500
P00005	Revision of finish grade of spillway sla monoliths No. 4 through No. 13	bs 2,104
P00006	Compensation for delay in issuing notice to proceed	449,995
P00007	Traffic control and barricades to close Belt Line Road	6,481
200008	Interest on Modification P00006	40,711
P00009	Additional excavation of unsuitable mate	rial 220,000
P00010	Revision of spillway expansion joint (cr	edit) -350
P00011	Provision for grouted riprap in the area the outlet works access to lishing platf	
P00012	Provision and installation of project nathe Outlet Works Tower	me on 12,000
P00013	Provided 72 additional days due to weath	er 0
P00014	Administrative change (increase in funds available)	N/A
P00015	Revision of spillway tinish from Class B to Class D and furnish water well (credi	-10,000 t)

<sup>7-09. &</sup>lt;u>Construction Photographs.</u> - Selected photographs taken during and subsequent to the main contracts are presented on exhibits 1 through 11

### SECTION VIII - EMBANKMENT FILL QUALITY ASSURANCE

8-01. General. - Embankment fill construction was controlled and monitored through a Contractor Quality Control (CQC) system and a Government Quality Assurance (GQA) system, respectively. Only the latter will be discussed herein. The GQA system included an acceptance sampling and testing program and visual observations by inspectors. Sampling and testing were accomplished using frequencies deemed necessary by the Contracting Officer. assurance samples were selected from lifts-below-compacted lifts; i.e., samples were not taken until the materials were covered by a minimum of one lift of compacted fill. The specifications indicated that the GQA Program could consist of each sample being tested for classification, moisture content, liquid limit and bar linear shrinkage In addition to the above. approximately every fifth sample could have included in-place density and plastic limit tests. On approximately every tenth sample, a Standard compaction test could be run in addition to the tests outlined for every fifth sample. During construction, unacceptable material or unacceptable in-place moisture contents resulted in either reworking, removal, or retesting of the material in question. Since in-place density was not specified for the rolled fill, materials were never rejected because of density. Experience on this and previous projects in similar materials has proved that at least a 95 percent Standard density is obtained provided the lift thickness, moisture content, and compactive effort are in accordance with the specifications These provisions, when combined with the controls afforded by the Liquid Limit Correlation Method, form a superior fill placement quality assurance program in these type materials.

3-02. Fill Properties - On a monthly basis, data from the GQA laboratory

tests on the impervious, select impervious, random and semi-compacted zones were summarized on ENG Form 4080. A plasticity chart for materials from the borrow areas is shown on plate 68. The following tabulations provide summaries of some of the pertinent engineering data.

a. Initial Contract (All Values Are Approximate)

Fill Zone	Average LL	Average PI	Average W	Average 	Average % Compaction
Impervious (Outlet Works)	60	38	23.2	+2.0	100
Impervious (Embankment)	72	49	25.9	+1.9	102
Select Impervious (Under Spillway)	43	28	18.7	+1.5	106
Select Impervious (Embankment)	52	34	20.7	+1.4	105
Random	71	50	25.5	+1.7	103
Semi-Compacted	66	43	24.1	+1.0	104

LL - Liquid Limit

## b. Completion Contract (All Values Are Approximate)

Fill Zone	Average LL	Average PI	Average 	Average <u>W-W</u> o	Average % Compaction
Impervious	67	46	25.6	+1 6	104
Select Impervious	52	36	21.4	+1.5	105
Random	67	46	25.3	+1 1	105
Semi-Compacted	69	47	25.2	+0 6	106

8-03. <u>Liquid Limit Correlation Method</u>. - Acceptance of fill moisture was accomplished using the Liquid Limit Correlation Method. This method has been

PI - Plasticity Index

W - Field Water Content

Wo - Optimum Water Content

utilized successfully on numerous embankments within CESWF. Embankment and borrow samples are used to establish correlation curves that represent the relationships between liquid limit and optimum moisture, and liquid limit and maximum dry density. Thus, a liquid limit value obtained from an embankment sample during construction is used in conjunction with the correlation curves to determine the maximum dry density and the optimum moisture content for that sample. These values are then compared with the in-place moisture and/or density to determine compliance with specified moisture requirements and to verify desired compaction.

- a. <u>Establishment of Correlation Curves.</u> Tests were initially performed on materials representing the range of materials expected from the borrow areas and from required excavations using materials obtained from borings. These data were used to establish the so-called "starting" curves for the initial contract. The data obtained during the initial contract were used to establish the "starting" curves for the completion contract
- b. <u>Updated Correlation Curves</u>. During the construction, the Government continued to conduct compaction and other tests to evaluate the current curves and to make appropriate update changes or extensions to them. The correlation curves utilized on both construction contracts are presented on plates 66 and 67.
- c. <u>Use of Correlation Curves</u>. The relationship of field moisture content to specified values was determined in the Government's on-site laboratory for each embankment sample. Sand cone densities and Standard compaction tests were performed less frequently. A complete summary for the completion contract (Government Quality Assurance Tests) is as follows:

	Test Frequency (Test/Cubic Yards) (Completion Contract)						
GQA Test Types	Req'd By Contract	COE Manual*	lmp. Fill	Random Fill	Semi- Compacted Fill	Combined All	
Moisture Content & Liquid Limit (MC & LL)	As Deemed Necessary By Gov't	Not Stated	1/470	1/1080	1/3480	1/940	
Field Density (in addition to MC & LL)	Approx 1/5 the freq. of MC & ML	1/1000 to 1/3000	1/2600	1/6040	1/29,050	1/5280	
Standard Compaction (in addition to field density, MC & LL)	Approx 1/10 the freq. of MC & LL	Not Stated	1/7400	1/18,740	1/58,680	1/15,420	

\*EM1110-2-1911

As indicated in the tabulation, the frequency of testing was greater in the more important central zone and lesser toward the outer zones. The methodology was such that the laboratory personnel would run liquid limit and moisture content tests on control samples and then compare the optimum moisture obtained from the correlation curve to the sample moisture content.

The specifications allowed the following range of in-place moisture contents:

Fill Zone	Allowed Moisture Content Range From Optimum, %
Impervious	0 to +3
Select Impervious	0 to +3
Random	-2 to +3
Semi-Compacted	-2 to +3 (initial contract) -5 to +4 (completion contract)

The contractors were always allowed a deviation of at least 0 4% outside the

specified ranges. Field density, obtained by sand cone, was compared with the maximum laboratory density obtained from the correlation curve of liquid limit versus 100 percent of maximum Standard compaction density. The target or desired minimum density was equal to or greater than 95 percent of maximum laboratory density, although no minimum was specified. The usual range of achieved values was from 95 to 120 percent compaction. This range for percent compaction is also typical for other CESWF embankments involving CL and CH materials.

d. Accuracy of the Method, - The liquid limit correlation method is well suited for use on CL and CH clays. This fact makes it ideal for use in most areas of CESWF. Due to the contractor's contention in a claim that the method was inaccurate, an extensive study was undertaken to show otherwise. Since nearly 600 Standard compaction tests had been performed during the completion contract in conjunction with the liquid limit test, a "what if" type comparison was easy to perform concerning acceptance of in-place moisture content. The following is a summary of the comparison expressed as percentages of the total tests in each zone on which the compaction test was performed.

	Based	on LL	If Standard Compaction Test Had Been Us				
Fill Zone	Pass Pass	Fail	Pass Pass	Fail	% Pass But Failed by LL	Fail But Passed by LL	
Impervious	80-83	17-20	60-62	38-40	3-4.5	23-25	
Random	88-89	11-12	73-76	24-27	1-3	13-19	
Semi-Compacted	95-97	3-5	93-97	3-7	2.5-3	3-5	
Select Impervious	81-82	18-19	64-73	27-36	5-5.5	13-22	

Stated differently, the results of the "what if" comparison as to acceptable in-place moisture content shows the following.

Both methods agree (Both pass or both fail)

75% - 80% of cases

Compaction test would have given a failure when LL method did not 17% - 21% of cases

LL method gave a failure when compaction test would not

3% - 4% of cases

Based on this comparison, the liquid limit correlation method did not adversely affect the contractors; and in fact, according to these data, it appears to have been "easier" on them than waiting and using the Standard compaction tests results in that moisture content failure rates would have been higher. The U.S. Claims Court agreed with the above.

8-04. Moisture Content Failure Rate. - Final acceptance or rejection of inplace fill based on its moisture content was accomplished using the liquid limit correlation method as described above. Government Quality Assurance testing was performed at locations previously selected by designers and at locations selected by the construction personnel based on their judgment. Based on the results of this testing on initial tests (i.e., not considering retesting of failed areas), the percent of tests failing to meet specified moisture content ranges understandably varied as a function of the magnitude of allowed moisture range or "window". This variation can be seen numerically for the completion contract in the tabulations in paragraph 8-03, and graphically for both contracts on Plate 69. By comparison to other dams in CESWF which involved high plasticity clays, it can be seen that the test failure rate on the Joe Pool project was not unusual. This comparison is presented on Plate 70. Failing tests were reported to the contractors for them to rework each area

8-05. Construction Inspection By Geotechnical Personnel. - Foundation preparation and fill construction were inspected and evaluated by geotechnical engineers throughout both the initial and completion contracts. All foundation approval was performed by a geotechnical engineer, and all excavations and inspection trenches were mapped and approved by a project geologist.

## SECTION IX - RECORD SAMPLES

- 9-01. General. A total of 42 record samples were obtained during both of the construction contracts. The purpose of these record samples was to obtain data to compare to the assumed design parameters and to provide documentation of as-built conditions. These samples were taken from the impervious, select impervious, and random zones of the embankment Record samples were not taken from the semi-compacted fill zones. Record samples were obtained at depths of greater than 2.5 feet below the then current fill elevation to ensure that they would represent materials to be left in-place
- 9-02. <u>Sampling and Testing</u>. At each record sample location, both undisturbed and disturbed samples were obtained. The undisturbed sampling consisted of pushing a 7.5-inch diameter by 10-inch high steel sampler into the compacted fill by jacking against a dozer blade, trimming around it, followed by removal and sealing the ends. The disturbed (bag) samples consisted of about 150 pounds of fill and were obtained from the material surrounding the undisturbed samples. The camples were transported to the CESWD Laboratory in Dallas, Texas, for testing. The record sample testing was not always very timely; i.e., up to a year passed before testing some samples actually occurred as shown on plate 79. The effect of this long sample storage time on strength is not known. The record samples were subjected to the following laboratory tests: visual classification, grain size analysis

(mechanical and hydrometer), Atterberg limits, bar linear shrinkage, specific gravity, expansion consolidation, Standard compaction, direct shear (S), unconsolidated undrained (Q), and consolidated undrained (R) tests.

9-03. Laboratory Test Results and Evaluation. - The record sample test summary shown on plate 79 indicates the zone, location, and some of the engineering parameters other than shear strengths determined from record samples. The table also indicates that of the 42 record samples, 22 tests were in the impervious zone, 5 tests were in the select impervious zone, and 15 tests were in the random zone For comparison to design values, the shear strengths from record samples as determined by Q, R, and direct shear (S) tests have been plotted for each contract as shown on plates 71 through 78 These plots show that the as-built Q and R strengths are at or above design assumptions and that the S strengths are at or slightly below. These slight variations from design assumptions can be attributed to the fact that the average liquid limits of the materials actually utilized by the contractors was higher than assumed during design. The use of these higher plasticity materials will result in higher shrink-swell capacity and the potential for shallow surface sloughs and/or down-slope creep. This is a common maintenance problem for embankments in this area of the country. These problems are usually first evident as cracking at the crest edges. Slides are usually initiated as water enters cracks and lubricates these shallow failure planes On Joe Pool, an experimental downstream concrete edge cover was constructed along a major length of the embankment to serve as a surface water shed This is the second embankment in SWF where this technique is being studied.

## SECTION X - EMBANKMENT AND FOUNDATION INSTRUMENTATION

10-01. General - For purposes of performance evaluation and construction

monitoring, the following instruments were installed: piezometers, settlement plates, embankment station monuments, outlet works reference pins, spillway reference marks, deep bench marks and heave points. Plans of instrumentation locations are presented on plates 98 through 100. These devices were installed and monitored by the contractors and the Government in accordance with the schedules as outlined on plates 80 through 81. In addition, these plates provide information on location and design of the various types of instruments.

#### 10-02. Piezometers.

a. General. - There were a total of 18 porous plastic tip piezometers installed by Government forces during construction of this project Plates 80, 81 and 98 through 100 provide information on the location, filter elevation, and design of the piezometers. This type of piezometer has been used on numerous projects throughout CESWF and has proven to function well in a variety of materials including clay shales, granular and high plasticity clay materials The piezometers were installed to monitor any excess pore pressures developed in response to fill placement, and any seepage pressures after impoundment. Excess pore pressure in this report is defined as the ratio of increased piezometric pressure above natural ground to the increased foundation pressure due to fill at that location, expressed as a percentage Piezometers were installed along four sections in the floodplain and at the spillway Readings of these instruments were taken by the contractors on a weekly basis, while the Government verified the readings at random. Since completion, the piezometers have been read on a quarterly basis. All other instrumentation is being read annually Pool elevation vs time is presented on plate 82 Analyses of the piezometer readings are presented in the

following paragraphs.

- b. Station 16+00± The initial plans for this station called for the installation of three piezometers in a supposed pervious buried stream channel. Investigations during the construction of the embankment and the installation of P-10 and P-12 failed to show any indications of a pervious channel. Therefore, P-11 was not installed. Plots of piezometric elevation, fill placement and lake elevation versus time are shown for P-10 and P-12 on plate 86. Piezometer P-10 is located in a sandy clay layer of the overburden and showed no readings until a few months after completion of fill placement. P-10 readings remained at approximately 1 foot above the tip until 1988. Since then it has been dry. Piezometer P-12, which is located in weathered clay shale, responded immediately to fill placement with a maximum excess pore pressure response of less than 10 percent. Its readings steadily declined until a slight increase in 1989 to slightly above the level recorded in 1983.
- c. Station 38+50± At this section, five piezometers were installed, two in unweathered clay shale and three in overburden materials. Piezometers P-1 and P-3 were placed in the unweathered clay shale and have shown the responses as shown on plate 83. P-1 reacted immediately to fill placement and reached a maximum excess pore pressure of less than 60 percent. Since the completion of fill placement, P-1 has shown a steady decrease in pressure and without any response to pool. Piezometer P-3 has shown a slow, but steady increase in pore pressure, but of insignificant magnitude. Piezometers P-2, P-4A, and P-13 were installed in the overburden clays and provided the data as shown on plate 87. P-2 showed an excess pore pressure response of less than about 10 percent which has since been decreasing. A falling head test and subsequent readings have shown that P-2 is obstructed at E1. 463± and may

no longer be functioning properly. Piezometer P-4A was installed to replace P-4 which was damaged during construction. P-4A has shown no response to either fill placement or pool. Piezometer P-13 reacted several months after completion of fill placement and showed an increasing level until its submergence. However, using the definition herein, it did not exhibit any excess pore pressure.

- d. Station 50+00± Three piezometers (P-14, P-15 and P-16) were installed in a gravelly-sandy clay at this section of the embankment. Readings are shown on plate 88. Piezometer P-14, which is located downstream, has shown essentially no change in readings. P-15 is located near the embankment centerline and responded rapidly to fill placement with an excess pore pressure of less than 25 percent. Pore pressure then dissipated until impoundment. Since then, P-15 readings have reflected changing pool levels P-16 was abandoned due to submergence. It showed no excess pore pressure response during fill placement.
- e. <u>Station 63+00±</u> Piezoneters P-17, P-18, and P-19 were installed in overburden clays at this section of the embankment. Readings are shown on plate 89. Piezometer P-17 has remained dry, while P-18 and P-19 responded minimally to fill placement. None have shown any response to pool changes. Piezometer P-19 has been submerged.
- f. Spillway Station 100+00± Five piezometers were installed in the vicinity of the spillway with readings as shown on plates 84 and 85. Piezometers P-6, P-8, and P-9 are located in weathered clay shale, and P-5 and P-7 are located in clay overburden. All five of these piezometers have remained relatively dry or have shown very slight response to pool changes.
  - g. Analysis of Piezometric Data. With the exception of piezometer P-

15, all of the piezometers have shown no substantial response to pool changes. All the floodplain piezometers within the limits of the embankment displayed an increased piezometric surface due to fill placement. Several of the floodplain piezometers have shown what appears to be either a very minimal horizontal translation of pore pressure related to the construction of the embankment or a response to pool. In the area of the spillway, there has been essentially no increases in piezometric elevations due to the reservoir pool elevation nor due to the fill load. The maximum excess foundation pore pressure profile actually experienced during construction was less severe than assumed during design.

### 10-03. Settlement Plates.

- a. General. During the initial contract, there were a total of six settlement plates installed two in the floodplain and four at the spillway. The three settlement plates located at the embankment-foundation contact were installed by the Contractor. The remaining three required drilling and were installed by the Government. These deeper plates are designated with "D" prefixes for "deep". All settlement plates were maintained and read by the Contractors on approximately a weekly basis. Plate 81 shows the details for both types of instruments, while plates 98 and 99 show their locations. Since completion of this project, the Government has been conducting annual surveys
- b. Floodplain Station 38+50 There were two settlement plates installed at this location of which DSP-1 was placed on top of the weak overburden clay layer at El. 444±, while SP-1 was placed at the embankment-foundation contact. Plate 90 indicates there has been slightly over 2 0 feet of total settlement occurring in the foundation materials as recorded by SP-1 Based on DSP-1, the upper 29± feet of overburden has accounted for about 1 0

foot of this total and an equal amount has occurred in the remaining overburden (12± feet) and primary materials. Rate of settlement has been decreasing and is approaching 0.05 foot per year. Most of this remaining settlement is occurring in the primary materials.

c. Spillway - Station 100+00±. - Four settlement plates were installed to monitor the spillway foundation. One shallow and one deep settlement plate was placed on each side of the spillway. For purposes of discussion, the spillway can be divided into left side settlement plates (station 100+50±) and right side settlement plates (station 99+50±) as shown on details No. 1 and 2 on plates 91 and 92. These instruments were installed to evaluate the success of preloading the foundation by monitoring settlement and/or heave prior to and after the construction of the spillway. The right side instruments consist of SP-2 and DSP-2 which were placed at the embankmentfoundation contact and on top of weathered clay shale, respectively. Plots of the settlement plate movements for SP-2 and DSP-2 are shown on plate 91, The left side consists of SP-3 located at the embankment-foundation contact and DSP-3 located on top of unweathered clay shale. A plot of the movements associated with SP-3 and DSP-3 is presented on plate 92. preloading stage, the right side (east) underwent a total settlement of about 0.4 foot, while the left side showed about 0 3 fort. Both sides showed about a 0.1-foot rebound or heave at the foundation contact in response to excavation for constructing the spillway Subsequent to spillway construction and fill placement, both sides of the spillway have approached the same total settlement value of 0 3 foot About one half of this total occurred in the overburden materials and one half in the primary materials The rates of settlement have now essentially approached zero

d. Analysis of Settlement Data. The settlement plate surveys indicate settlement magnitudes that are within expected ranges. The preloading of the spillway foundation can be considered a success in that differential settlements were essentially avoided, and total settlement occurring after the reloading has been about 0.1 foot.

### 10-04. Embankment Station Monuments.

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- a. <u>General.</u> Embankment station monuments were installed at every whole numbered station from station 3+00 to station 219+00. Plate 81 shows the typical detail for these monuments that were placed on the downstream portion of the crest along the guard rail. Surveys have been conducted to coincide with periodic inspections.
- b. Analysis of Crest Movements. Plate 93 shows the comparison of the initial survey to the latest survey. This amount of settlement reflected corresponds to the amount also recorded by the settlement plates. Thus, the consolidation reflected by the crest surveys is accountable for as foundation settlement rather than within the embankment itself. The greatest amount of settlement recorded has understandably been recorded in the closure section (station 41 to 63).

### 10-05. Outlet Works Reference Pins.

a. <u>General.</u> - Reference pins were installed during the initial contract along the invert of the outlet works intake tower and conduit, along the discharge chute, and on the stilling basin walls. A typical detail of these pins is shown on plate 81. These pins have been read a total of four time since July 1985, not including the initial survey which was conducted in September 1984. This initial survey was used as a base line with all movements being referenced to this line

b. Analysis of Outlet Works Reference Pin Data. - Plate 94 shows a plot of the surveys along the invert of the tower and conduit. These surveys indicate essentially no changes in any of the referenced locations. Most of these apparent differential movements (less than 0.1 foot) can be assumed to be related to survey inaccuracy rather than conduit settlement. To date no surveys have been conducted on the pins in the discharge chute; however, steps are being taken to verify that they do exist and to begin taking readings. Plates 96 and 97 provide a tabulation of the horizontal and vertical measurements on the outlet works stilling basin wall pins. These data indicate that the stilling basin has undergone practically no movement.

### 10-06. Spillway Reference Marks.

- a. <u>General</u>. During the completion contract, 18 reference marks were installed in the walls and slab of the spillway. The contract required 20 reference pins as shown on plate 81. The Contractor did not etch reference point numbers 4A and 6A on the metal expansion joint until several months after the completion of the roadway. These points were first surveyed in 1985. The detail for these marks is similar to the outlet works reference pins
- b Analysis of Reference Mark Data. A table of the survey data for the spillway reference marks is presented on plate 96. The data indicate no substantial movements to date. This, combined with the settlement plate data discussed earlier, indicates that the foundation preloading during the first contract was successful.
- 10-07. <u>Deep Bench Marks</u>. A total of six deep bench marks were installed These bench marks, which are identical in design to the deep settlement plates as shown on plate 81, were installed to provide a stable reference datum for

elevation surveys during and after construction of the dam. All of these bench marks are founded in clay shale at the locations and depths as tabulated on plate 33.

10-08. Heave Points. - Prior to spillway excavation, 12 heave points were installed in drilled holes in the area of the spillway discharge chute and stilling basin. Plate 98 presents a tabulation of the locations of these points with reference to the spillway centerline. The data from these points were either inconclusive/inaccurate or indicated there were insignificant movements; therefore, the data are not presented. This type of instrument is not recommended for future application due to the problems associated with installing them in small diameter holes and accurately taking initial readings.

#### SECTION XI - DOWNSTREAM EMBANKMENT SLIDE

- 11-01. General, In late 1988, cracking was observed from station 89 to 93 along the downstream edge of the embankment crest. Progressive movement was observed for about 5 months until a relatively large downstream slope failure occurred on 1 January 1989. Movement continued and by 22 March 1989, the slide extended about 600 feet along the crest (sta. 88+50 to 94+50) and, for a shorter reach, had retrograded to the upstream edge of the crest. A near vertical scarp about 18 feet high had developed and the failure involved about 50,000 cubic yards of material.
- 11 02. <u>Subsurface Investigations</u> Borings and backhoe trenches were dug through the embankment materials to investigate the nature of the slide. A soft, very wet, continuous layer of embankment materials (3 to 4 inches thick) was discovered at or about elevation 528.5, or approximately 3 feet above natural ground. Laboratory testing showed the materials to be 1 to 10 percent

above optimum moisture content. No evidence of similar wet material was observed in fill above or below this layer, nor outside the slide limits or within the foundation.

of fill surmised to be the result of a construction deficiency. The layer, which was located about 3 feet above natural ground, was probably a rainsoaked layer that was bridged-over rather than being reworked to proper moisture content. This deficiency is also evident by reviewing construction records in that a 1-inch crack along the crest from station 87+00 to 90+00 was observed by an inspector at the time when the embankment was being topped-out. Documenting the crack and then allowing the crack to be plowed and filled over, effectively temporarily masking the movement evidence, was unfortunately the only action taken. It is believed that the crack was the first sign of the beginning of a progressive failure through the wet layer, ending as the materials approached steady-state strength conditions.

11-04. Repair. - A construction contract was developed to repair the slide area using accelerated contracting procedures. The repair consisted of removal and replacement of most of the slide materials from station 89+00 to 94+00 and then flattening the downstream slope to 1V on 4.5H from station 84+00 to 99+00 (plates 101 through 104). The overall cost for design and construction for the contract was approximately \$1,070,000.

## SECTION XII - INSERVICE EVALUATION

12-01. <u>General.</u> - The inservice performance of the Joe Pool embankment and appurtenant structures foundation has shown to be good. Deliberate impoundment began on 7 Jan 86 Conservation pool elevation 522 was first attained in May 1989. The embankment and appurtenant structures has already

been subjected to five periodic inspections as part or the program for Continued Evaluation of Completed Civil Works Projects. Instrumentation is being read and evaluated on a scheduled basis. In addition to the periodic inspection program, surveillance inspections have been conducted subsequent to deliberate impoundment in accordance with the "Reservoir Filling Plan," DM No. 29. All data and observations indicate the embankment is and will continue to function as a safe structure.

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## SECTION XIII - CLAIM AND LITIGATION

- 13-01. <u>General.</u> The following summary was written by William Brown (CESWF-OC). Additional information concerning the litigation and lessons learned can be obtained by calling him at 817-334-3561.
- 13-02. During the completion contract, the contractor presented a claim to the Government for \$13,146,740, alleging several causes of action. The primary basis for the claim was an alleged differing site condition involving the fill materials to be used in the embankment. The contractor alleged both type I and type II differing site conditions. It alleged that the contract documents materially misrepresented the nature of the fill materials to be used in the embankment, a type I condition. It also alleged that the fill materials were unusual and differed materially from those generally used in construction projects of this type, a type II condition
- a The contractor also alleged that the specifications were defective, primarily that the liquid limit correlation curve was a defective method of determining acceptability of the compacted fill materials. The contractor also alleged that its costs were increased by the Government's over-testing of the embankment materials; by selective testing of non-representative materials, that is, small areas of materials that were either too wet or too

dry and which did not accurately represent the area from which the sample was taken; and that the Government improperly interfered with its operations with over-zealous inspections an general harassment and uncooperativeness on the part of the Government field personnel.

b. The claim was appealed to the U.S. Claims Court, and at the time of the trial in March 1988, the amount of the claim had been revised to \$41,877,029. An extensive hearing was held during which 6 weeks of testimony was presented by the contractor and the Government

13-03. The Claims Court issued its decision in February 1989 Most portions of the contractor's claim were denied, including the type I differing site condition and the allegations of over-testing, defective test methods, nonrepresentative testing, and harassment and interference on the part of the Government personnel. Of particular note was the fact that the court found that the data in the contract documents concerning the fill material were accurate and did not misrepresent the nature of the fill material to be used in the embankment However, the court did find that the contractor had encountered a type II differing site condition in that the fill materials, in their extreme toughness and difficulty to work, were unusual in nature and differed materially from those normally encountered in construction work of this nature. From a design standpoint, the court's decision did not fault the project's designers; it said essentially that no amount of information in the contract documents could have adequately warned a prospective contractor of the extreme toughness of the material, which it found to be some of the toughest material in the world. While a geotechnical engineer could possibly have predicted the relative toughness of the fill materials by analysis of the index properties of the materials utilizing a plasticity chart, the court found that a prospective construction contractor could not have predicted the difficulty of working these materials from the information presented in the contract or, in fact, any other objective data.

13-04. The court awarded damages in the amount of \$14,703,211.43, plus interest pursuant to the Contract Disputes Act of 1978. The damages were awarded on a total cost basis; i.e., the difference between the contractor's bid price and the total costs the contractor incurred on the project. court, however, modified the recovery based on the fact that it found that the contractor's bid was unreasonably low, partially the result of a poor pre-bid site investigation. To account for this fact, the court substituted the bid of a different bidder on the project for the amount the contractor should have bid. That bid was found to have been reasonable based on testimony concerning the bidder's experience in working with soils in Texas and in the vicinity of the project That bid, then, formed the baseline for the determination of the contractor's increased costs, which the court attributed in full to the type II differing site condition The contractor presented convincing evidence through its auditor that it had incurred substantially increased costs on the project, and the court relied entirely on the contractor's cost data Government was unable to disprove the contractor's data; and the court found that the Government's DCAA audit of the claim and the auditor's testimony at the hearing were unpersuasive and lacked coherence.

13-05. Since the decision indicated that the contract documents could not have been improved to indicate the nature of the fill materials, the primary lessons to be learned from the claim and litigation are in the area of damages. Because the contractor's recovery was based on the total cost method, the Government needed to show that the contractor's increased costs

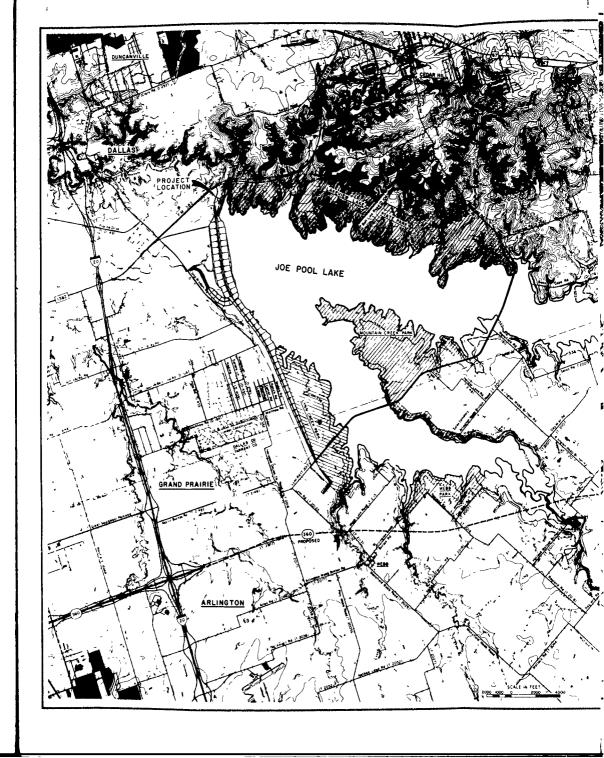
were not totally related to the differing site condition and that all, or at least most, of the increased costs resulted from the contractor's inefficient construction methods and its inexperience in dealing with material of this type. Two major lessons can be learned from the Government's experience in this litigation.

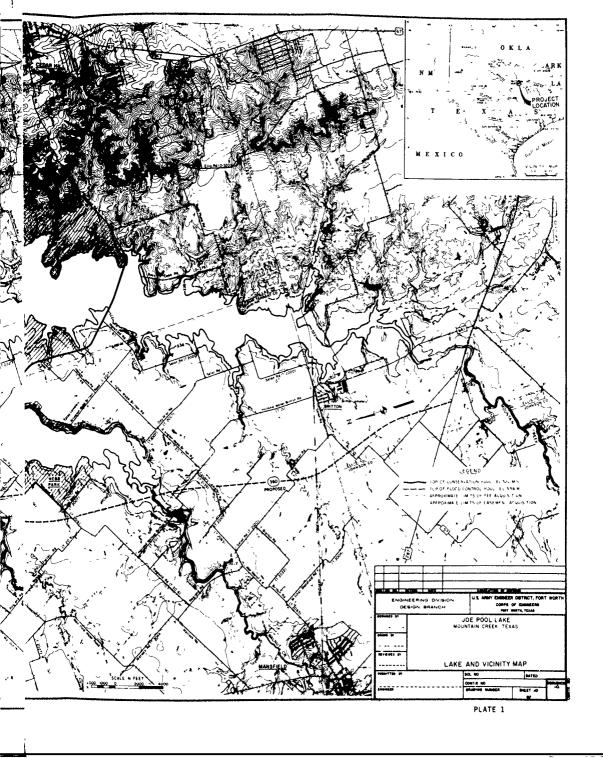
- a. First, it is absolutely essential that the Government accurately and completely document any difficulties a contractor may be having during construction, especially if they are related to a possible claim dealing with differing site conditions. The Government, in this litigation, was unable to convincingly prove to the Claims Court that the contractor increased its own construction costs because of its inefficiency, poor construction methods, and lack of effective quality control. It is essential that detailed documentary evidence of such failures on the part of the contractor be kept throughout the project in order to support testimony at a hearing. Especially helpful in the case of this litigation would have been videotape of the contractor's construction methods and illustrations of how its lack of quality control contributed to the increase in its costs
- b. Second, the Government needs to get any necessary expert witnesses involved as early in the process as possible. Even though the contractor's claim on this project was filed in February 1984, the Government did not hire the expert witness it used at the trial until approximately June 1986. By that time, construction of the embankment had been completed, and the expert witness was not able to observe the contractor's operations on the embankment While a test pit in one of the borrow areas was dug to allow the expert to observe the materials, this did not effectively substitute for observation of the contractor's actual construction methods and any difficulties the

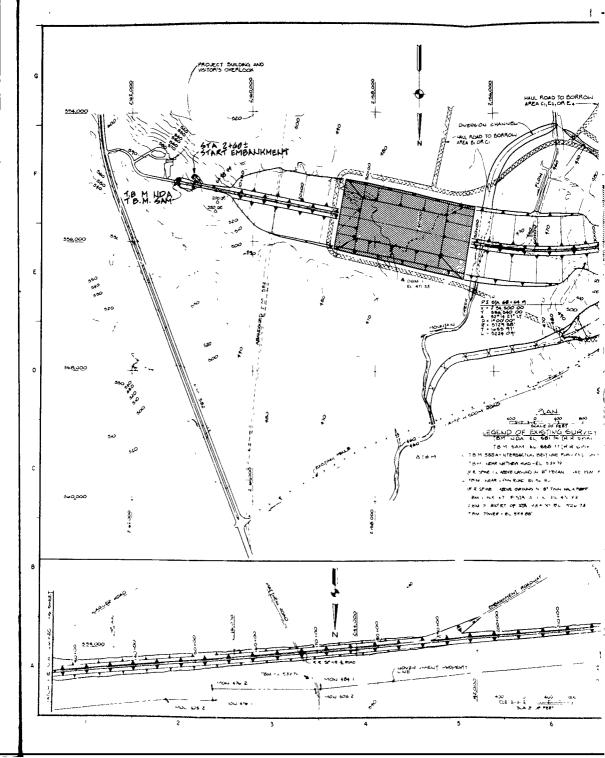
contractor had with the fill material. As such, the Government was at a disadvantage with the contractor, whose expert had observed the embankment work in progress in 1985.

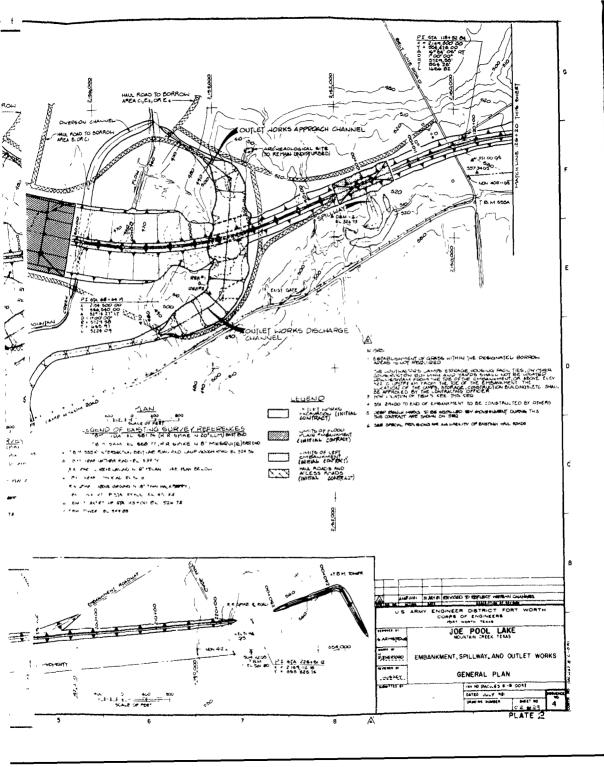
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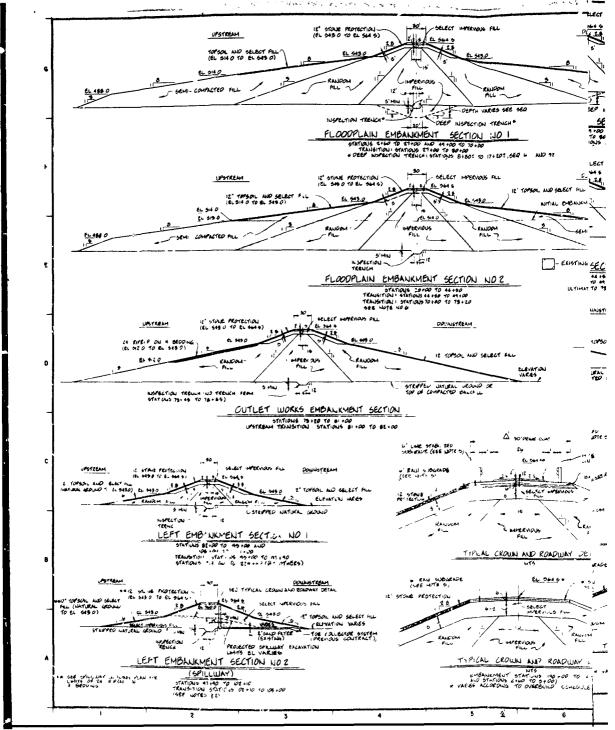
13-06. This case was somewhat unusual in that the claim was filed when the project was still underway; in fact, over one-half of the embankment volume remained to be placed at the time the claim was filed. Thus, the Government had ample opportunity to hire an expert and have that expert observe the actual embankment construction. To ensure that an expert witness has the opportunity to observe the actual conditions, it is recommended that on future large projects, consideration be given to hiring an expert even before a claim is filed. This should be done if there is sufficient indication through the contractor's correspondence or verbal communication that a claim may be filed. By so doing, the Government will ensure that its expert is sufficiently prepared to testify even if the contractor waits until the job is completed or nearly completed to actually file claims. If claims are not filed, the expense would still be justified when compared to the Government's potential risk of damages.

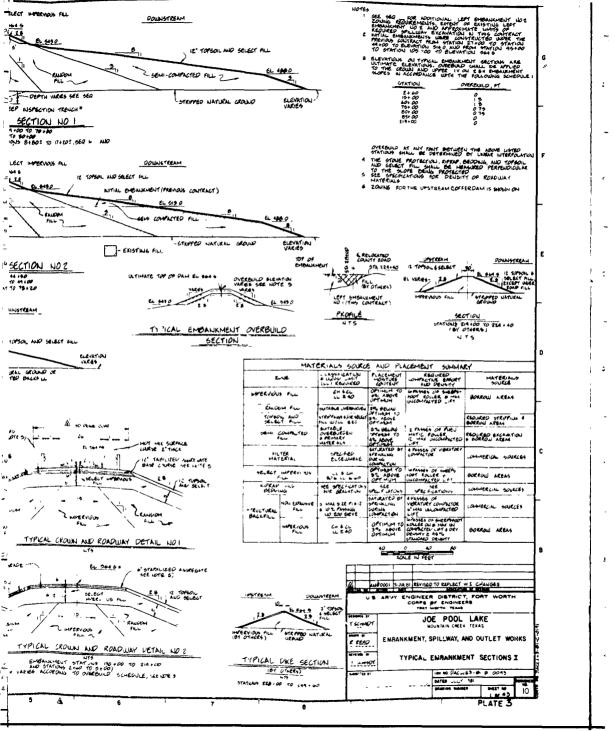


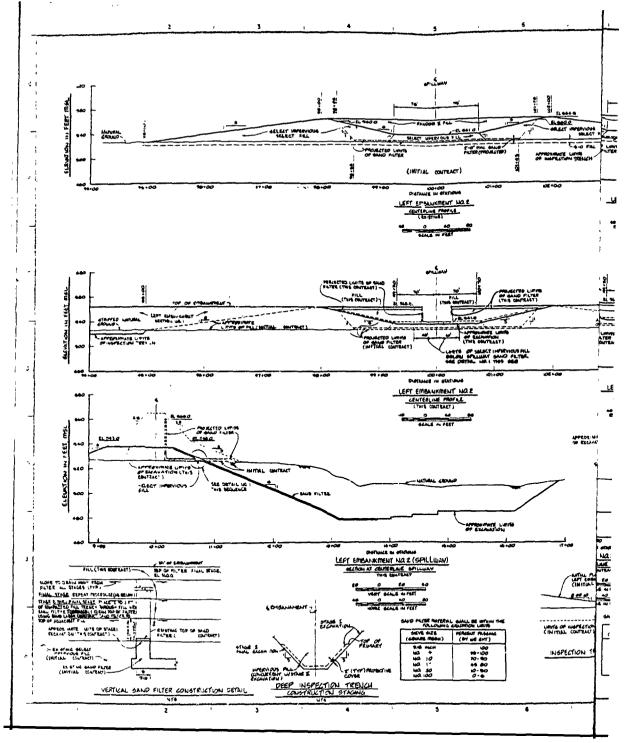


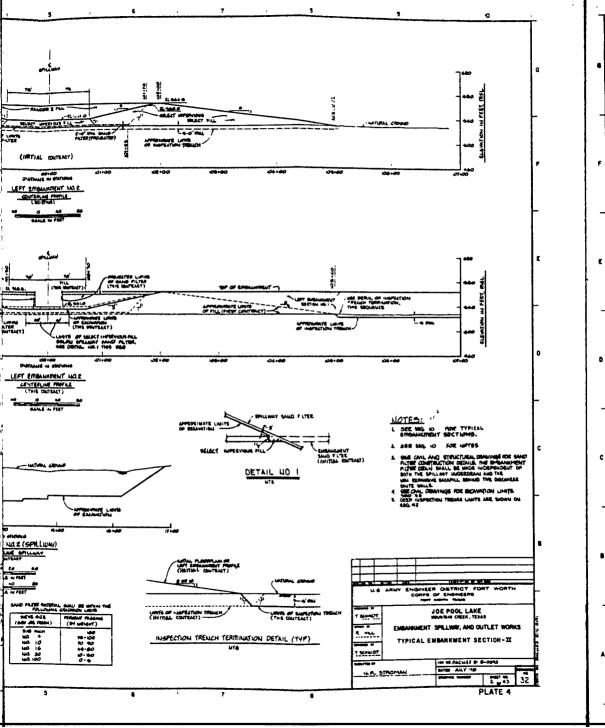


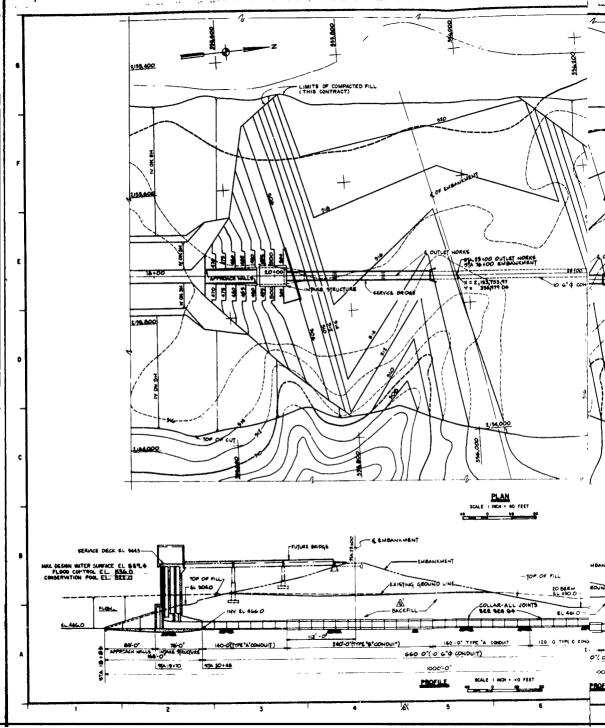


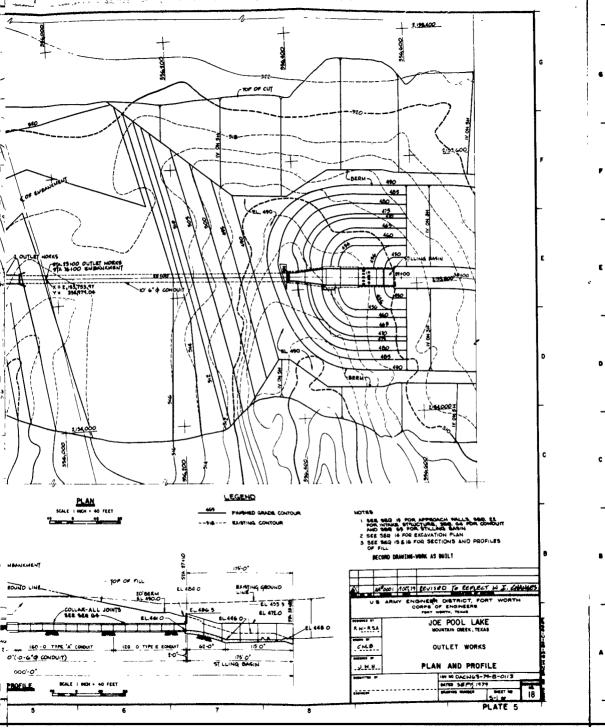


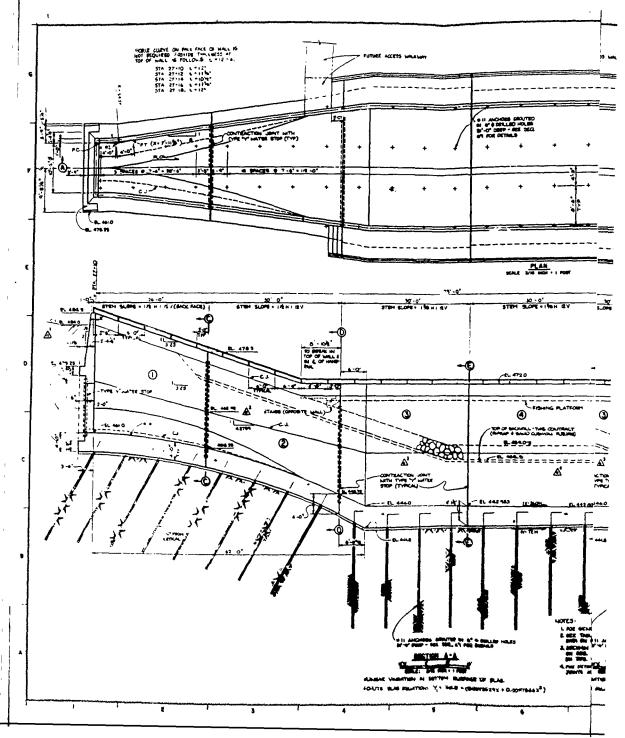


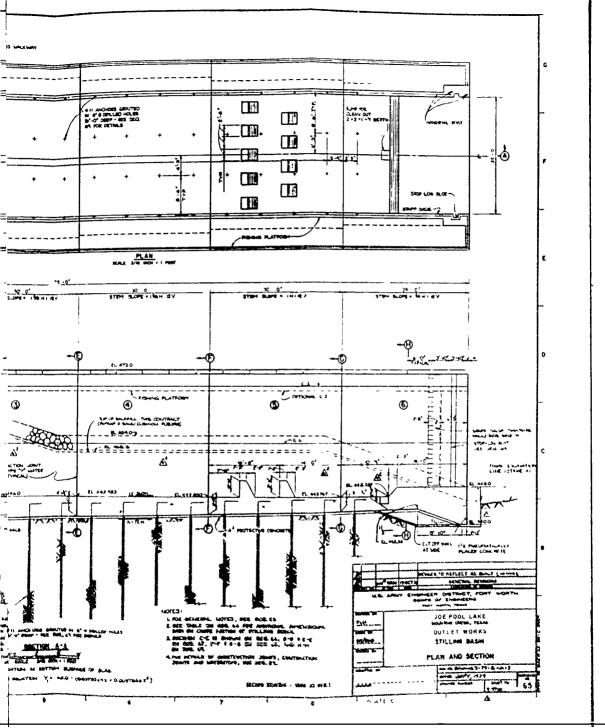


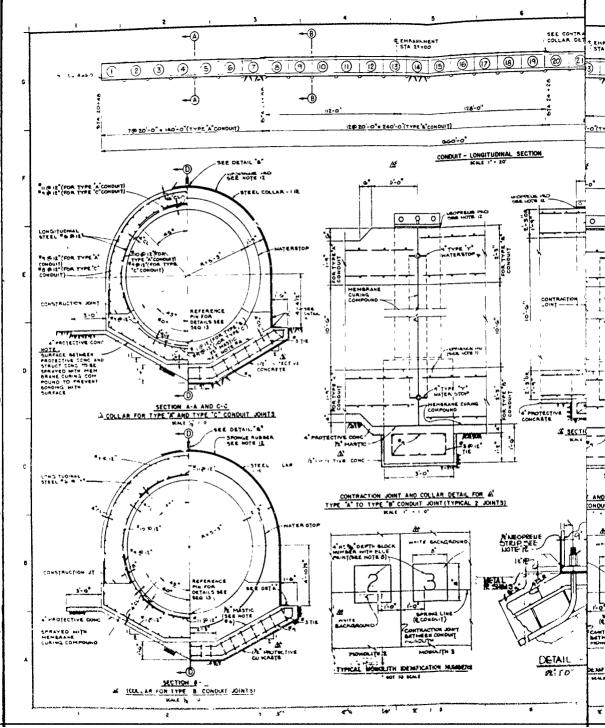


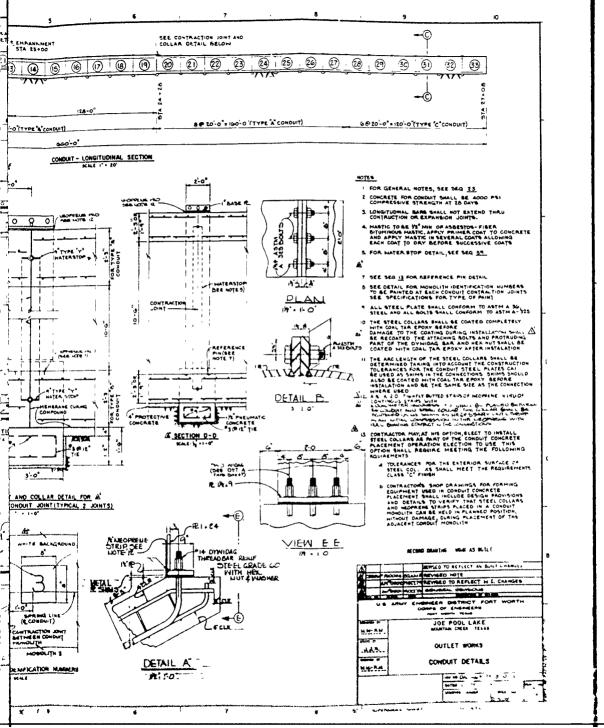


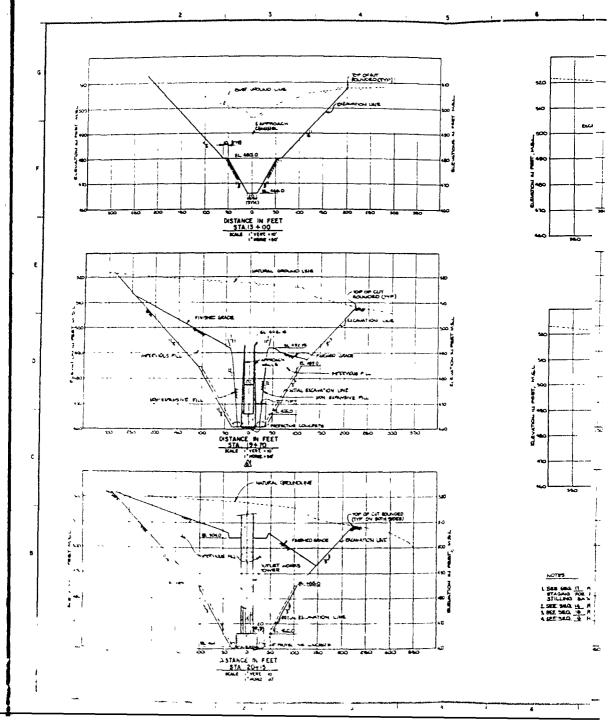


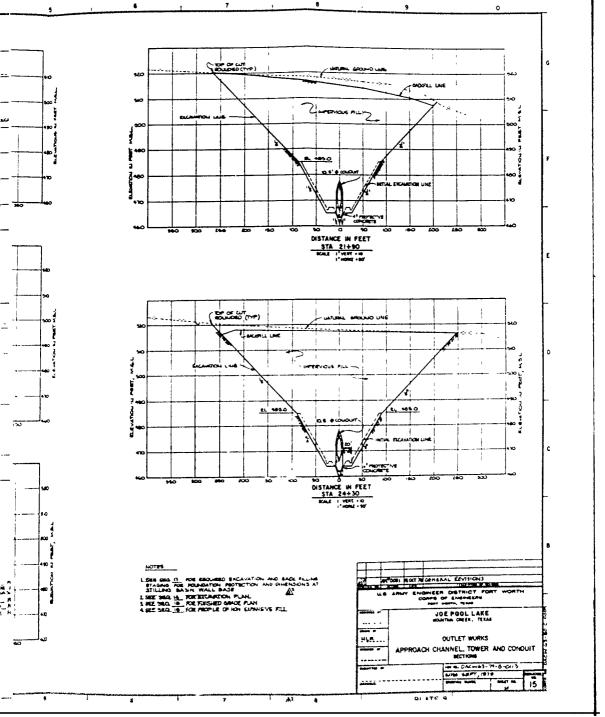


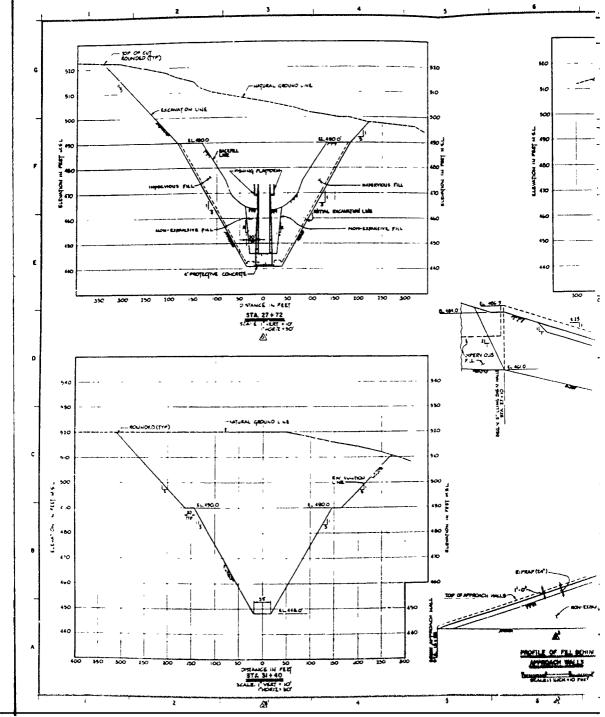


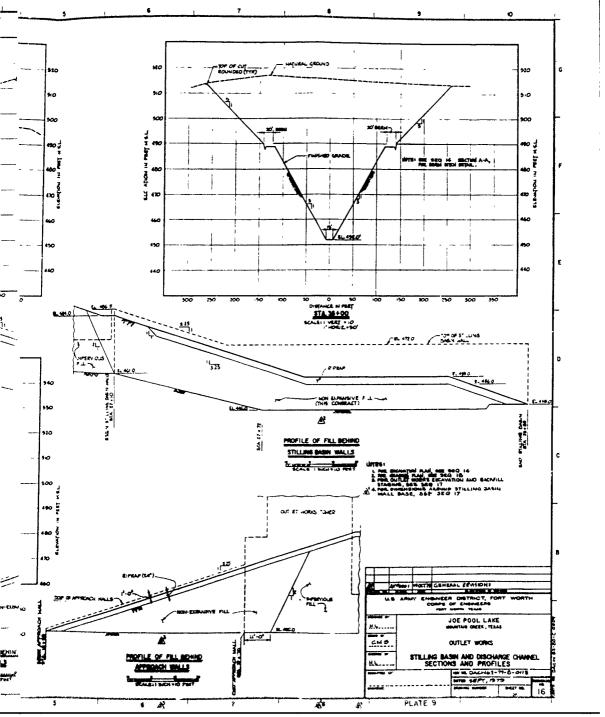


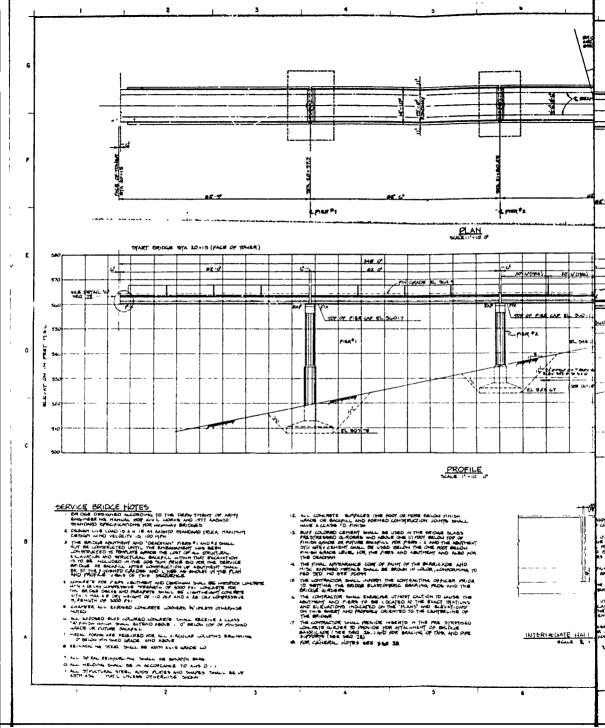


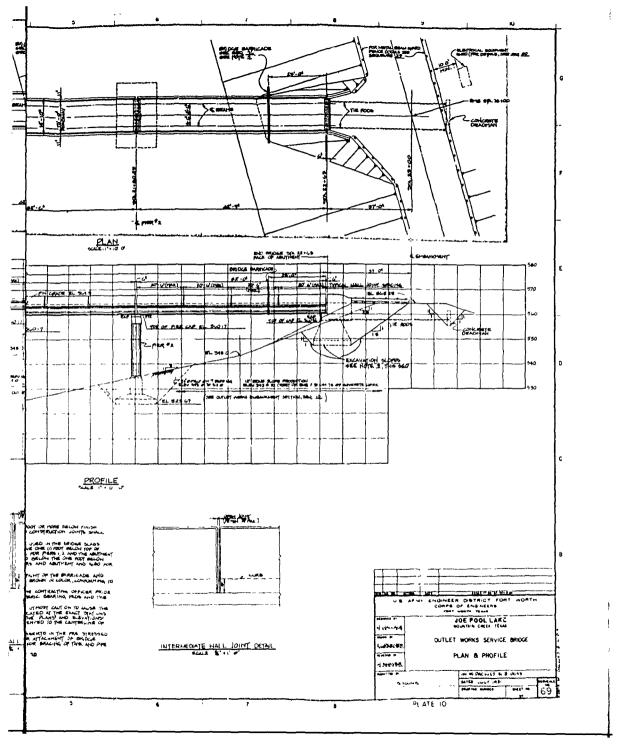


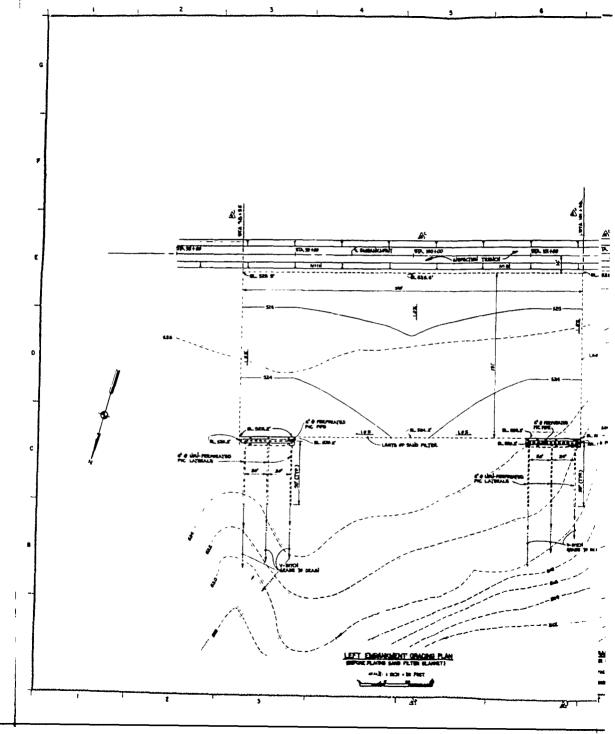


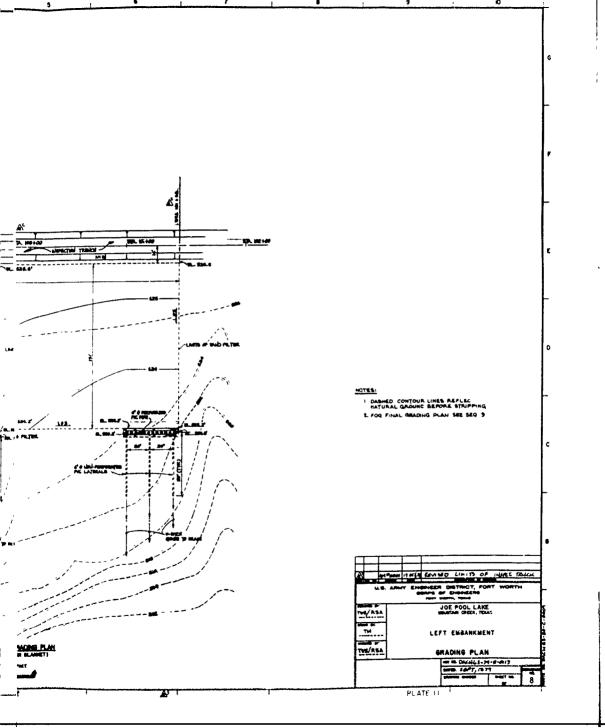


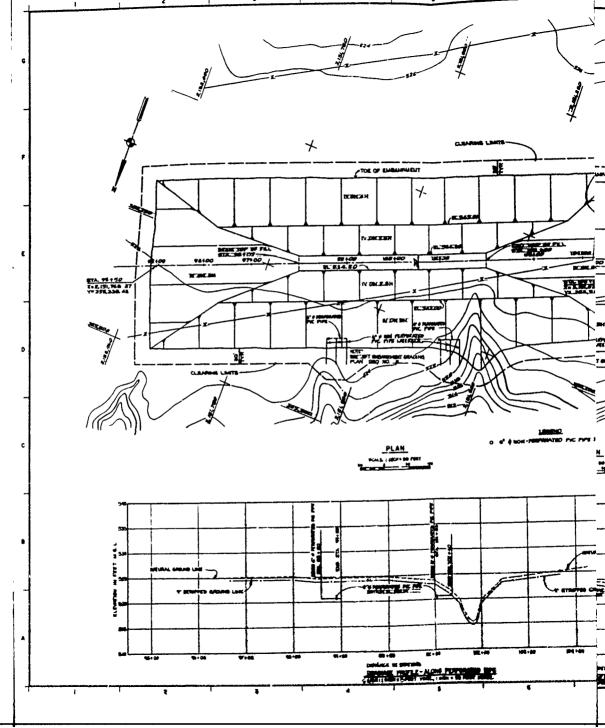


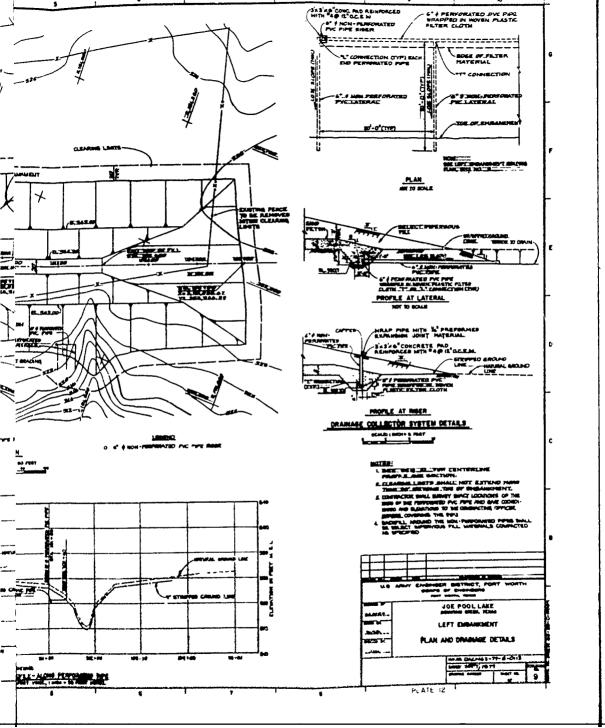


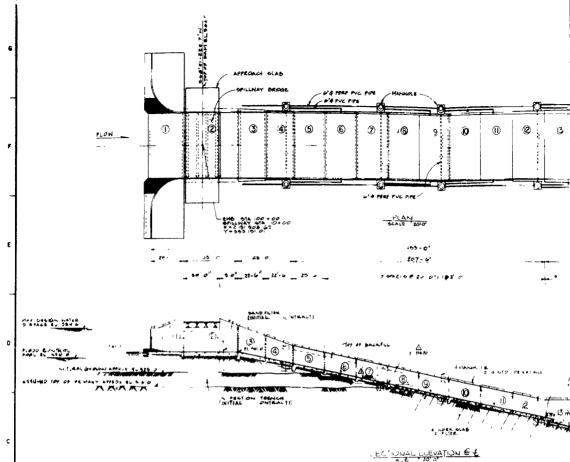












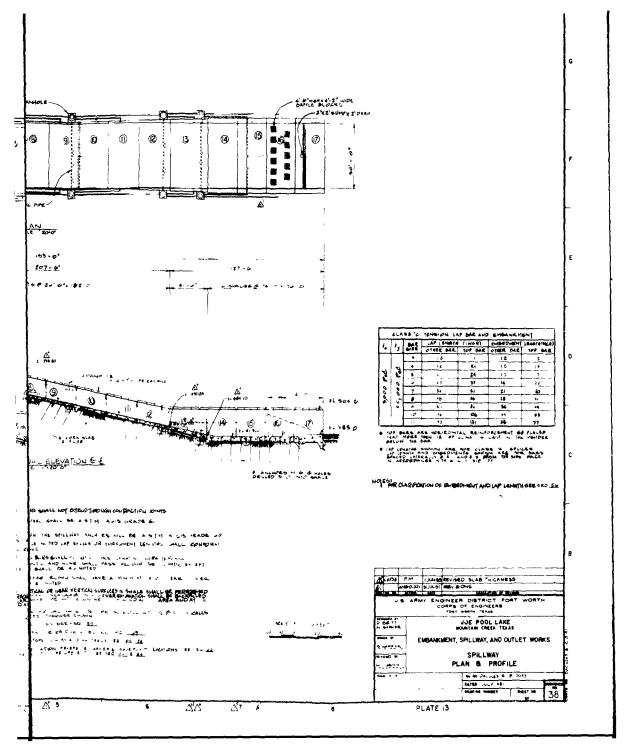
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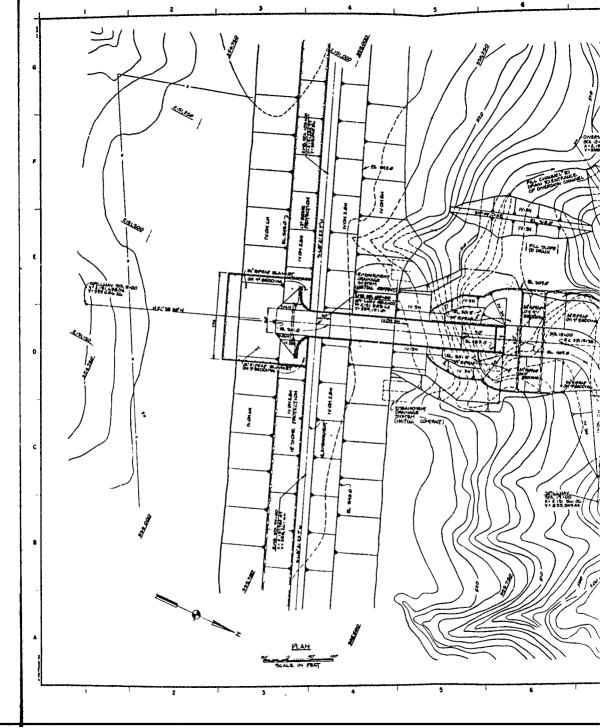
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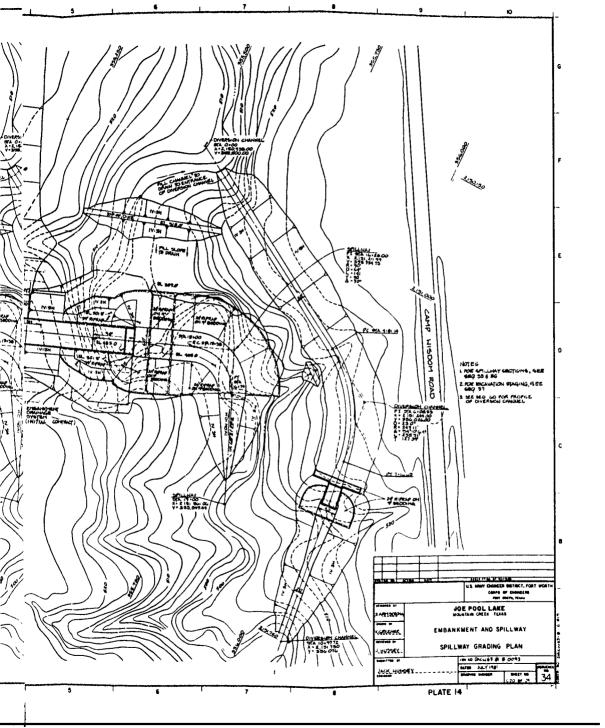
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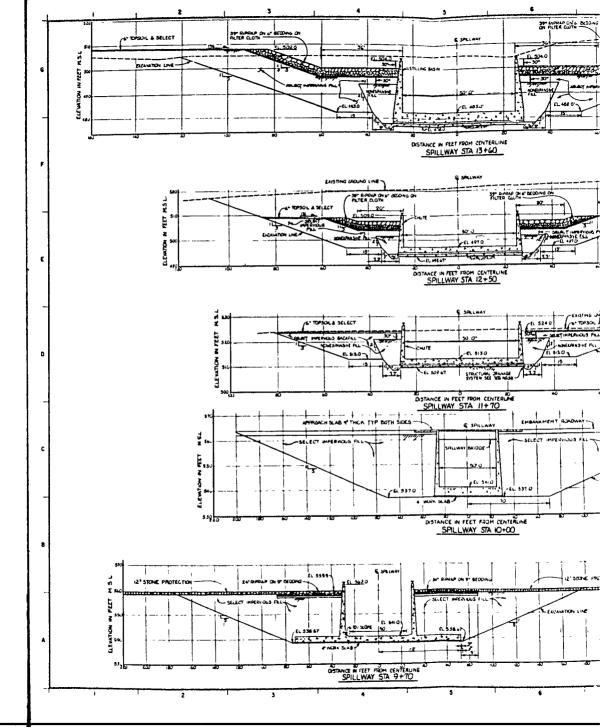
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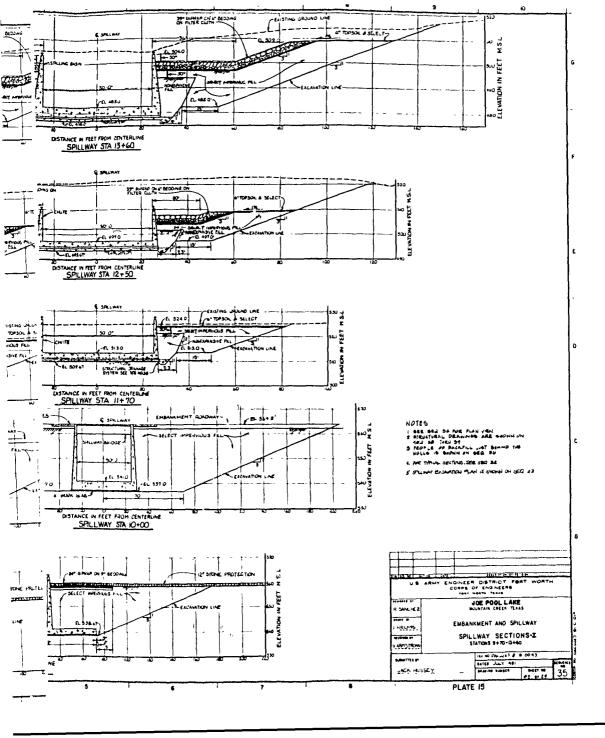
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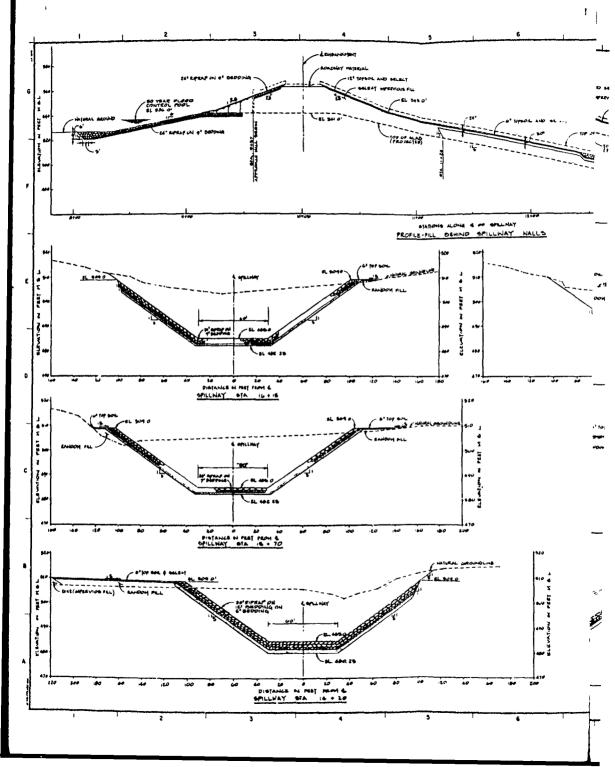


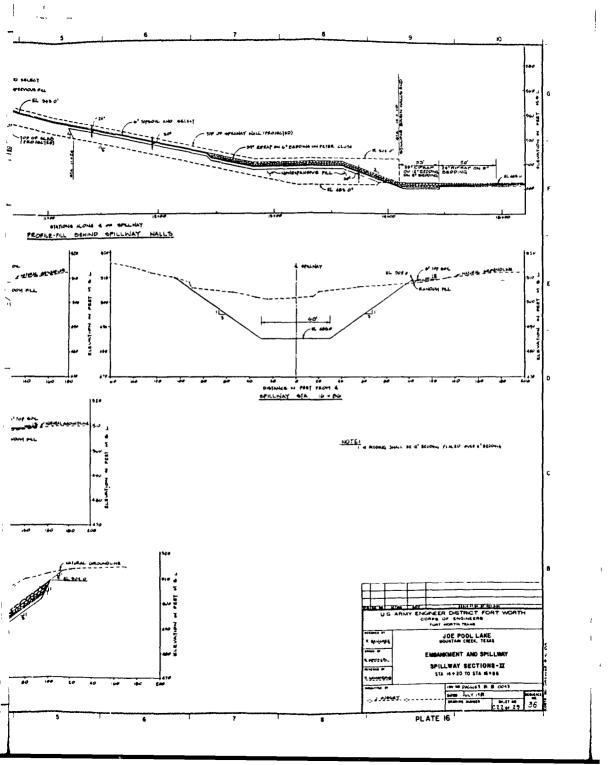


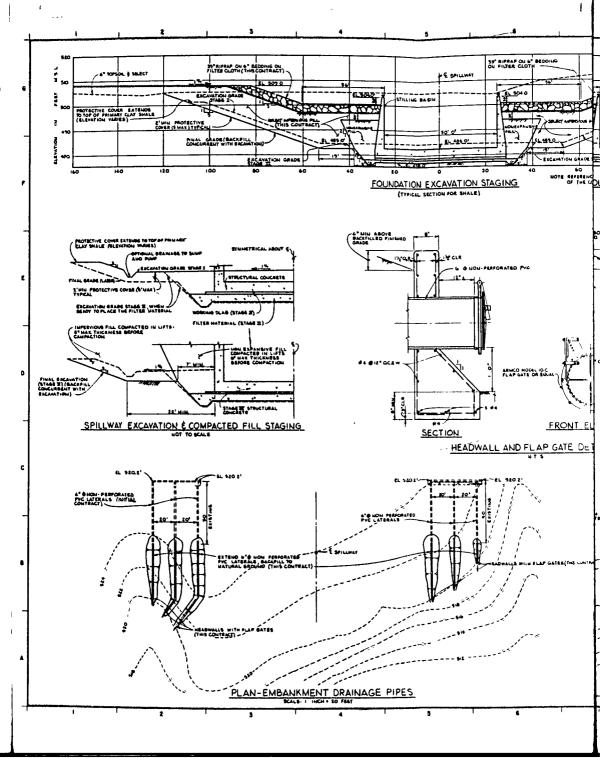


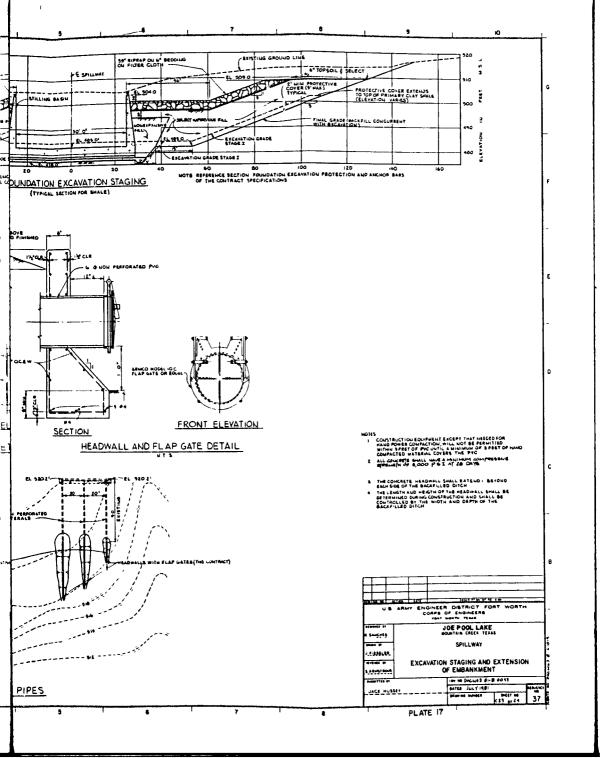


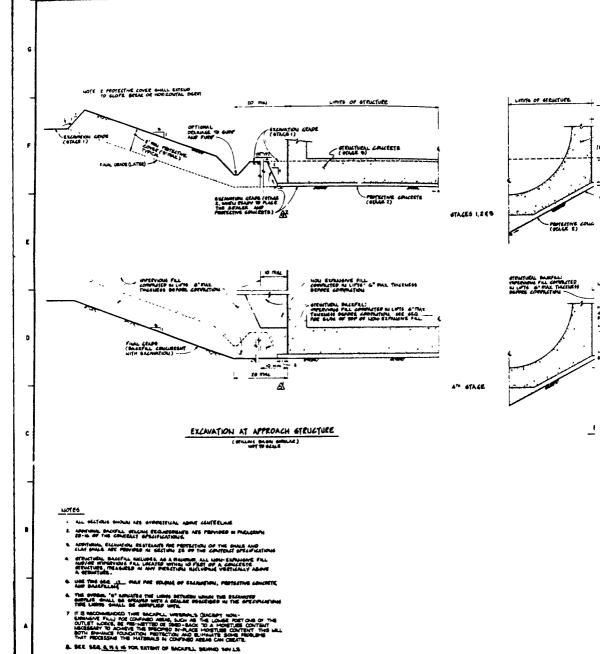




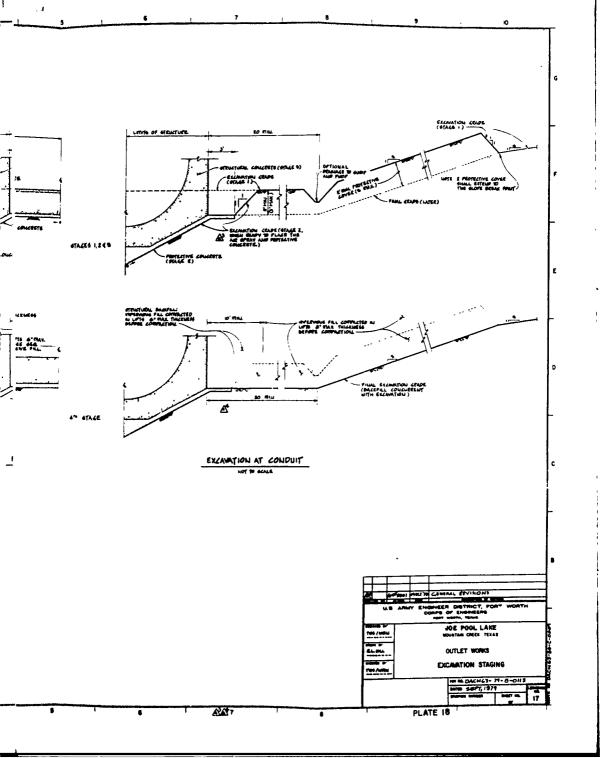


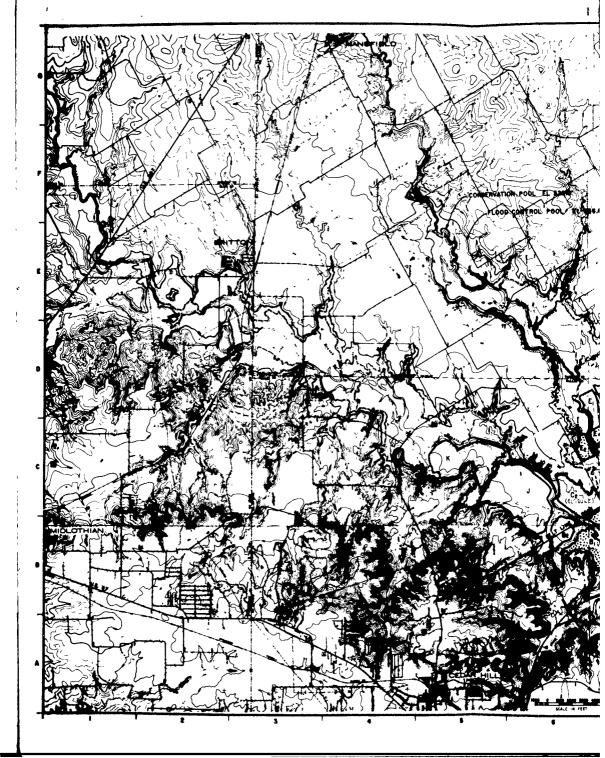


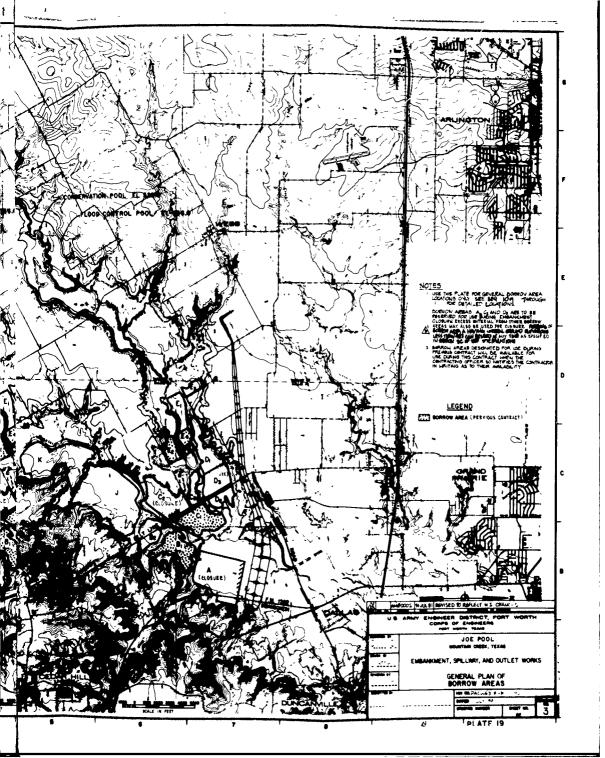




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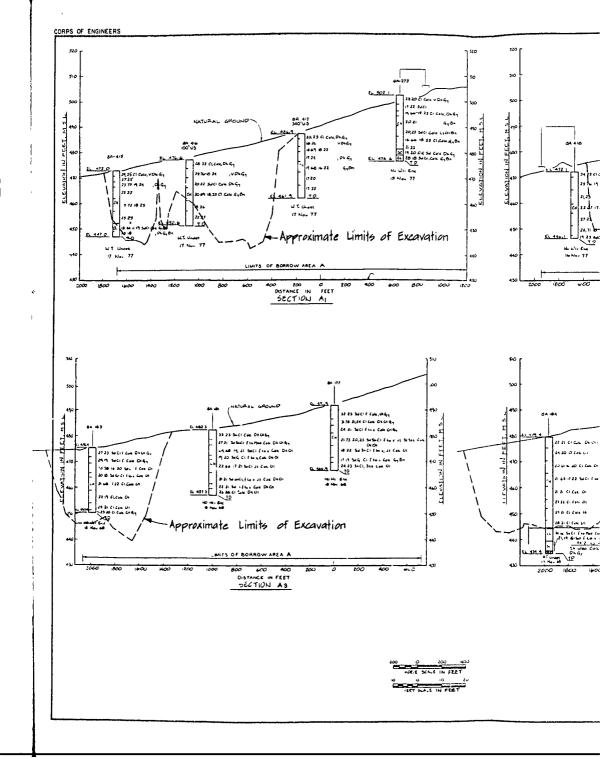


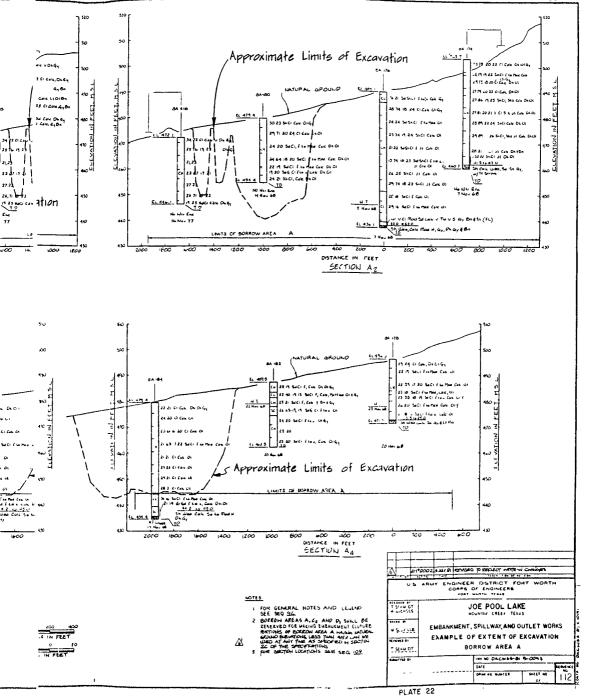


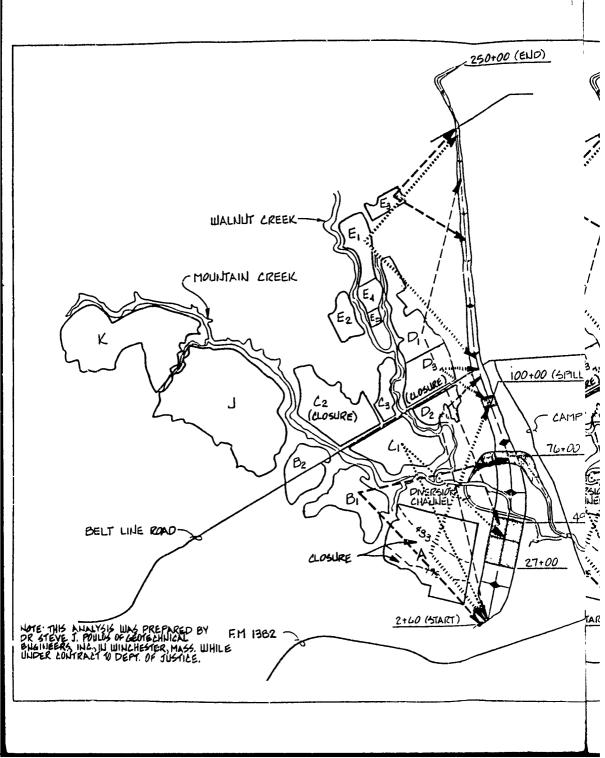


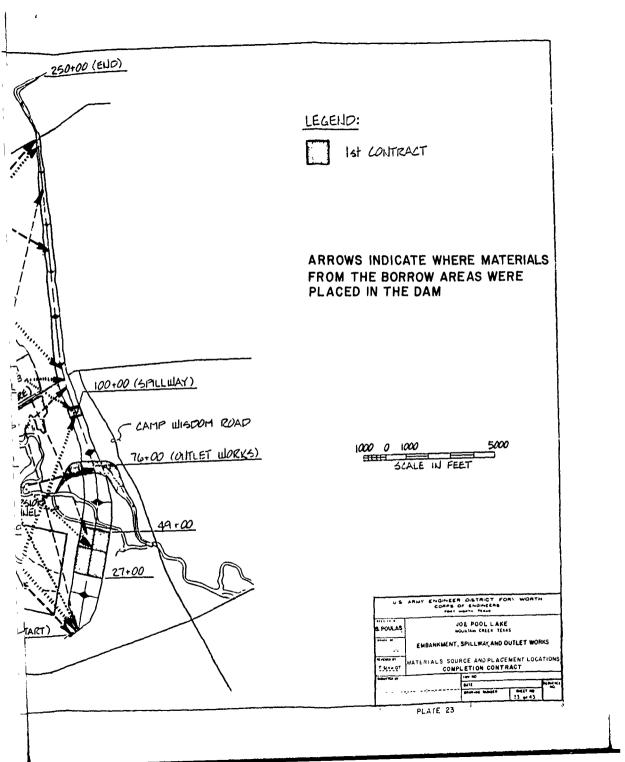
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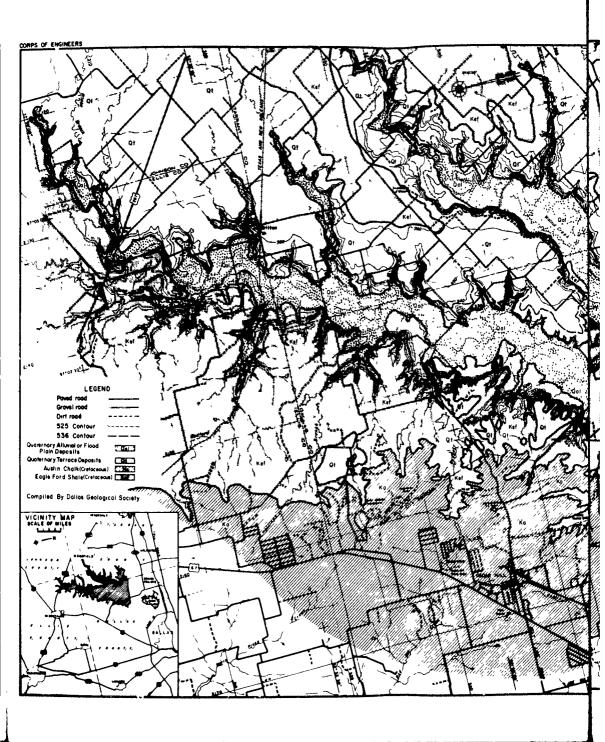


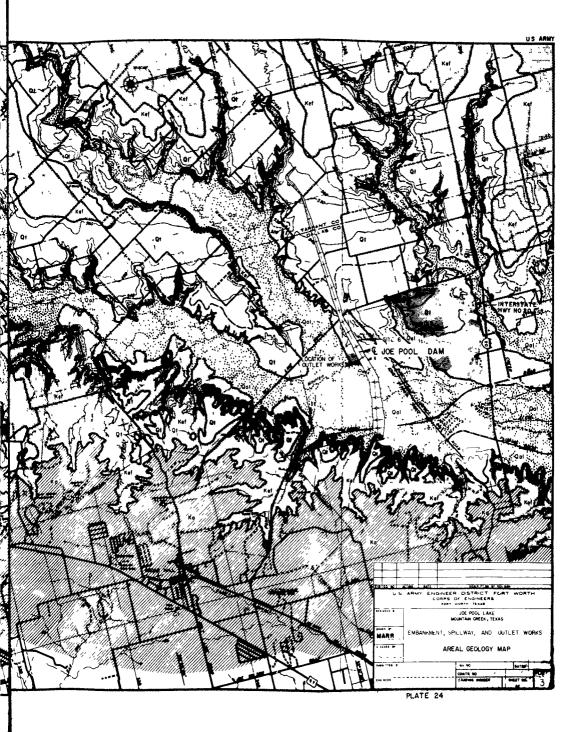


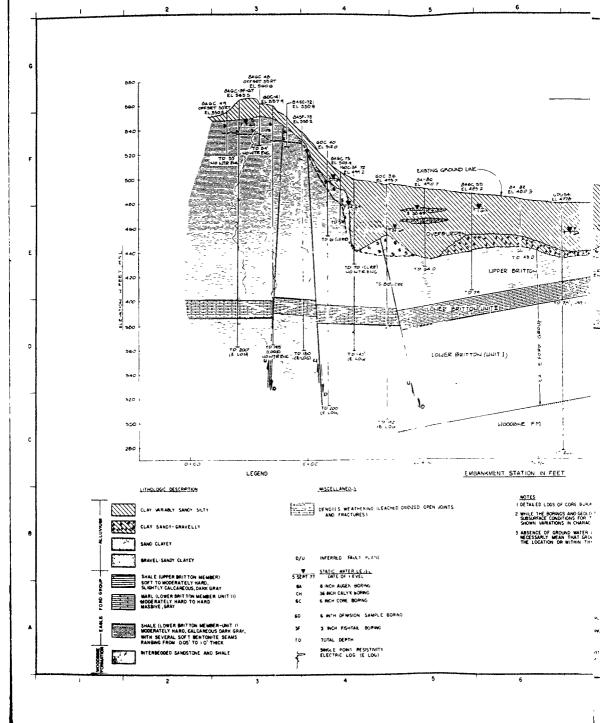


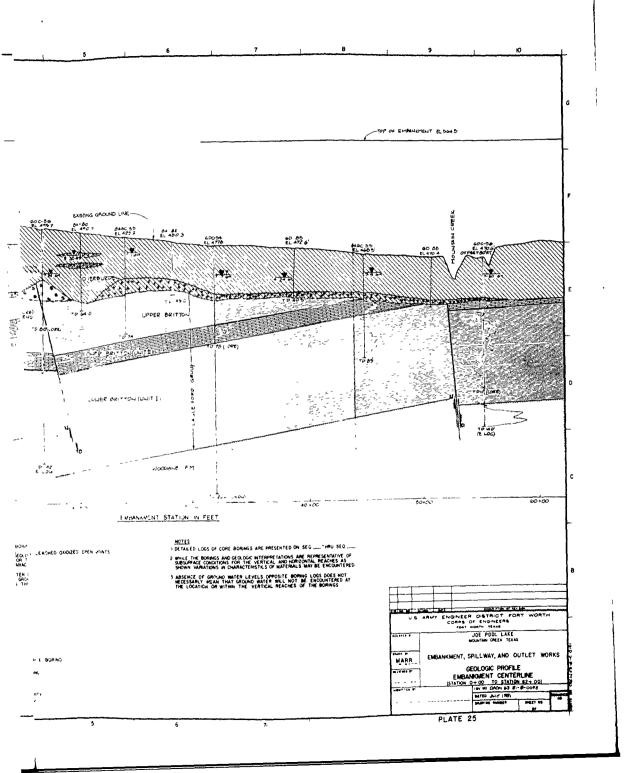


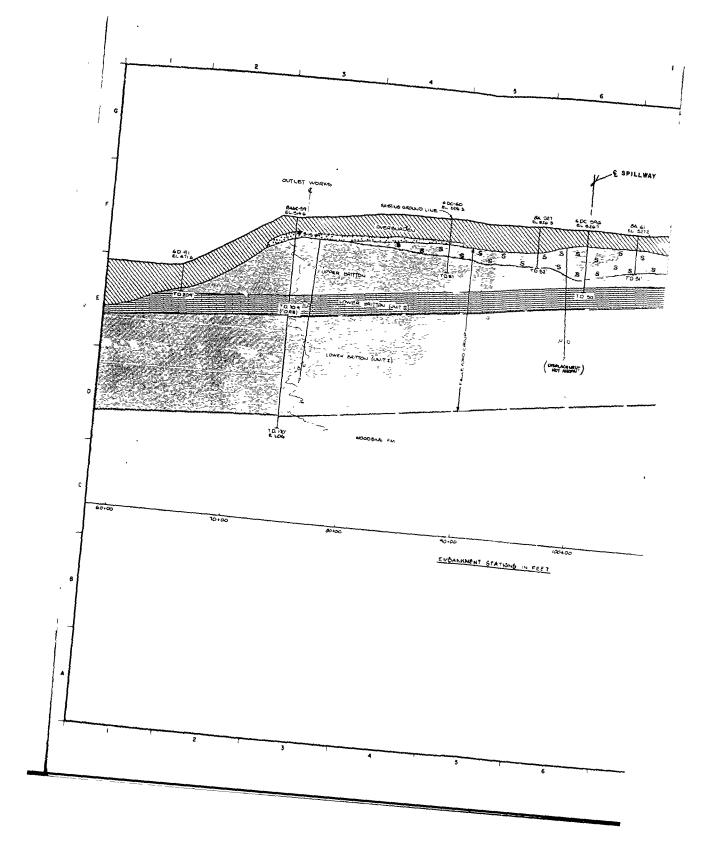


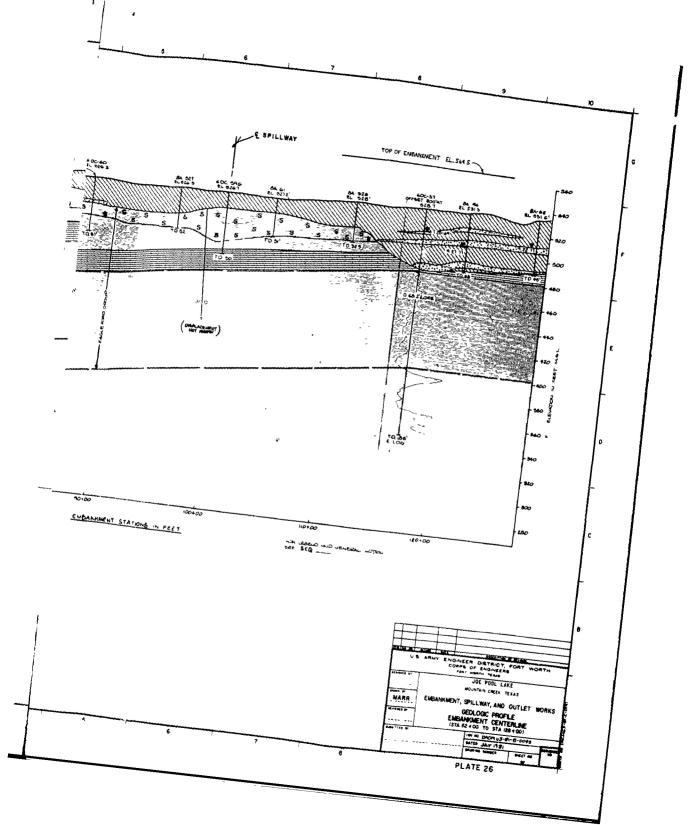


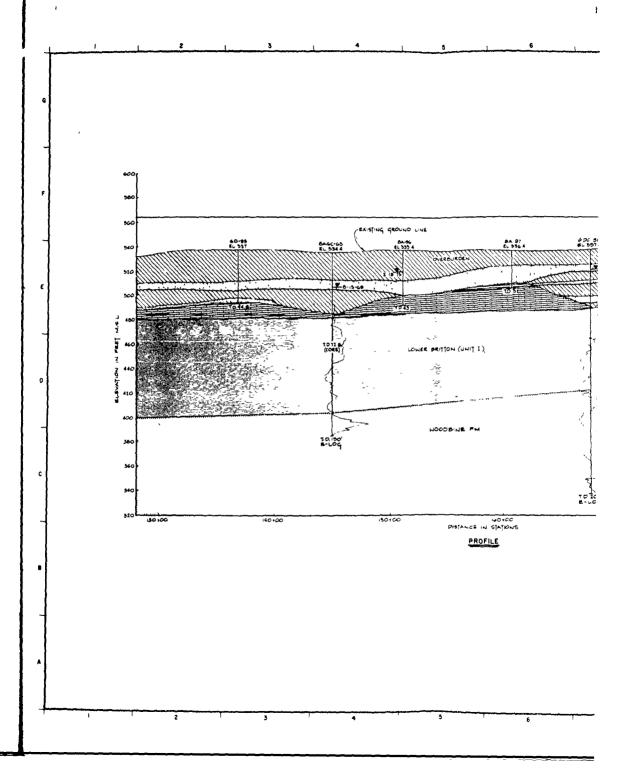


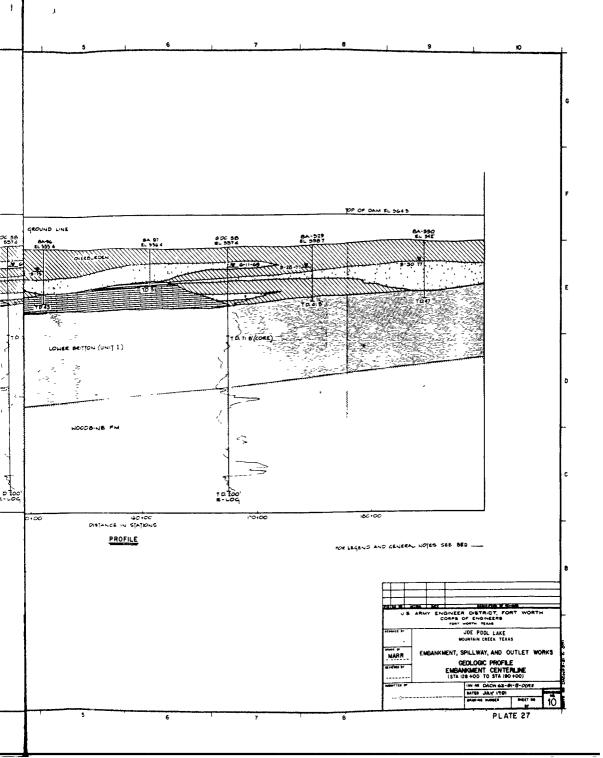


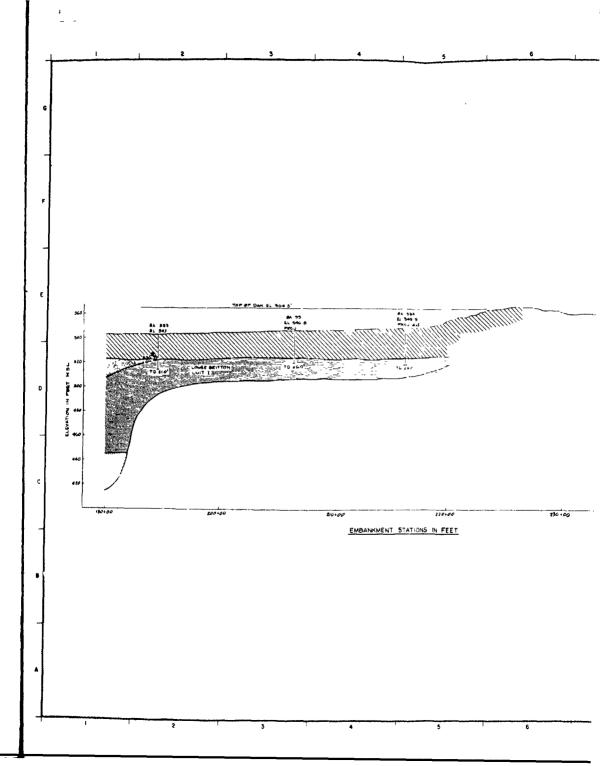


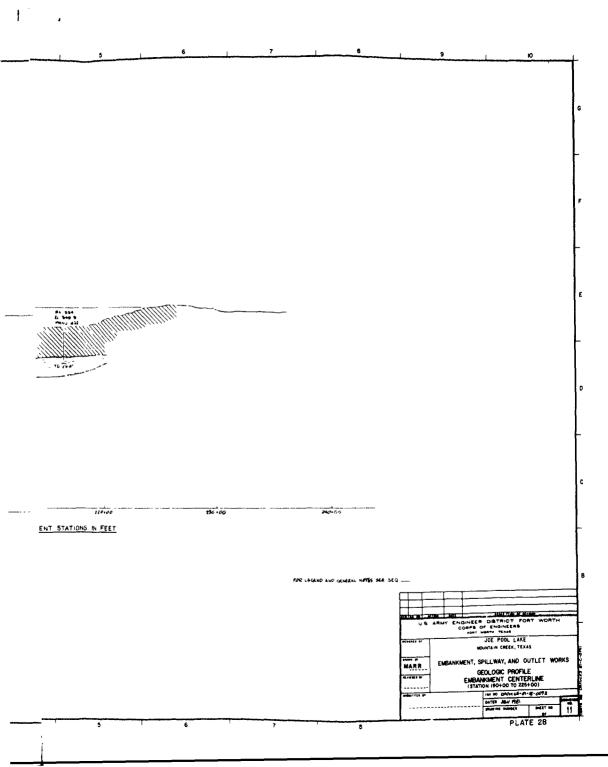


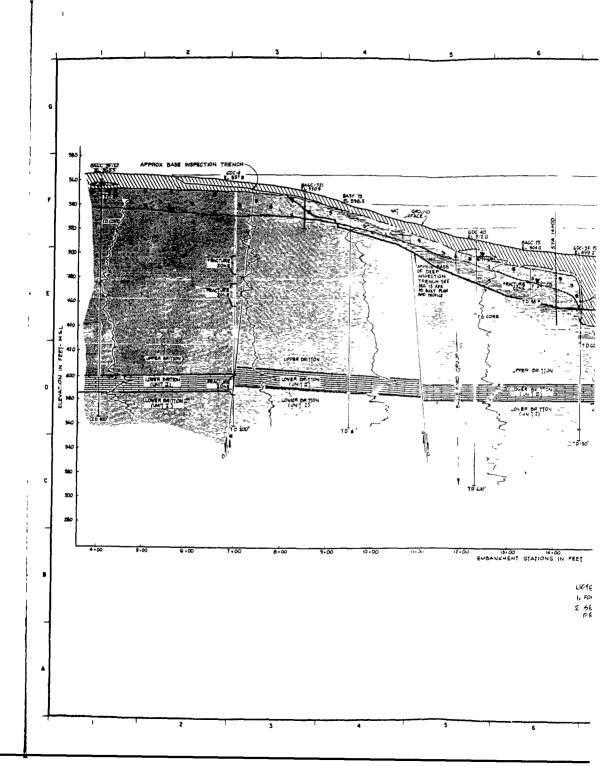


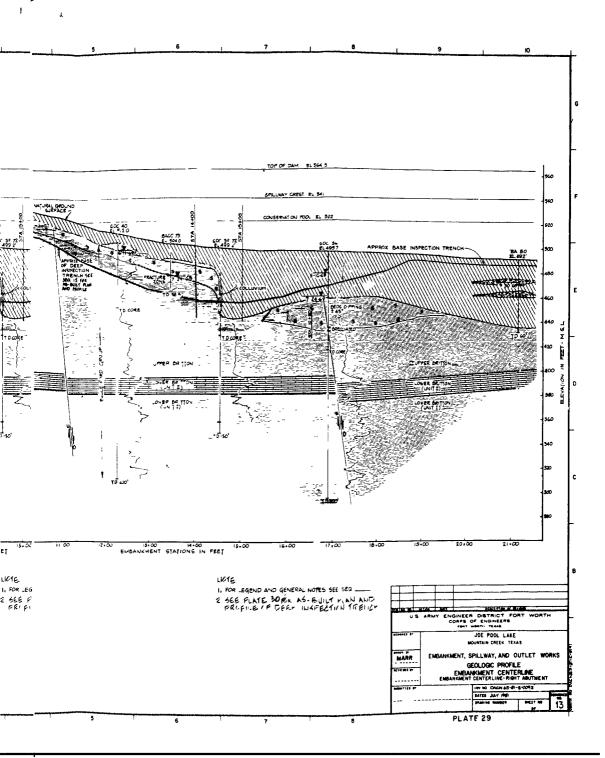


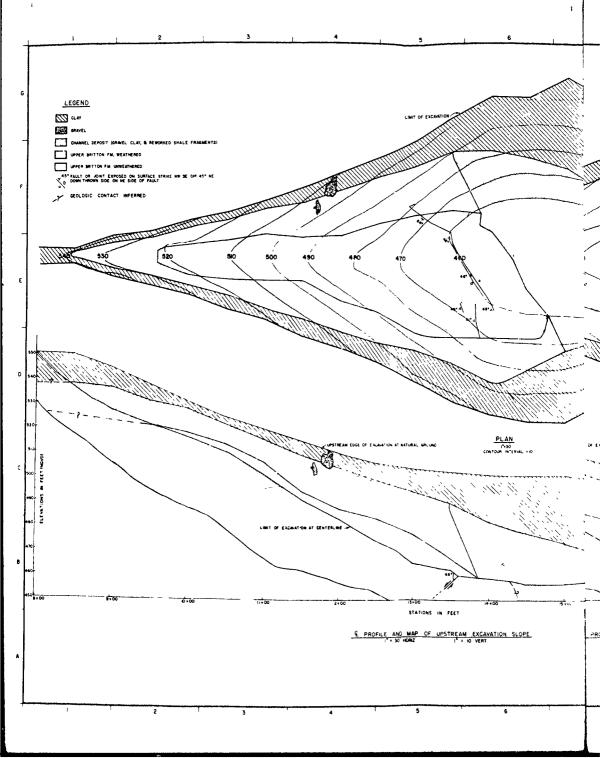


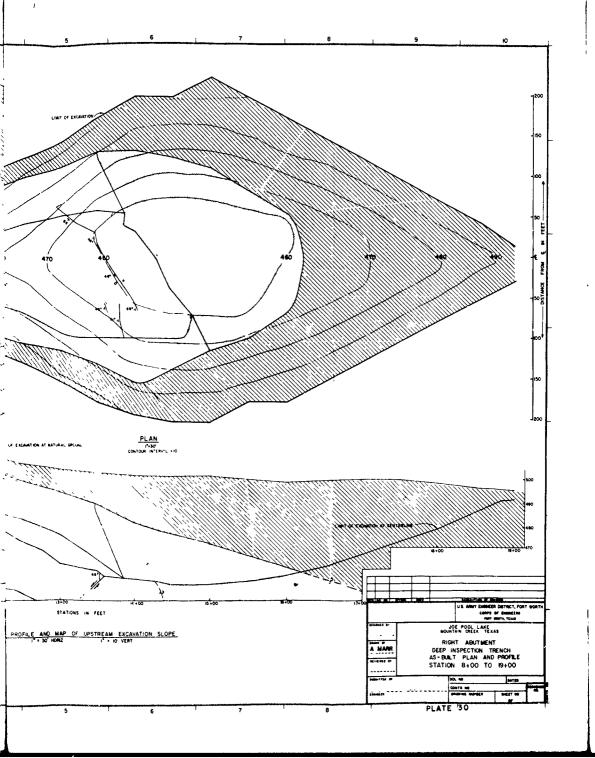


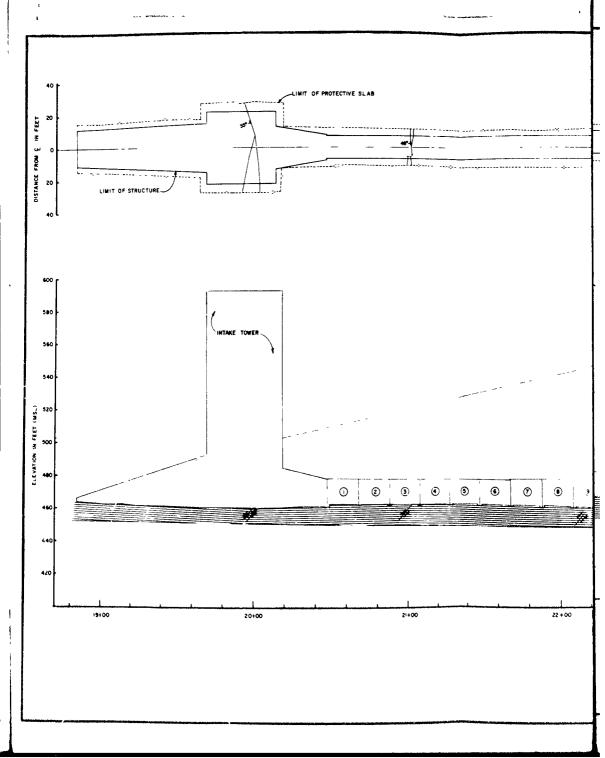


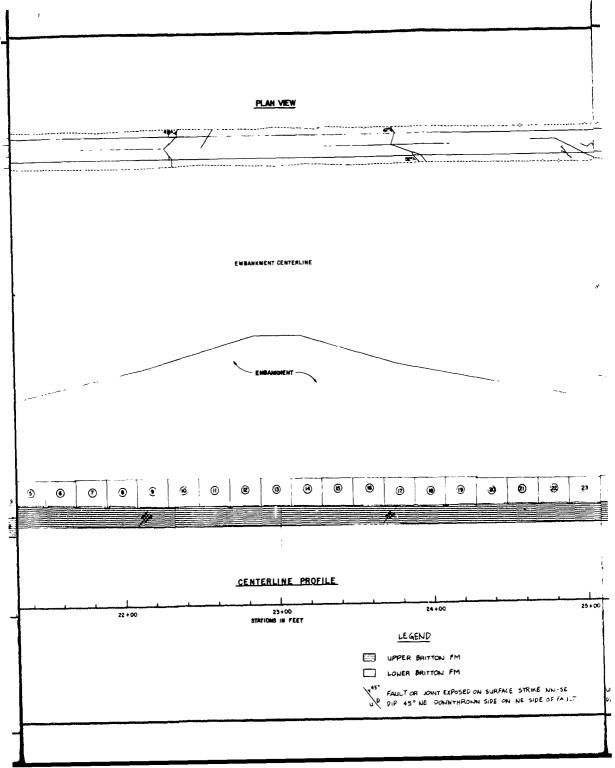


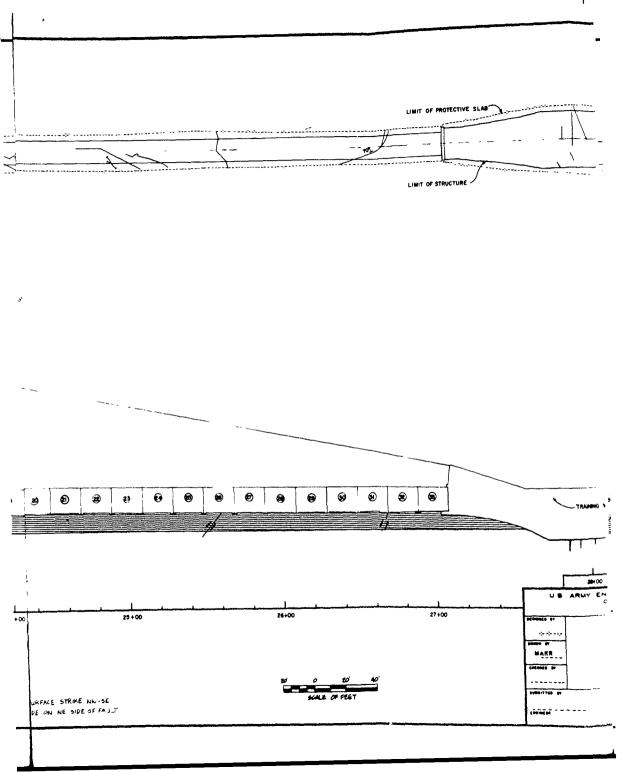


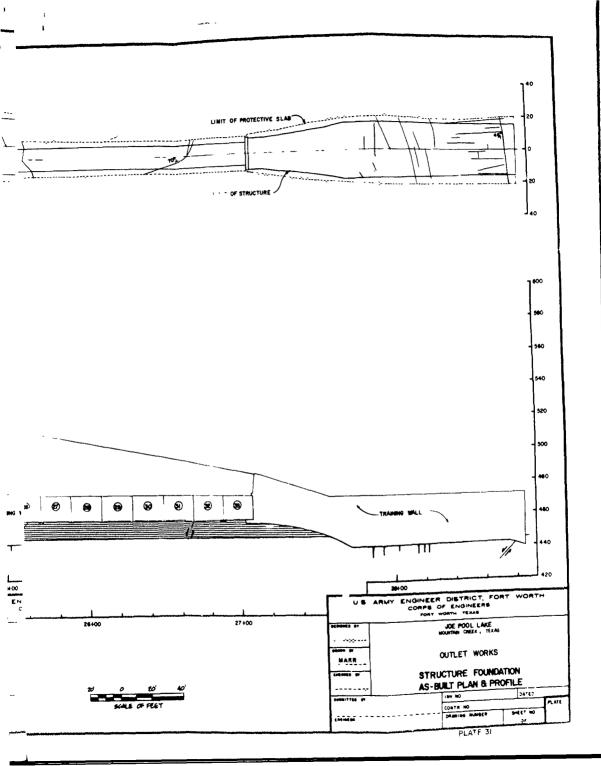


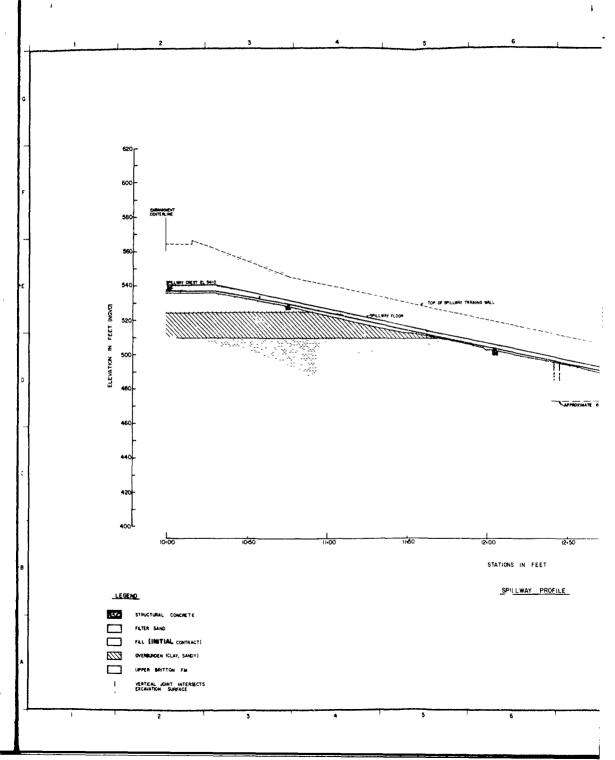


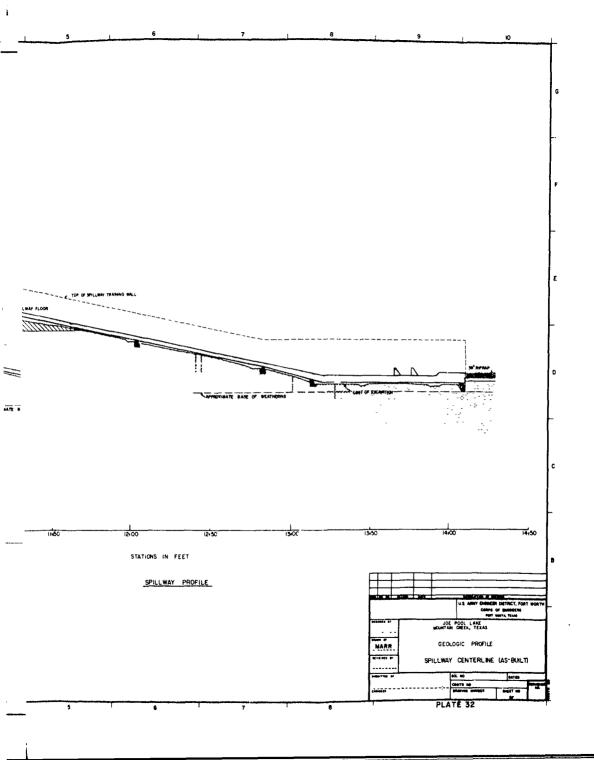


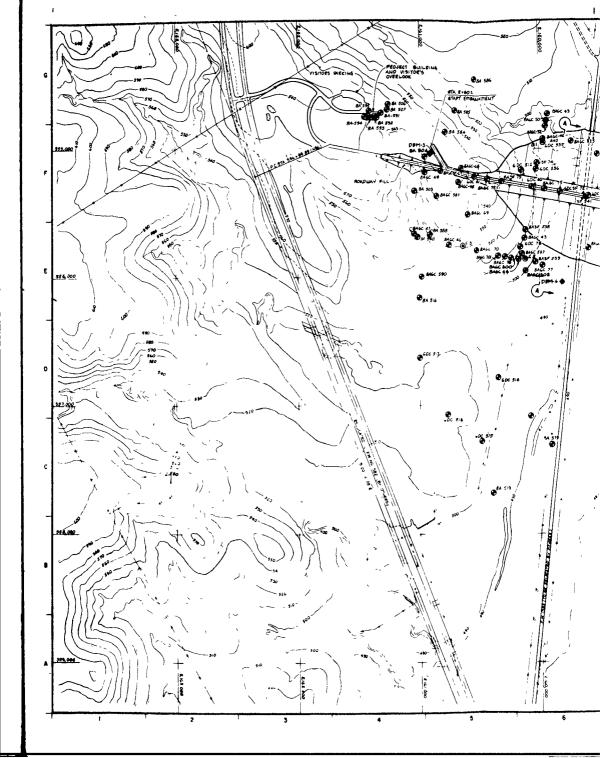


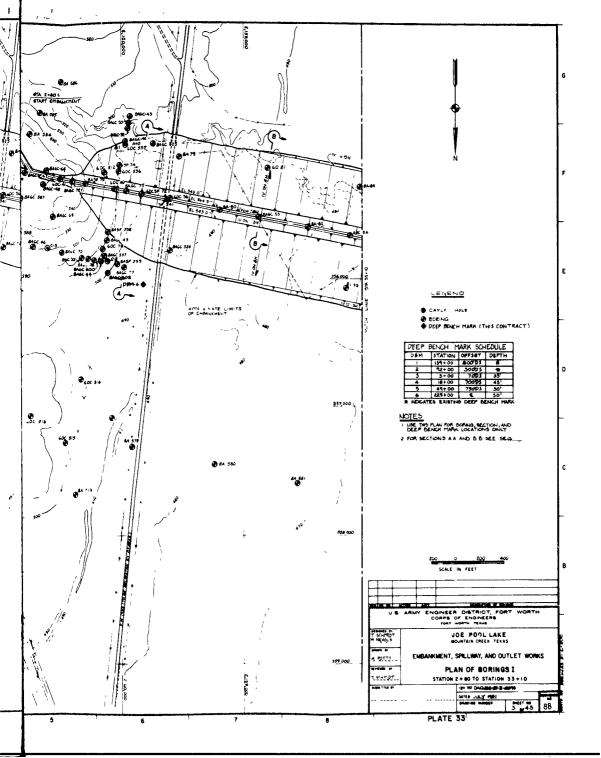


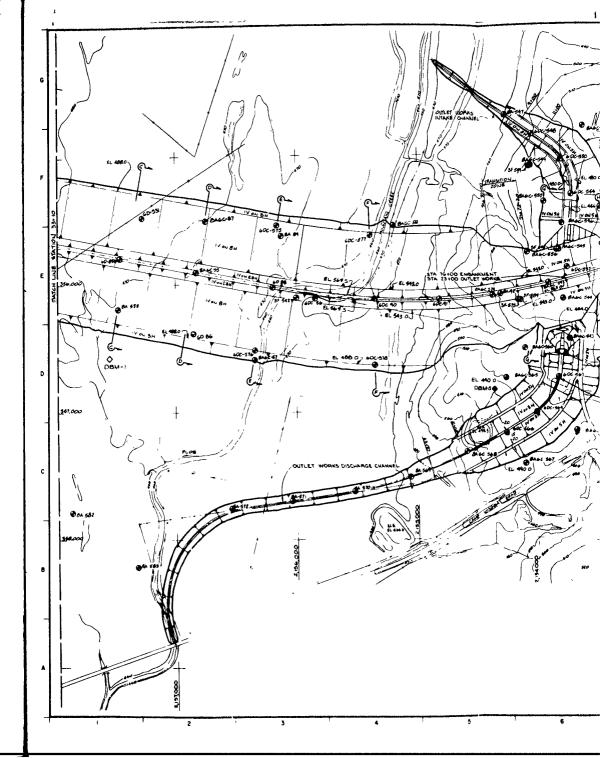


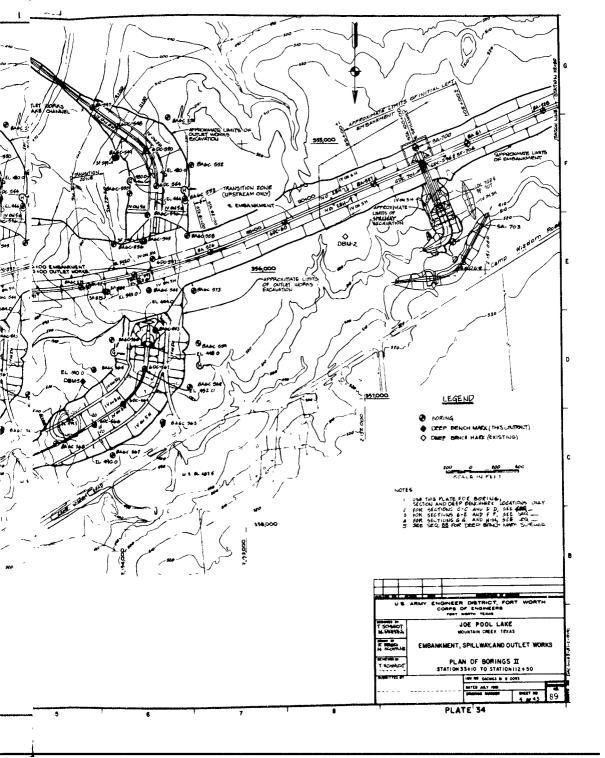


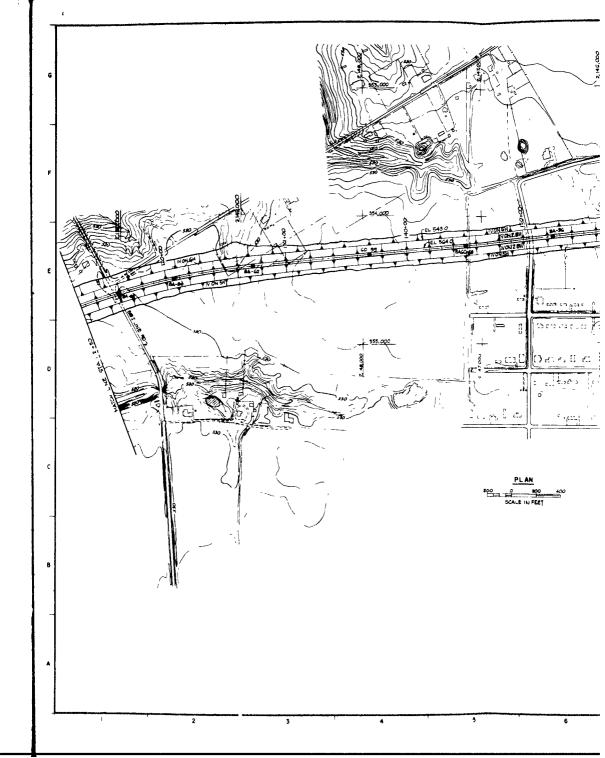


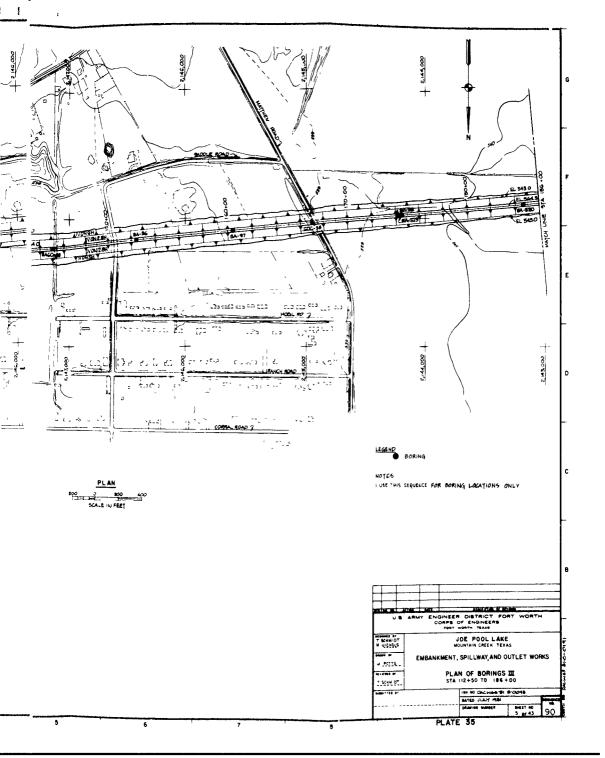


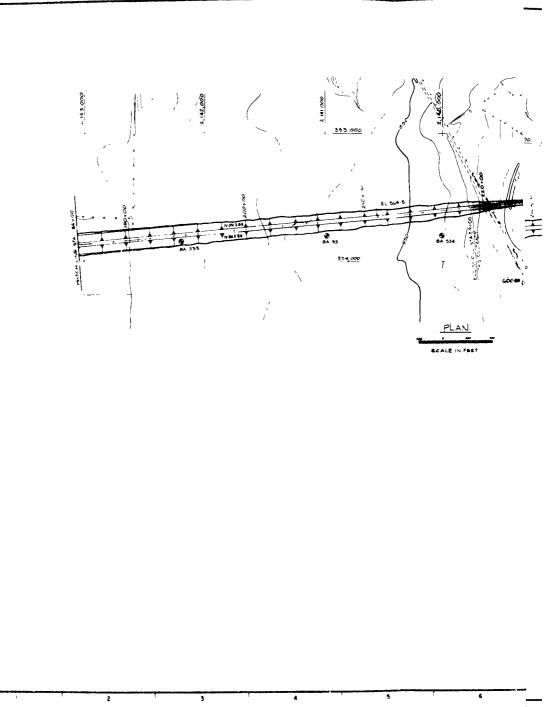


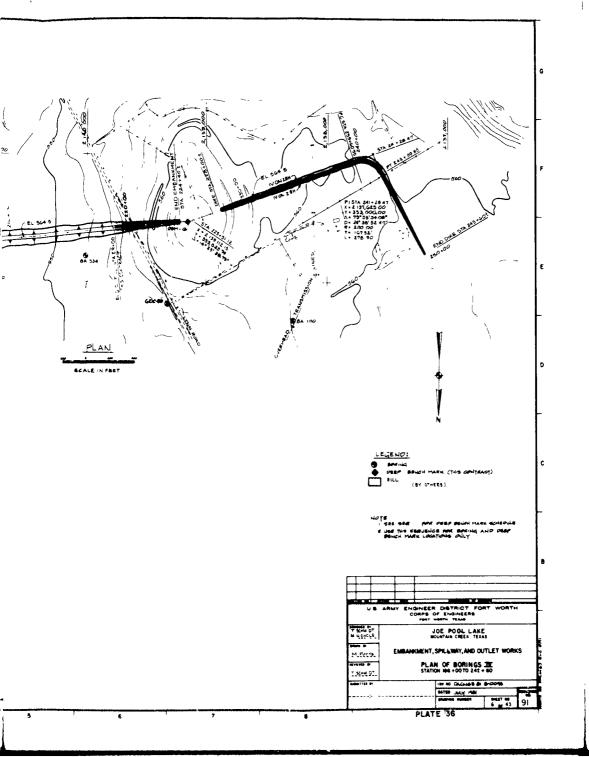


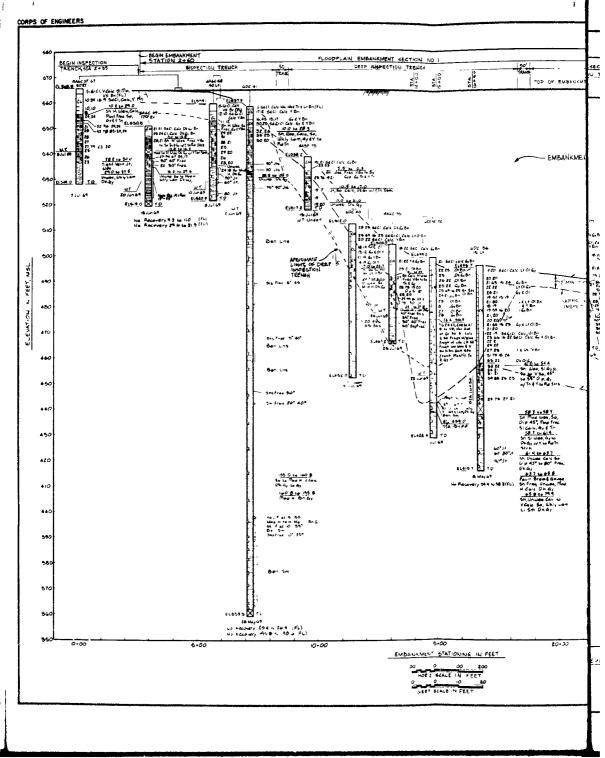


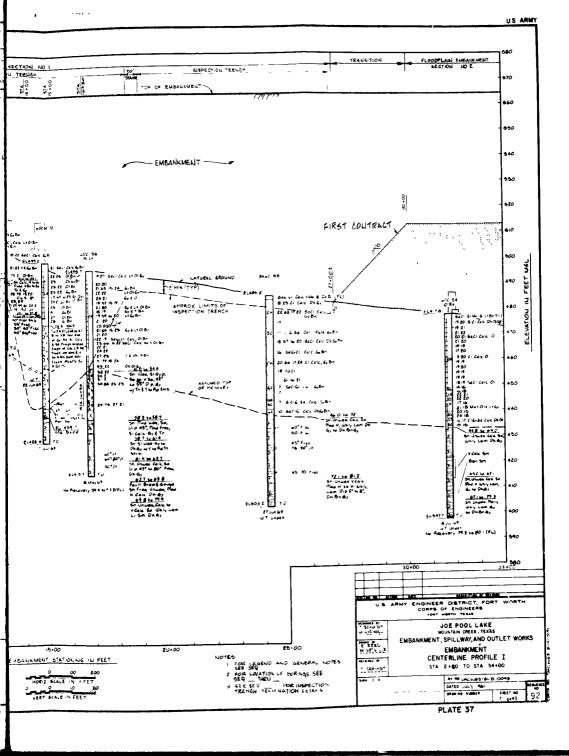


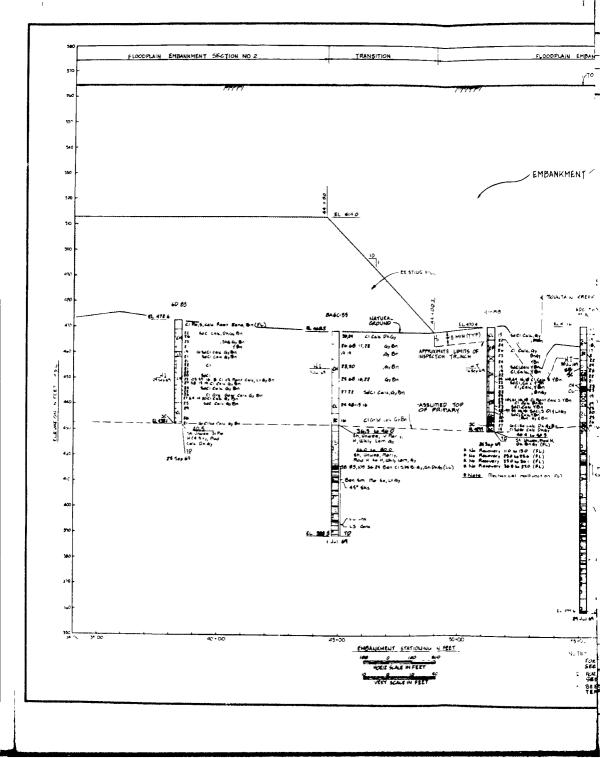


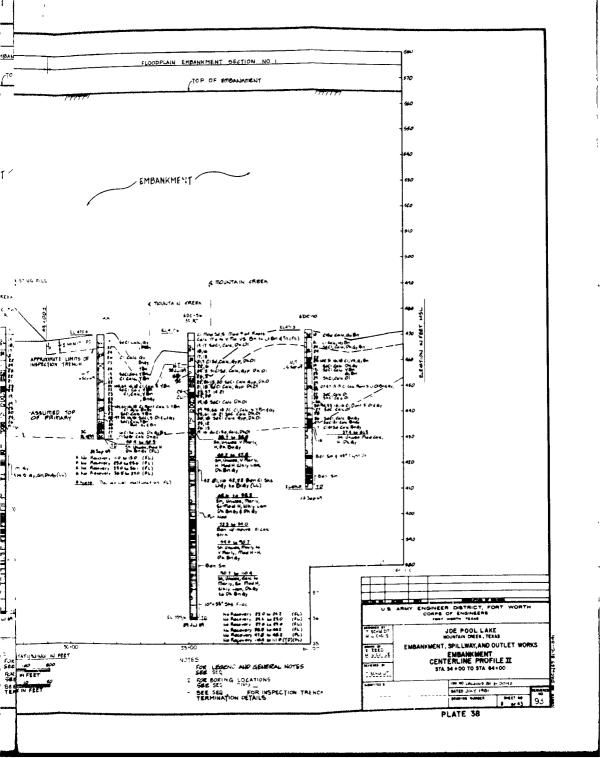


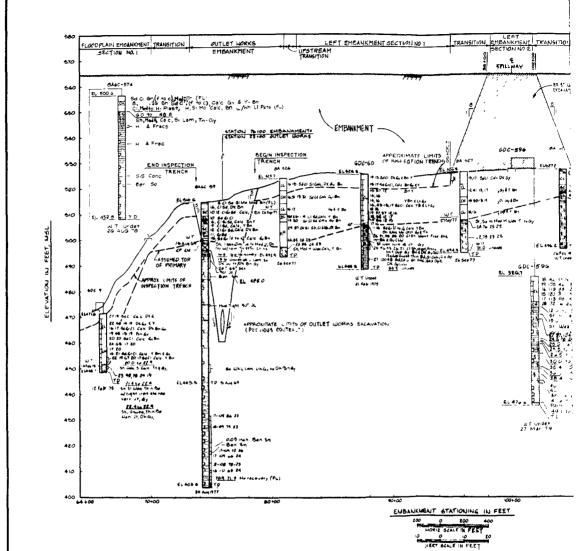


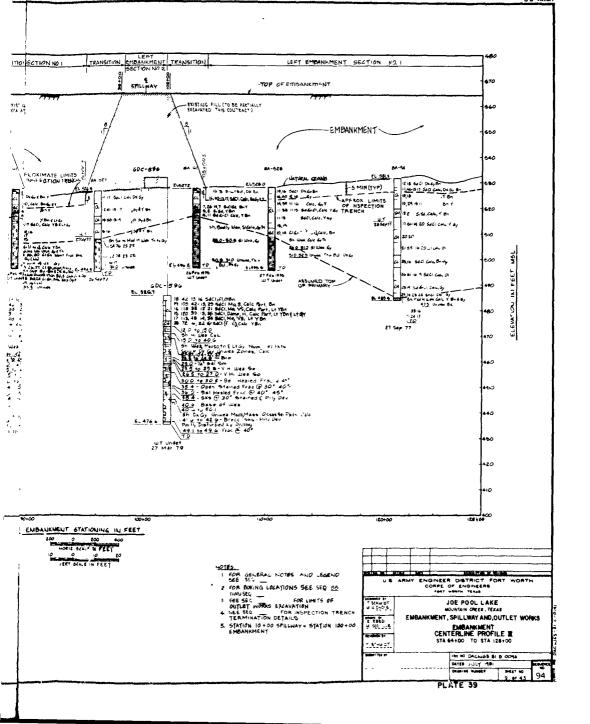


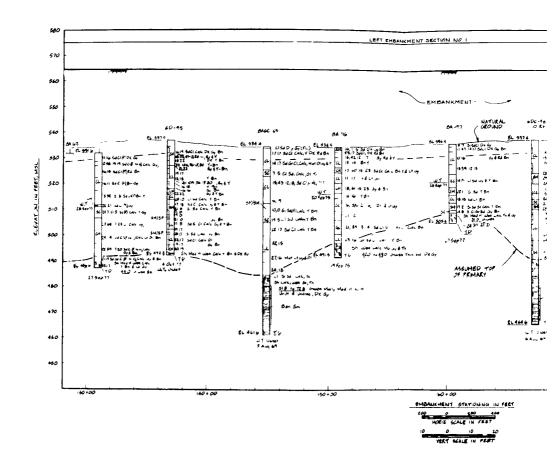


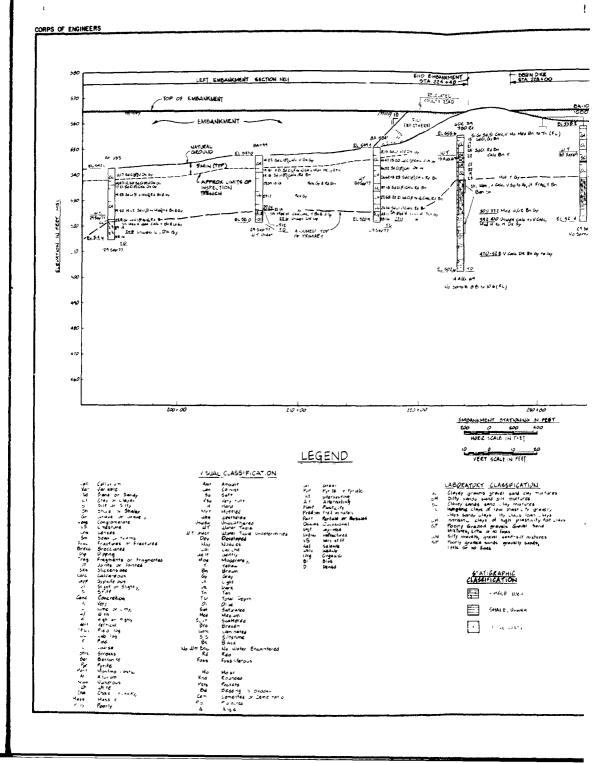


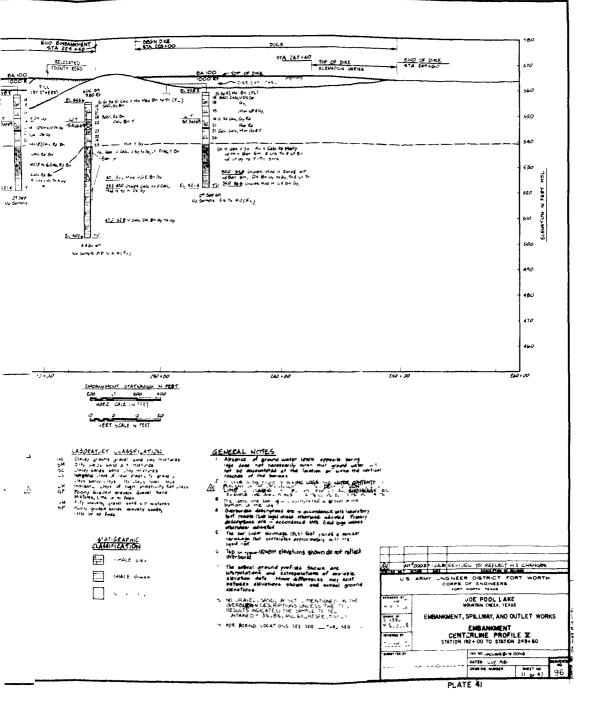




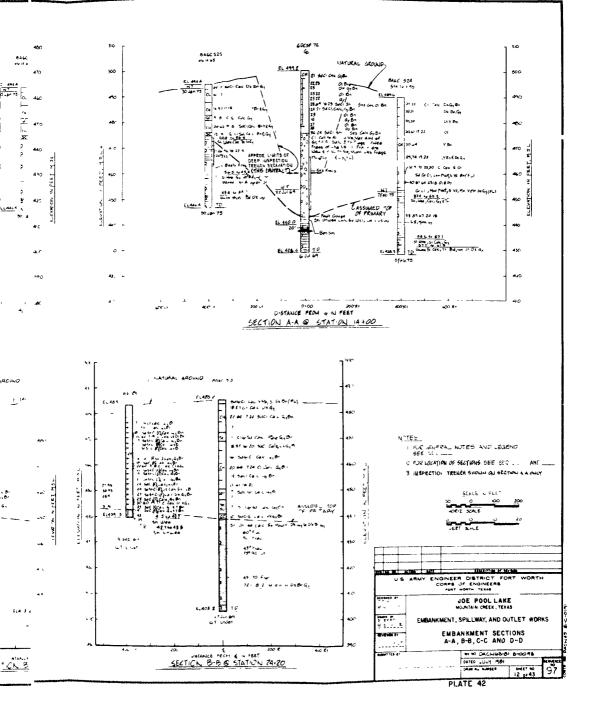


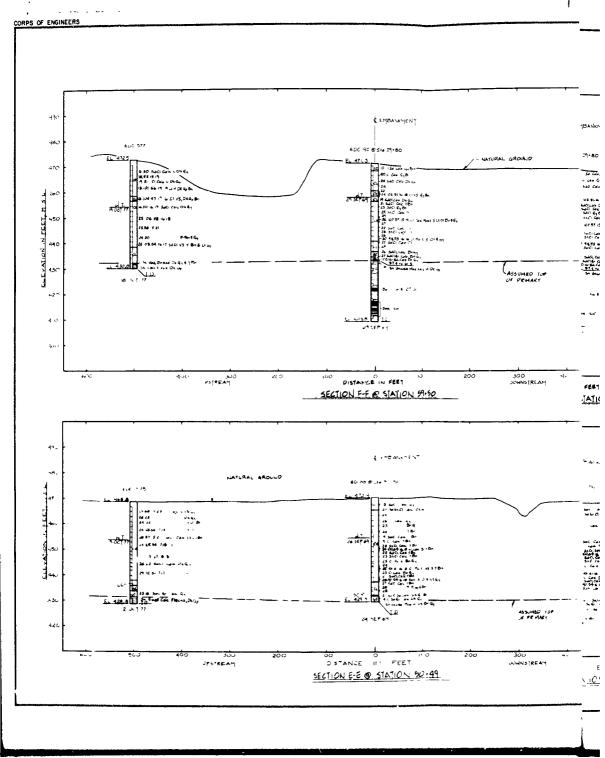


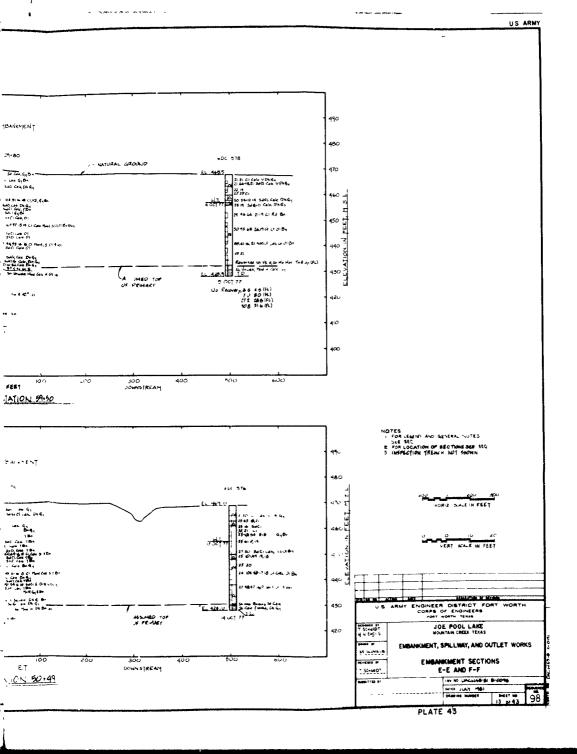


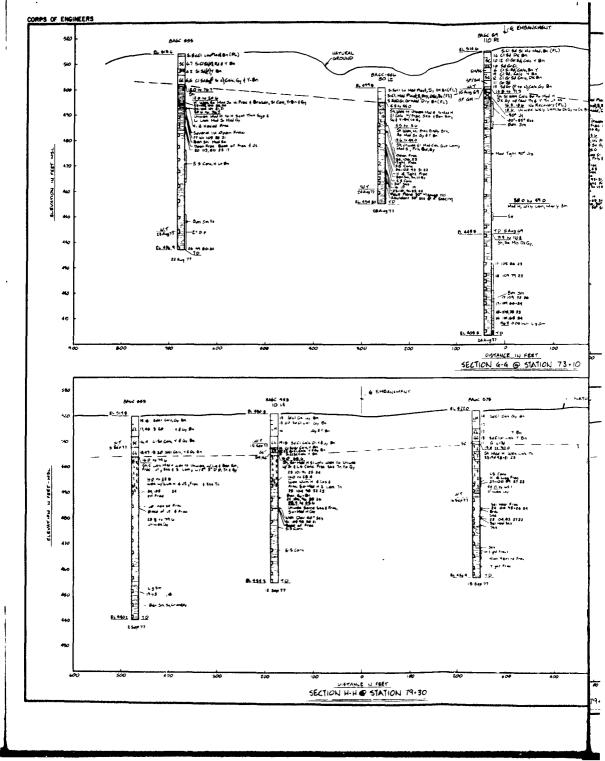


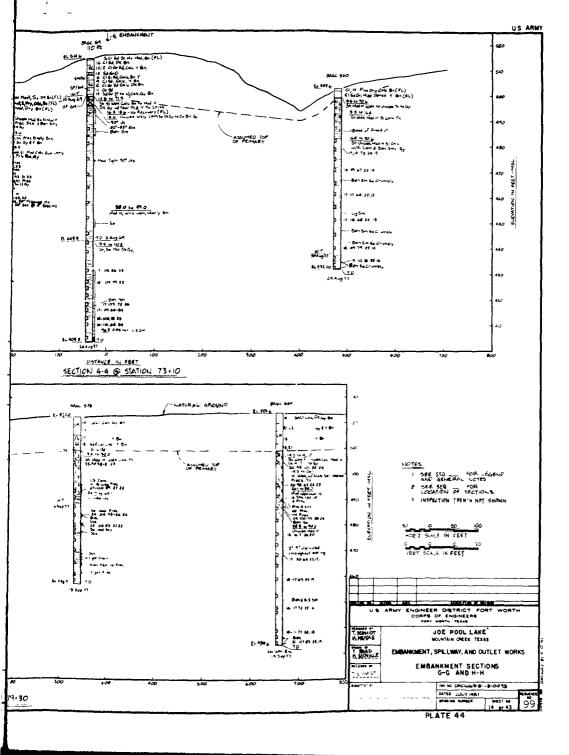
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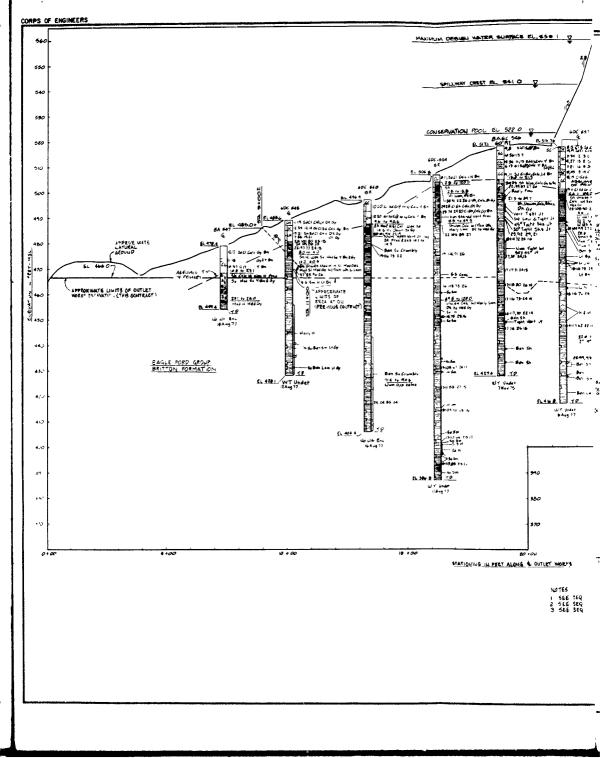


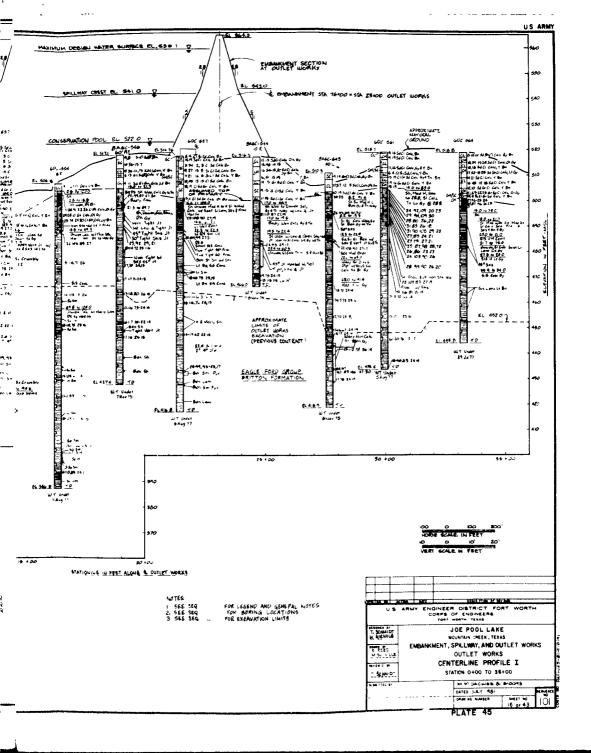


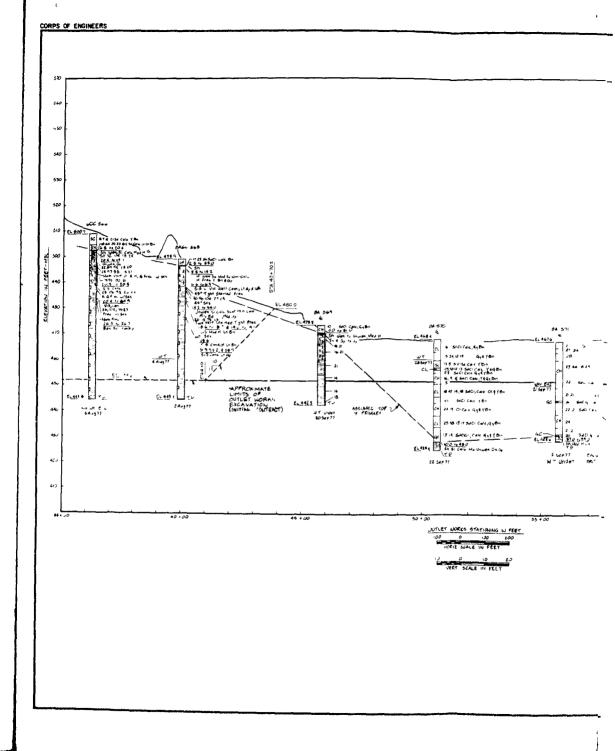


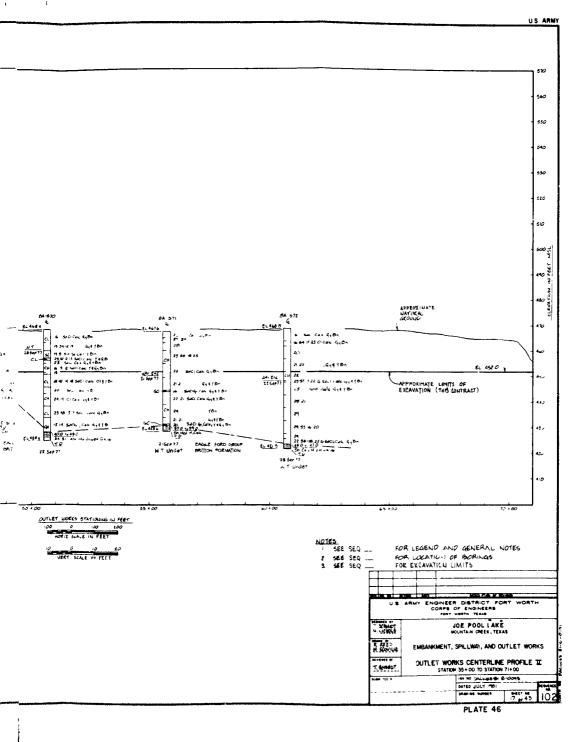








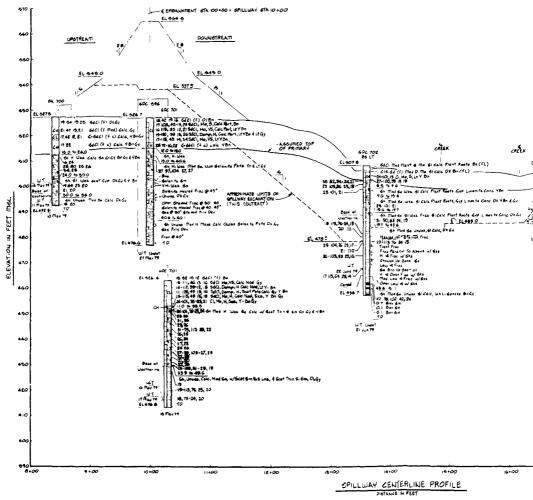




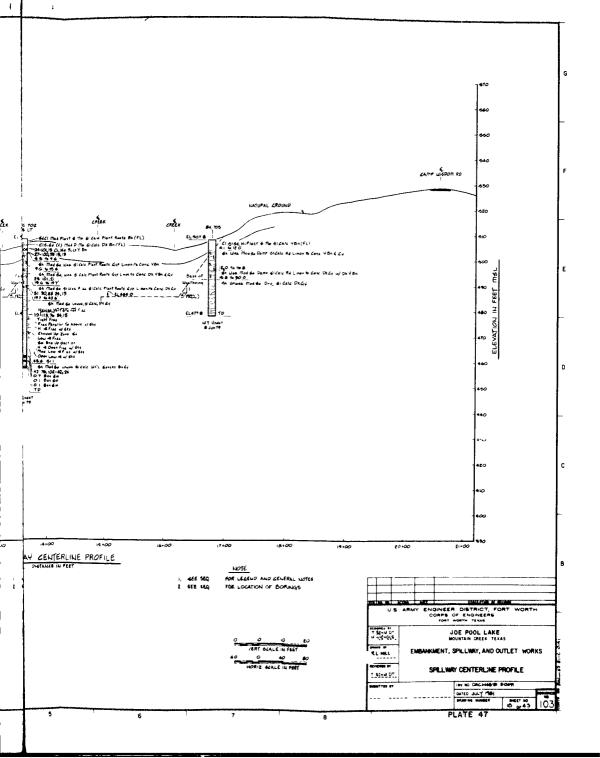


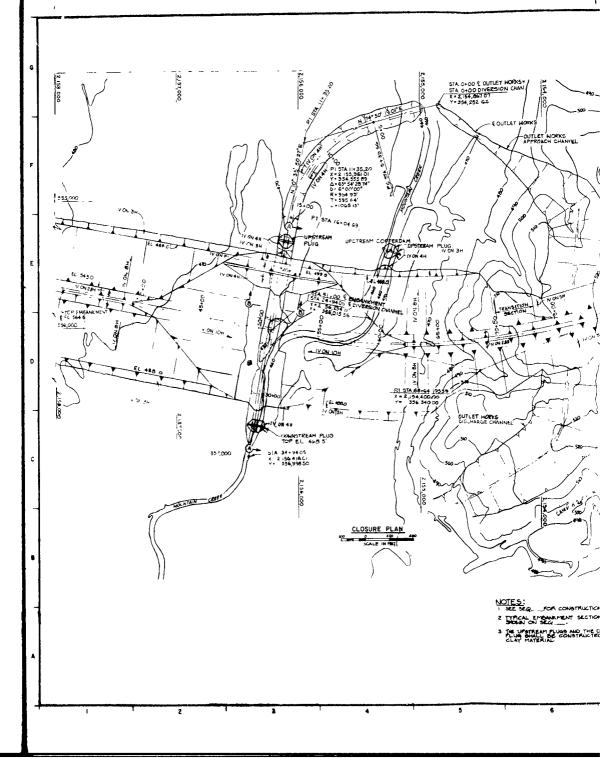
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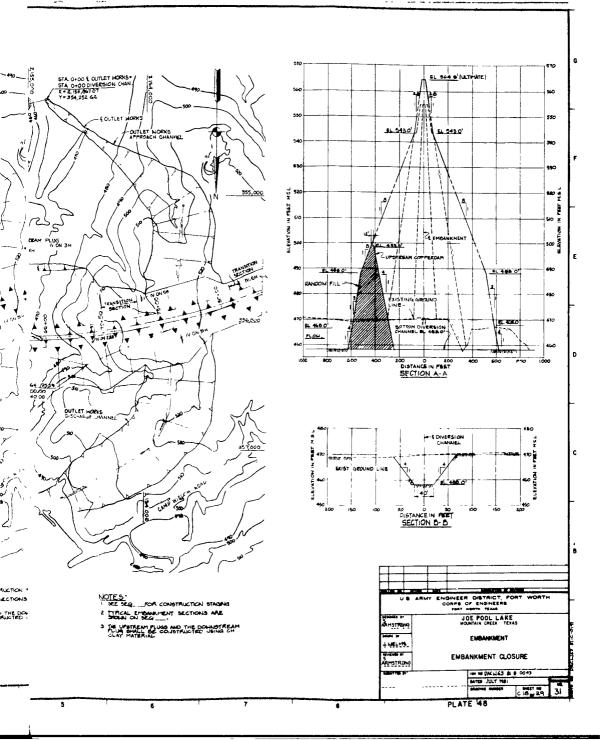
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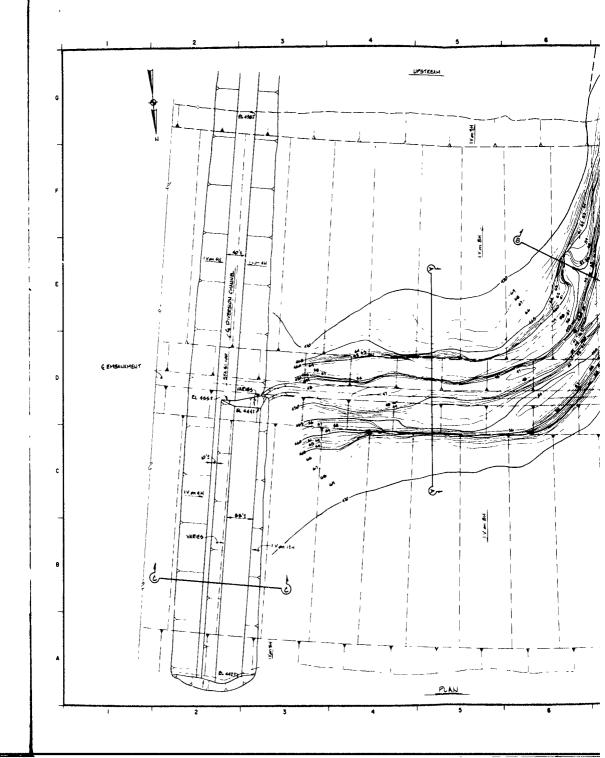


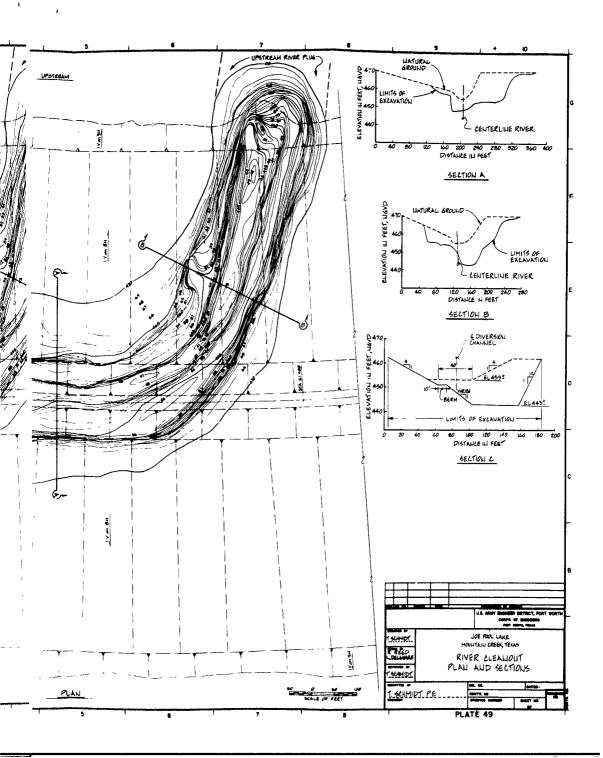
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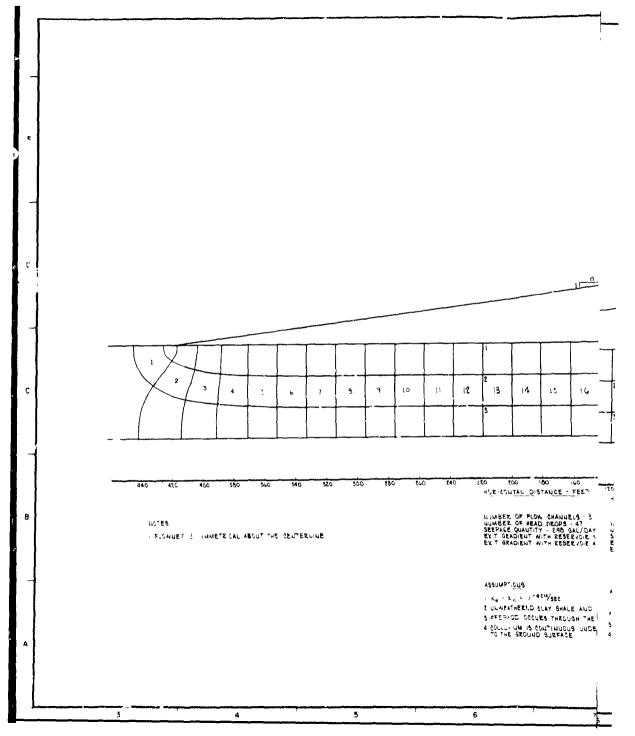


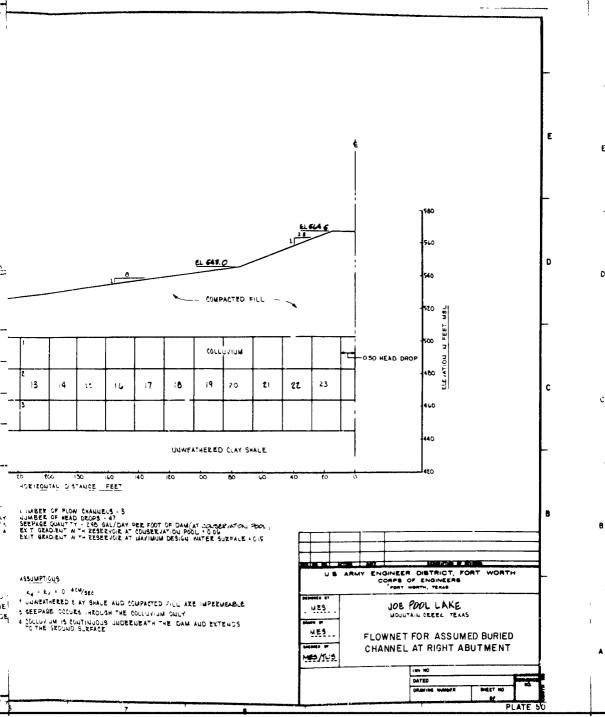


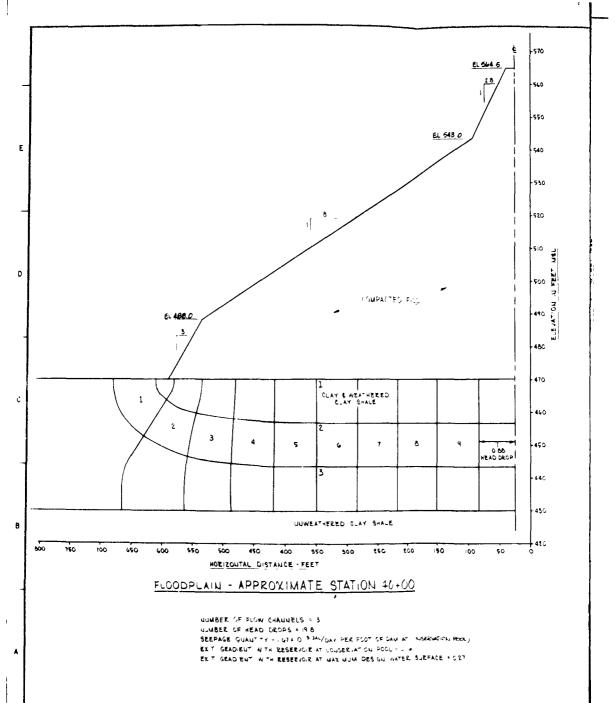


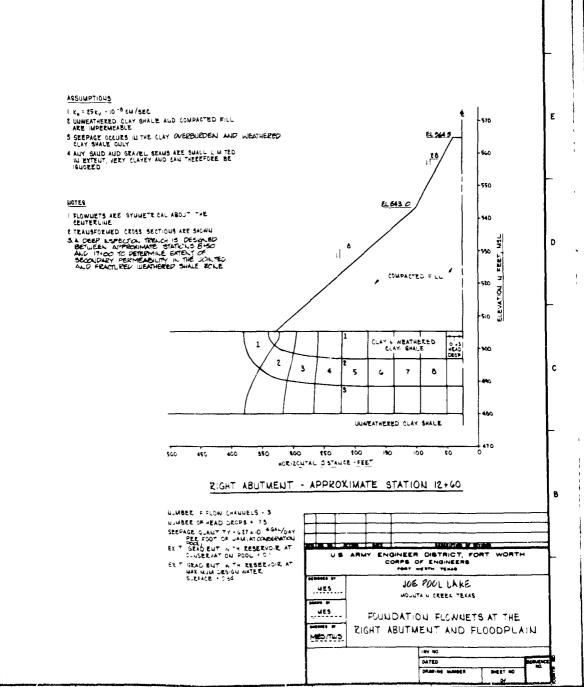


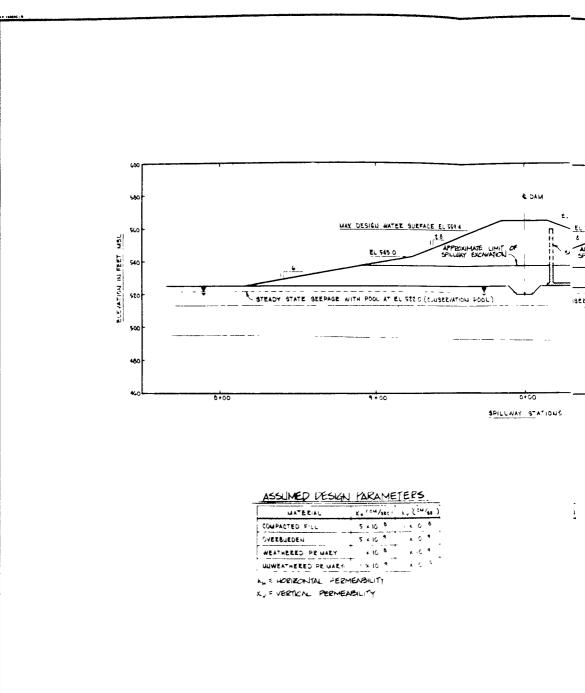




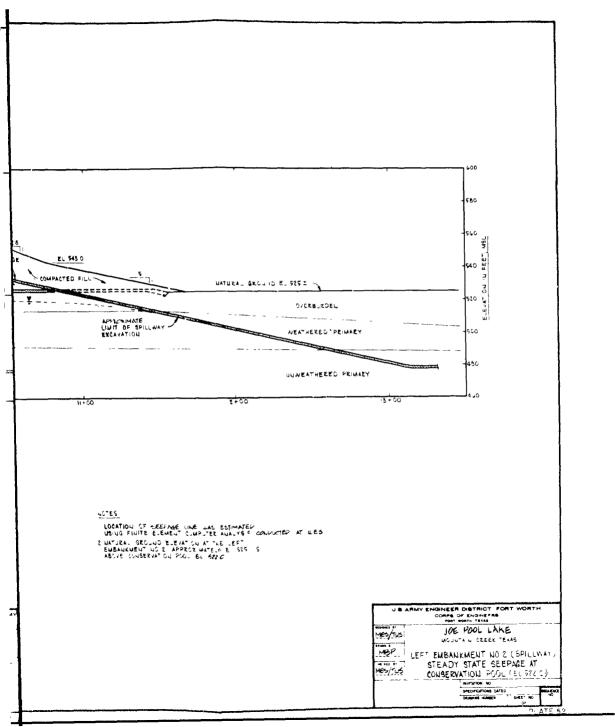


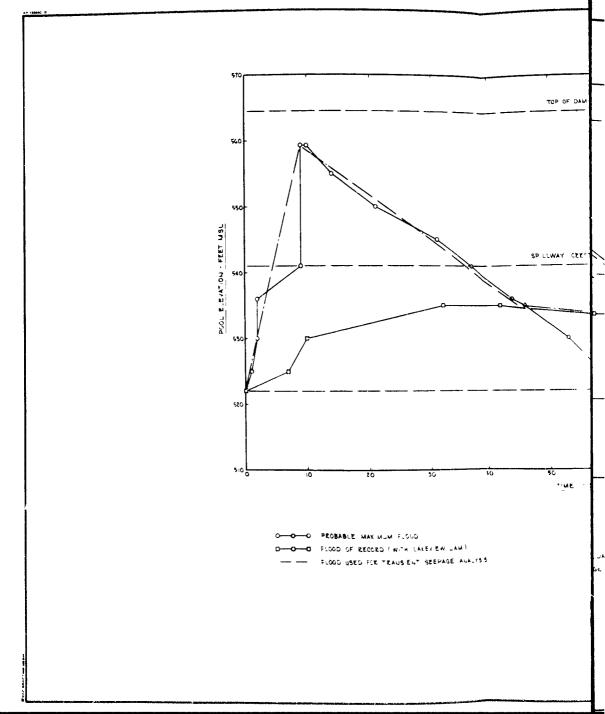


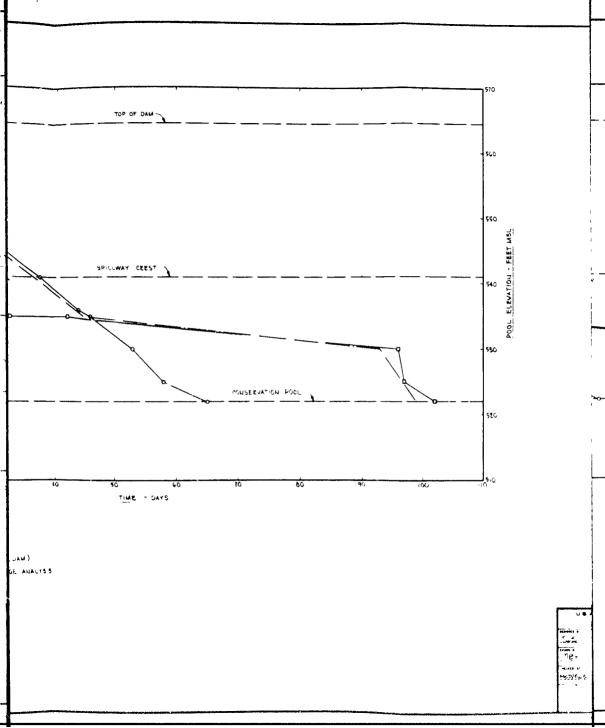


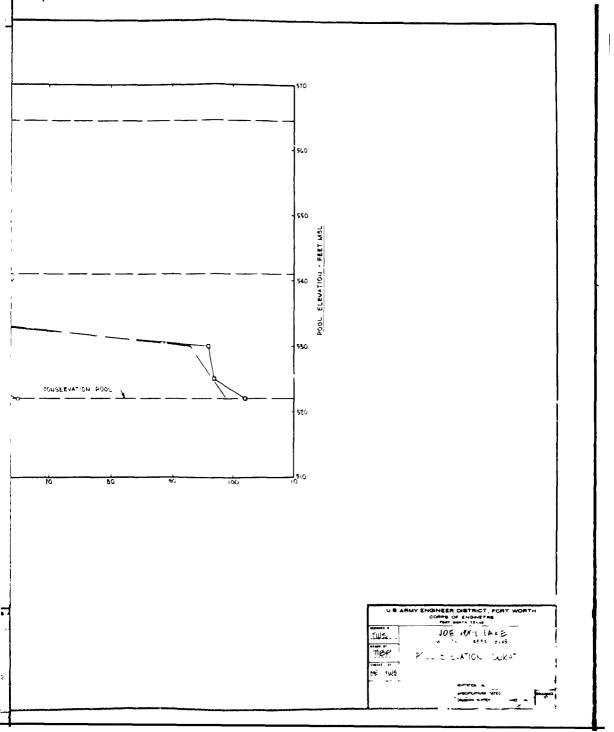


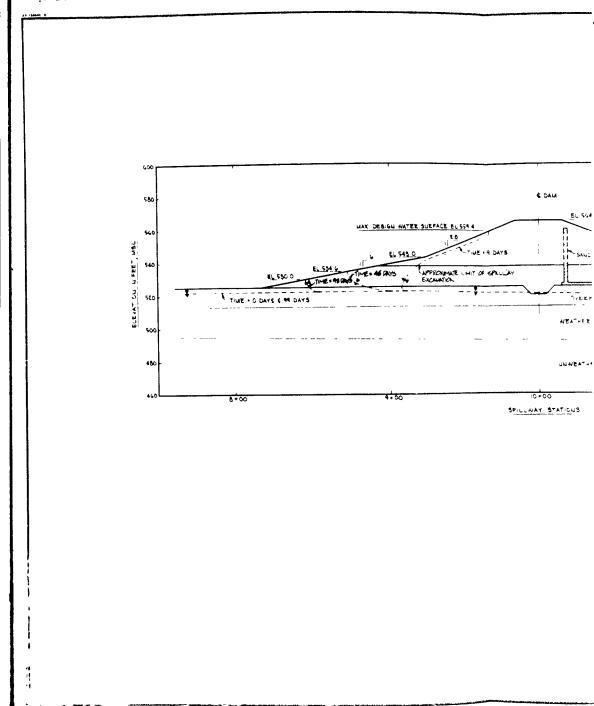
MAG # EL 5645 - EL 559 4 APPROXIMATE LIMIT OF SAUD DEA HAGE EL 543 0 MATURA, GROUND E. SES I SERVATION FOOL DVERSURDEN APPLIMATE LIMIT OF SPIELWAY EXCAVATION NEAT IEREU PR MARY UNWEATHERED PRIMARY 11+00 10+00 SPILLARY STATIONS HOTES LOCATION OF THEFARE LINE WAS ESTIMATED US US TIMITE ELEMENT COMPUTER ANALYS & CONDUCTED AT ILES 2 NATURAL GROUND ELEVATION AT THE LEFT EMBANGMENT NO 2 APPROXIMATELY E 515 S ABOVE CONSERVATION POOL EL 822 C Mer./1.15 MEP

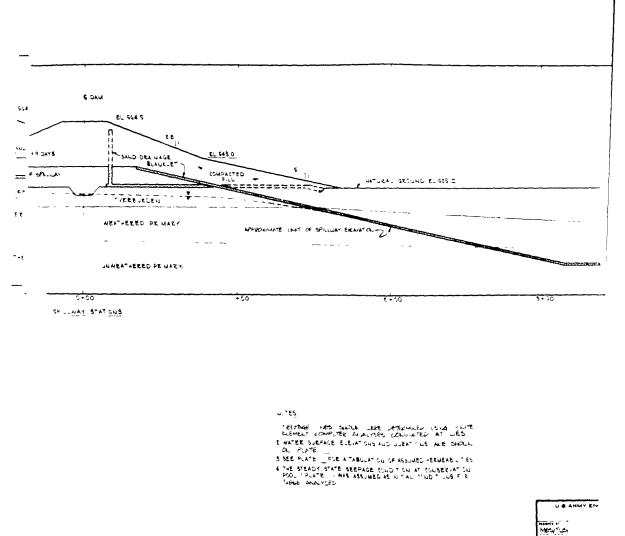




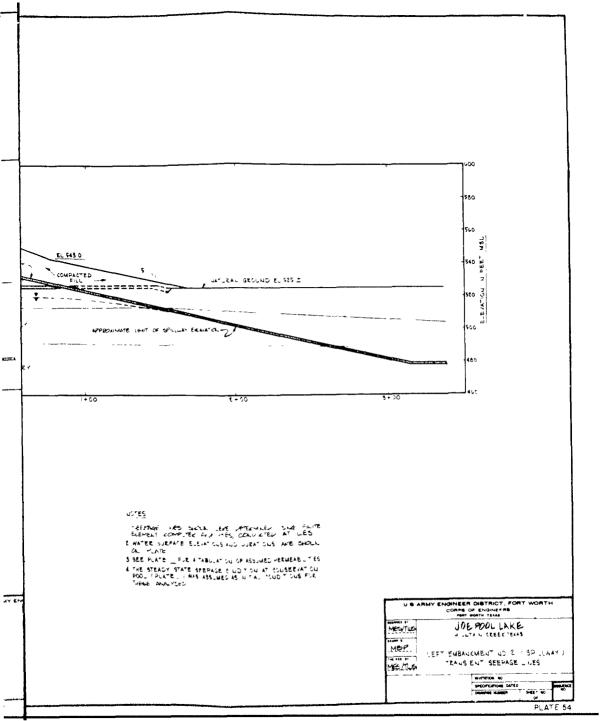


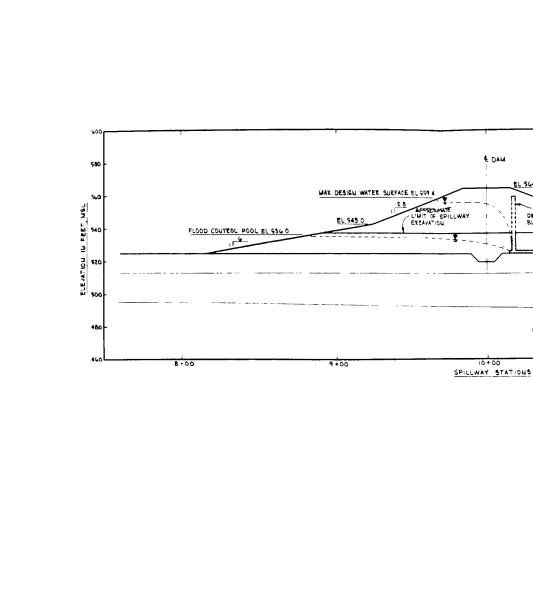




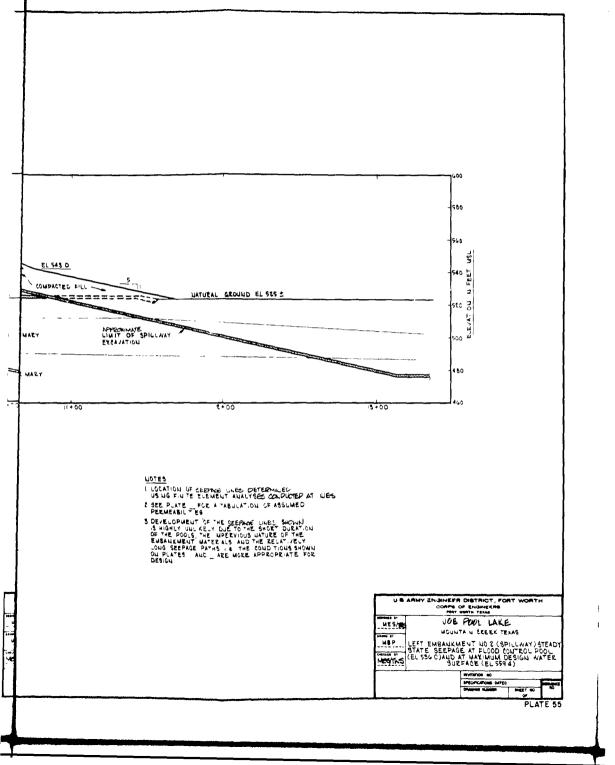


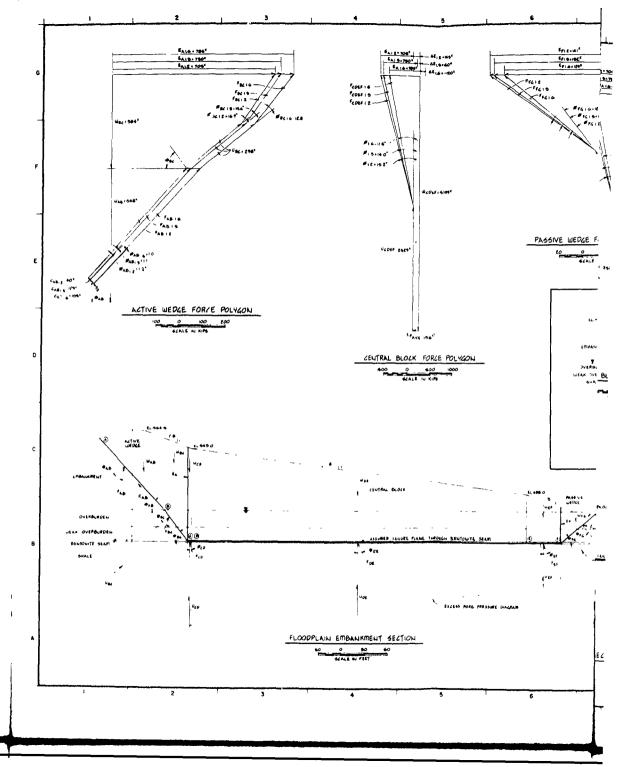
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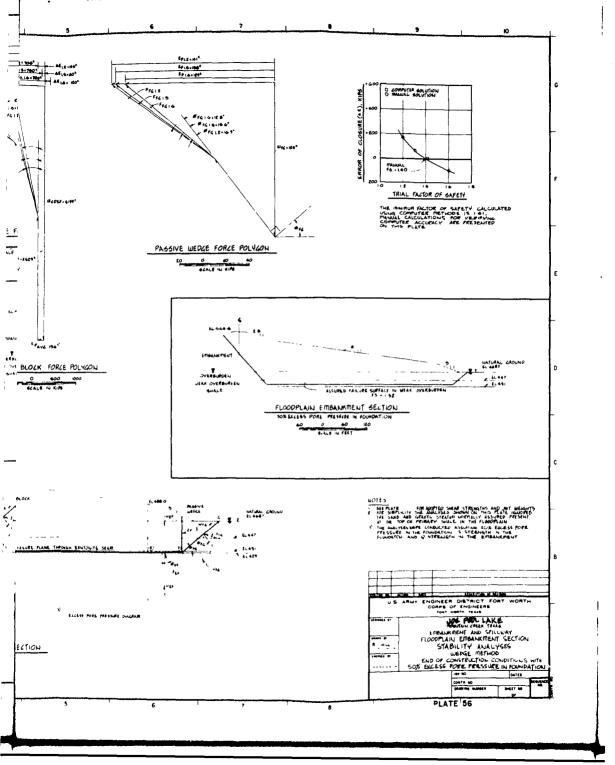


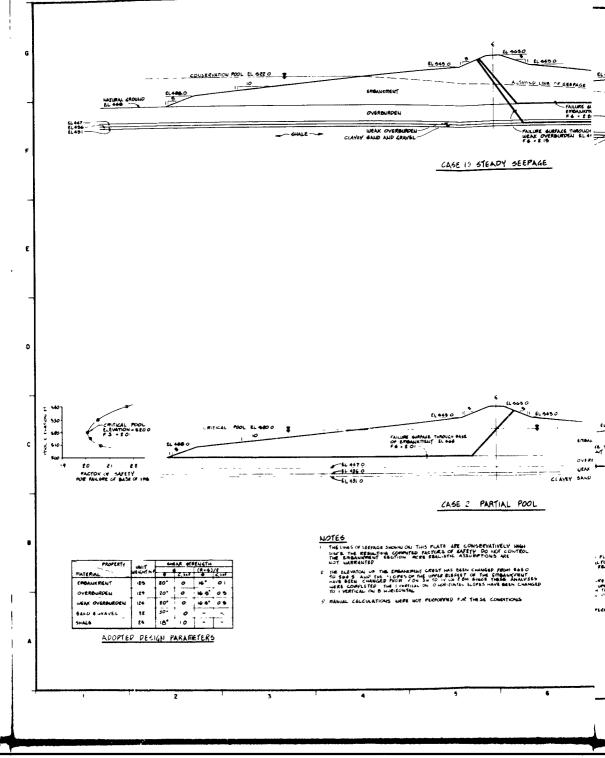


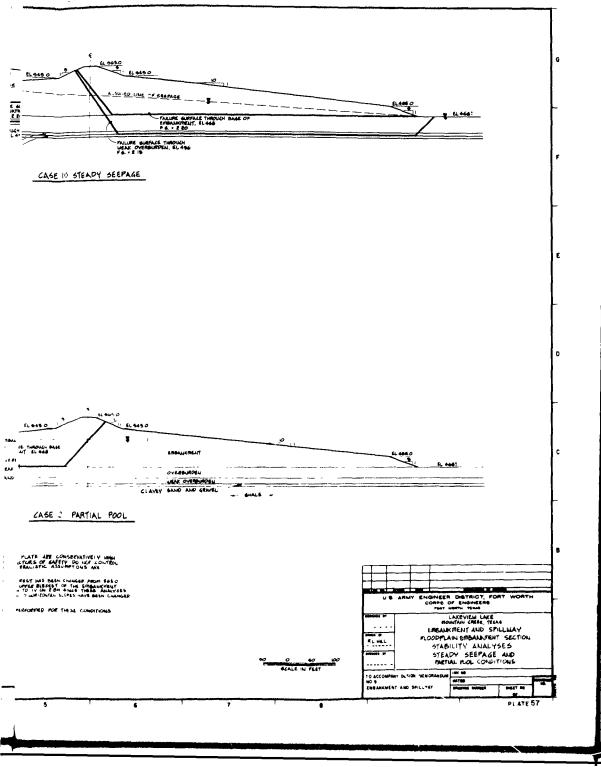
& DAM EL 564 5 SURFACE EL 559 4 SAUD DRAINAGE BLANKET APPROLIMATE LIMIT OF SPILLWAY EL 545 0 EXCAVATION COMPACTED FILL -NATURAL GROUND EL SES ± OVERBURDEN APPROXIMATE LIMIT OF SPILLWAY EXCAVATION WEATHERED PRIMARY UNWEATHERED PRIMARY 12 + 00 10+00 11+00 SPILLWAY STATIONS HOTES LOCATION OF SEPROSE LIKE DETERMINED USING FINITE ELEMENT ANALYSES CONDUCTED AT WES Z SEE PLATE FOR A TABULATION OF ASSUMED PERMEABILITIES 5 DEVELOPMENT OF THE GESPAGE LINES SHOWN IS HIGHLY UNLIKELY DUE TO THE SHORT DURATION OF THE POOLS THE MPERVIOUS LATURE OF THE EMBANGMENT MATERIALS AND THE RELAY JELY COURS SEPAGE PATHS, & THE COUD TOURS SHOWN ON PLATES AND ARE MORE APPROPRIATE FOR DESIGN







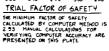


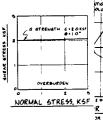


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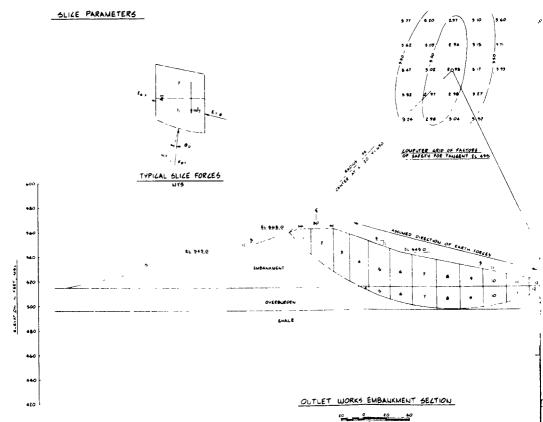


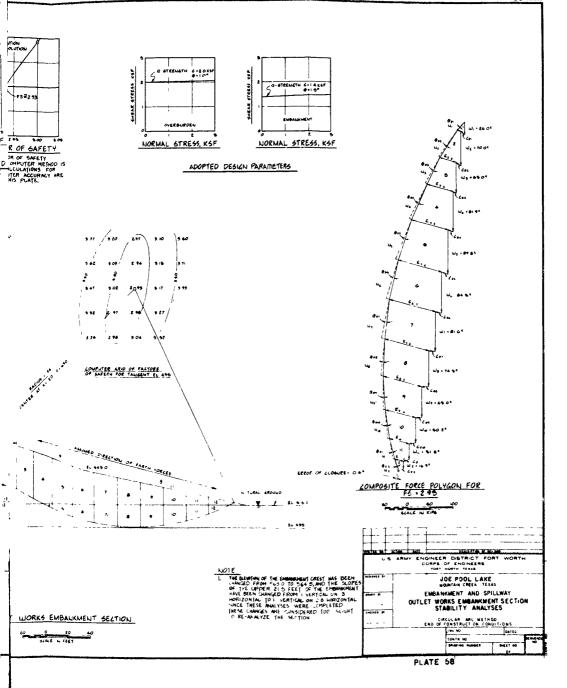


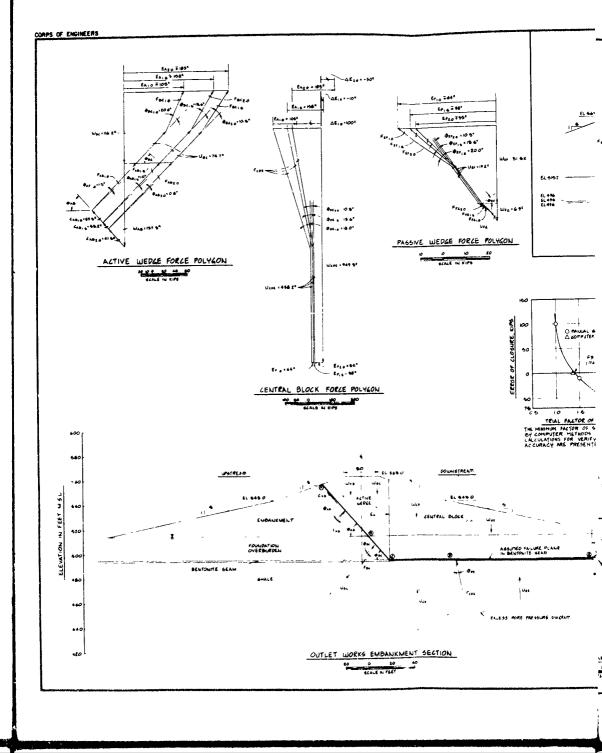


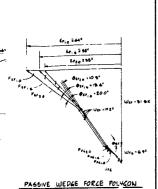








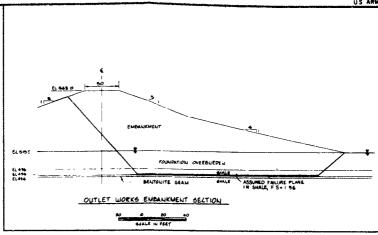


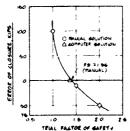


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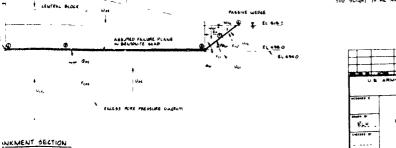
THE MINIMUM FACTOR OF SAFETY CALCULATED BY COMPUTER METHODS 15 134 MANUAL LACULATIONS FOR VERIFYING COMPUTER ACCURACY ARE PRESENTED ON THIS PLATE

## APOPTED DESIGN PARAMETERS

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## NOTE .

- THE ANALYSES WERE CONDICTED ASSUMING 50% EXCESS PORE PRESSURE IN THE FOUNDATION, S-STRENGTH IN THE FOUNDATION AND Q-STRENGTH IN THE FOUNDATION AND Q-STRENGTH IN THE SEMPAINMENT CREST HAS BEEN HAMBLED TO LET SEE IN AND THE UPPER IN ON 3H SOPES HAVE BEEN CHANGED TO IV ON 20H SINCE THESE PROPORTED THESE CHANGES ARE CONSIDERED TO SLIGHT TO RE-ANALYZES WERE PERFORMED THESE SECTION



TOTAL VICE US ARMY ENGINEER DISTRICT FORT CORPS OF ENGINEERS FORT WORTH TEAMS JOE POOL LAKE EMBANKMENT AND SPILLWAY OUTLET WORKS EMBANKMENT SECTION STABILITY ANALYSES
WEDGE METHOD
WEDGE METHOD
OF CONSTRUCTION COMDITIONS WITH
SO WEXCESS PORE PRESSURE IN FOUNDATION 184 MO DATED

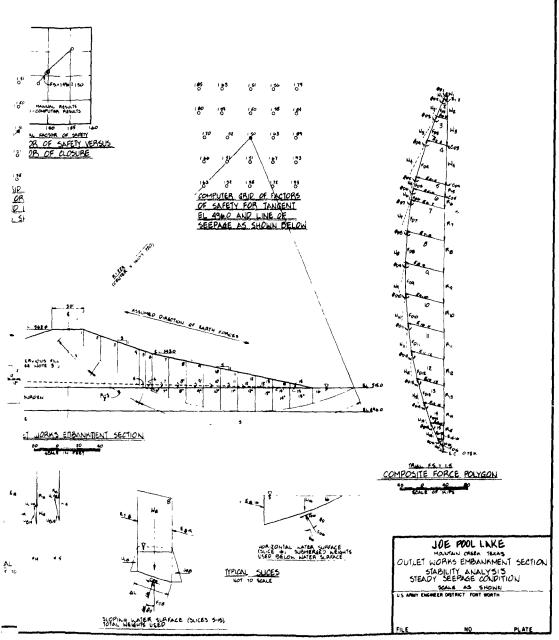


PLATE 60

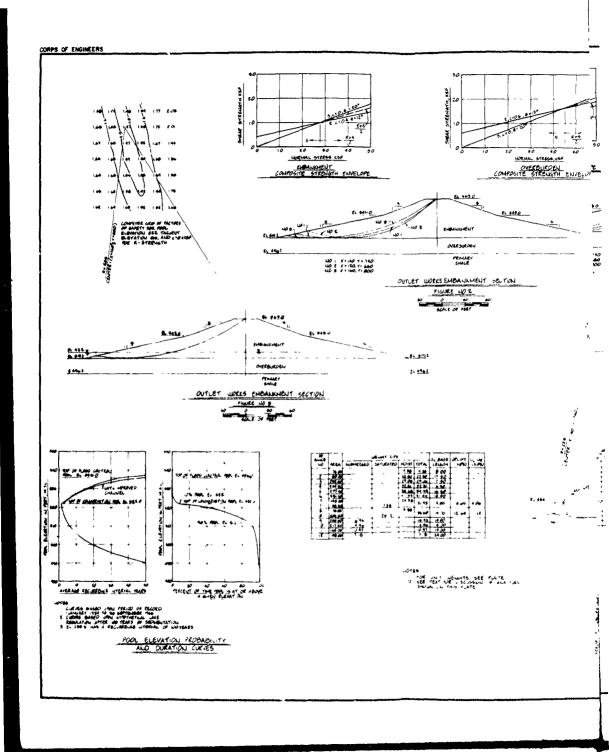
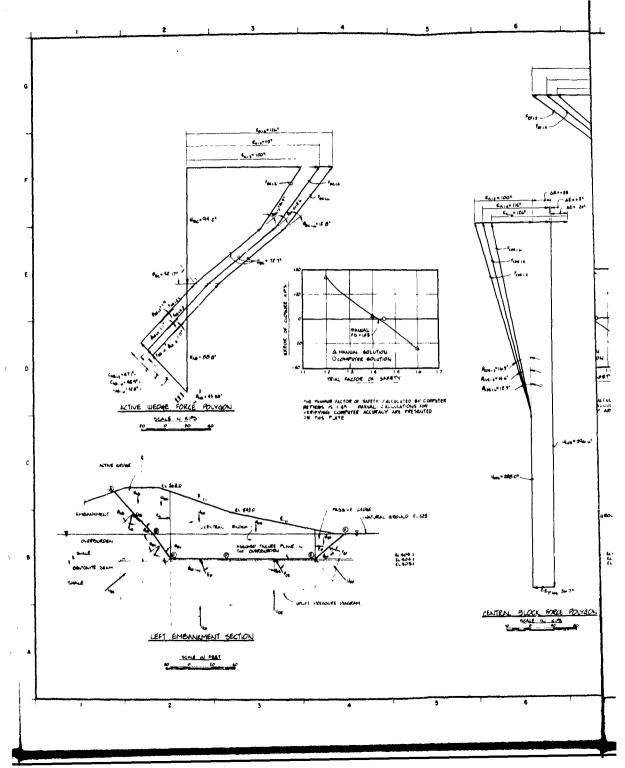
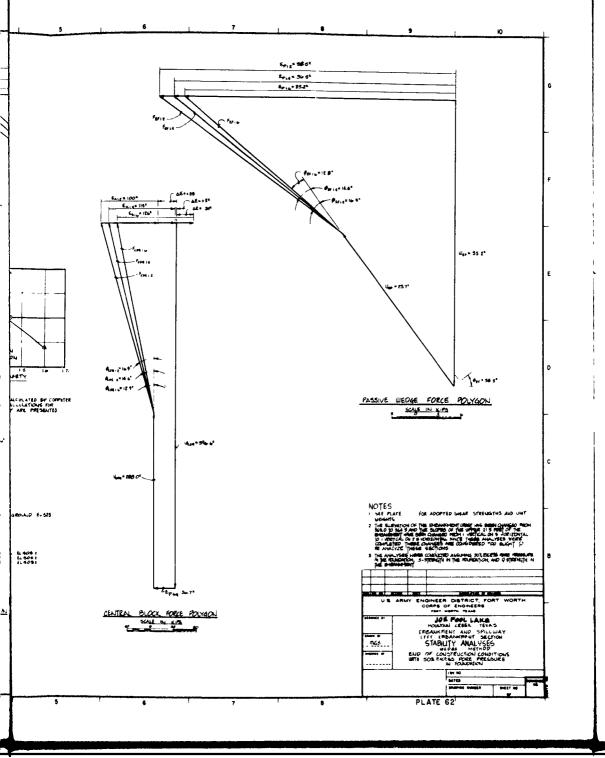
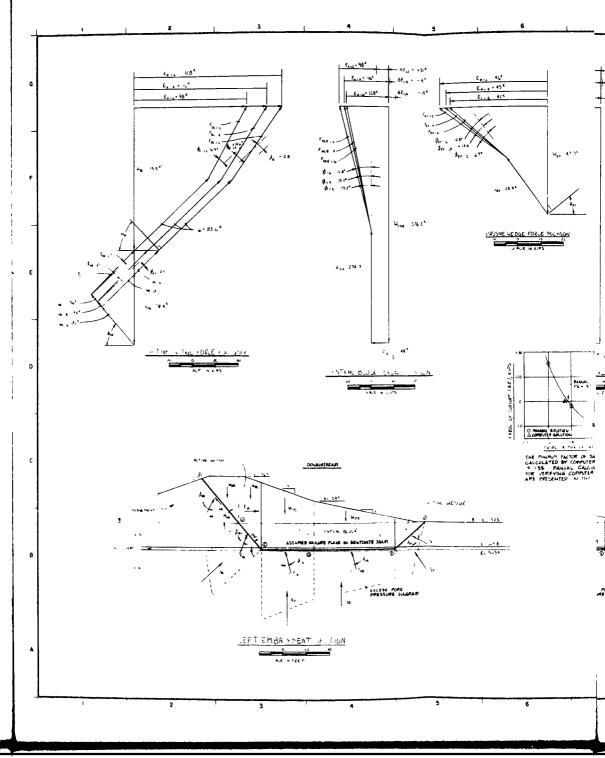
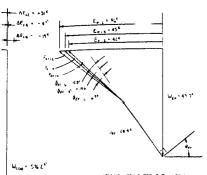


PLATE 61



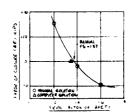




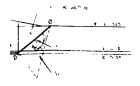




6



THE MINIMUM PACTOR OF SAFETY CALCULATED BY COMPUTER METHODS 4:55 RANDAL CALCULATIONS FOR VERIFYING COMPUTER ACCURACY ARE PRESENTED IN THIS PLATE



HE DUERAN

-HI VE SA UTER ULCUI

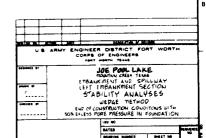
## ADOPTED DESIGN PARAMETERS

ю

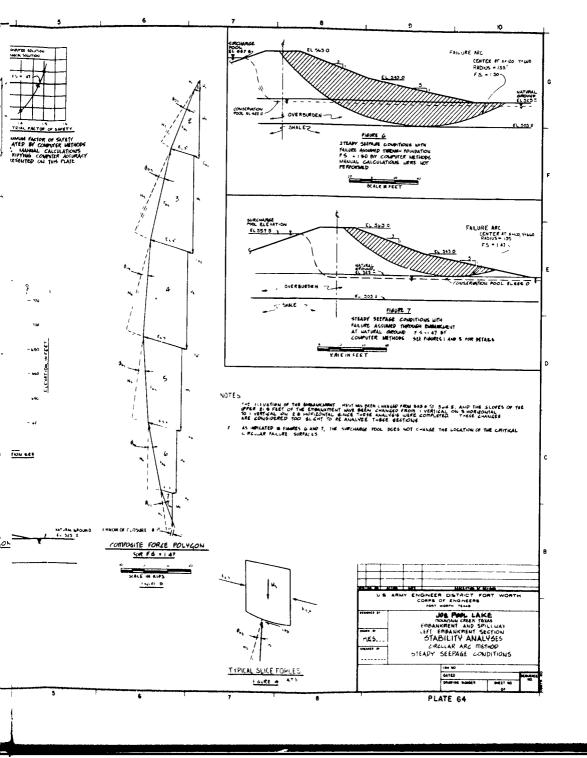
PROPE	MITTERIAL	EMBRIKHERT	POUNT AT TON SHER BUR DEN	BENTON TE
A SE	Dast	25 0	1790	125 0
	AT-CATES	149 D	130 0	/30 p
	+ 14 W.S.P.CD	46.5	67.5	£7 <b>5</b>
JERCHUTH		NA	60	0.0
ž	J nea	MR	100	180
a-steembto	6.67	•	N #	NA
	d rea	1.5	N A	MA

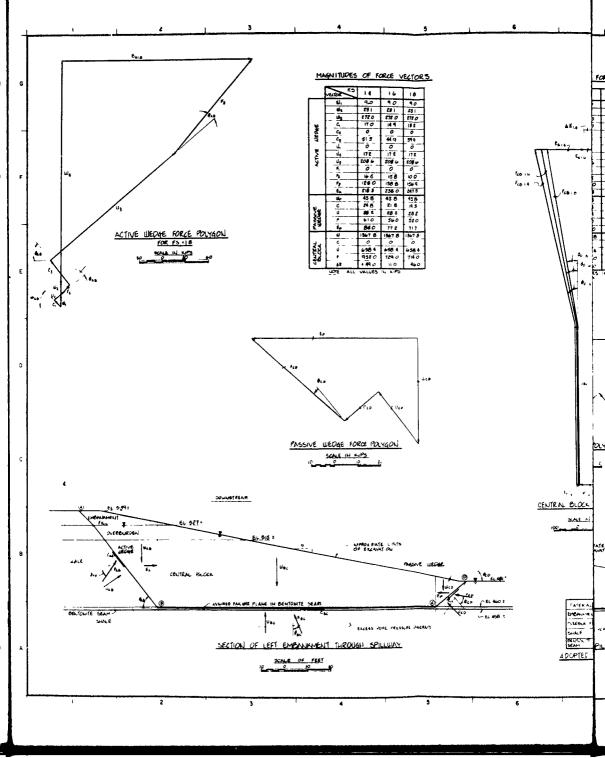
## NOTES

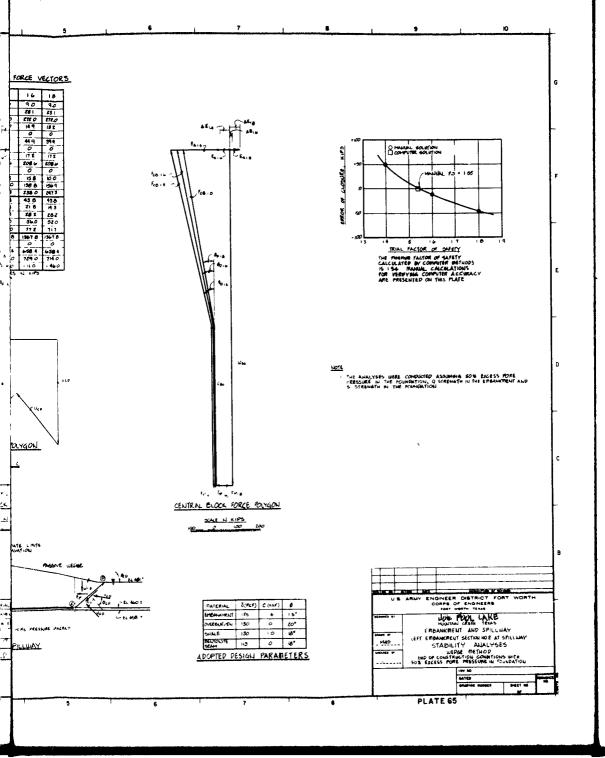
- I THE ELEVATION OF THE SPRÉMECHENT GREET HAS SEEN CHANGED PROFIT BY THE STATE AND THE INTERCEMENTAL TO 3 THE STATE AND THE INTERCEMENT OF 3 THE STATE AND THE STATE OF THE STATE CHANGES ARE SHEET REPORTED THESE CHANGES ARE CONSIDERED TOO SLIGHT TO THE ANALYZE THESE STATEMENTS.

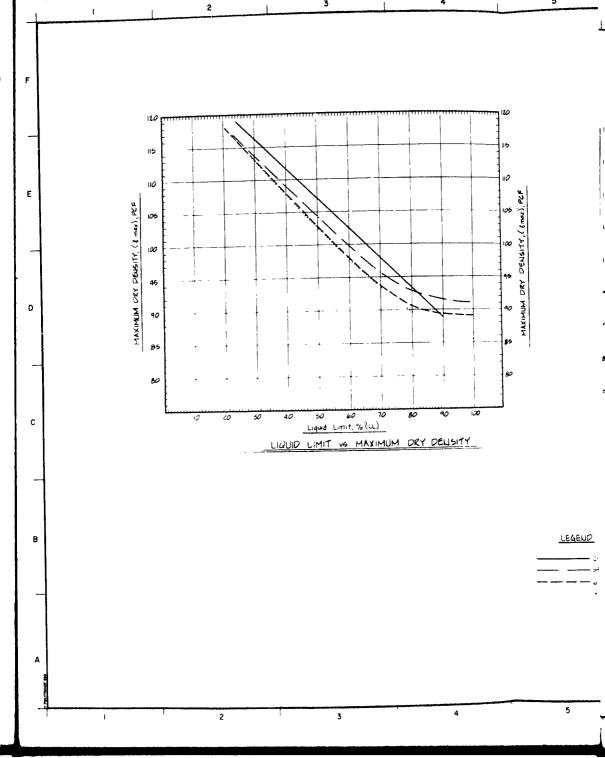


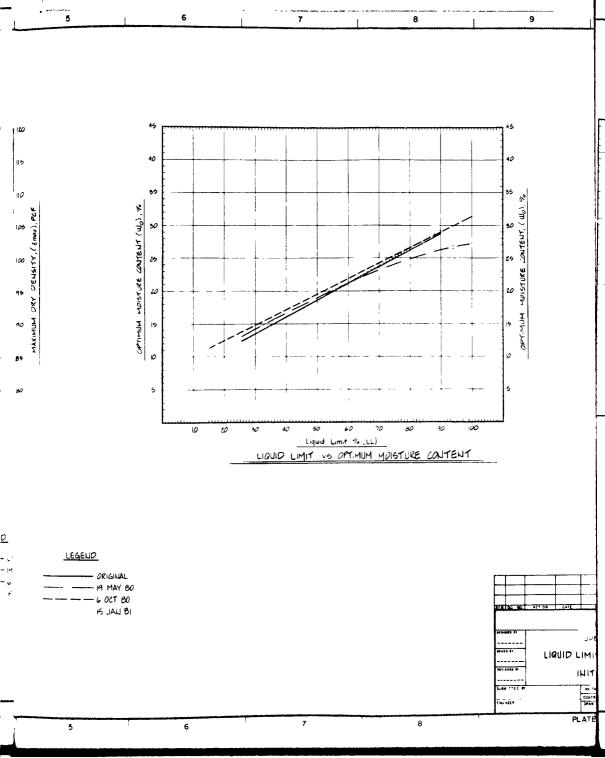
G	SLICE DARAMETERS*  SLICE DARAMET	E SAMORE
£	STANCE FROM 4. IN FEET  SOMEWHALL TOUGHTS  SOMEWHAL	3
D C	ONERGENEN SHEAR TRENSTER  APPLIED INFRIGUENT PARAMETERS  CONNEIGH AND TRENSTERS  CONNEIGH AND TRENSTER	Fion
В	ASE 1 FAILURE THROUGH EMBANKMENT	POLYGON
<b>A</b>	F 5 1 4 / F 5 1 4   5   6	

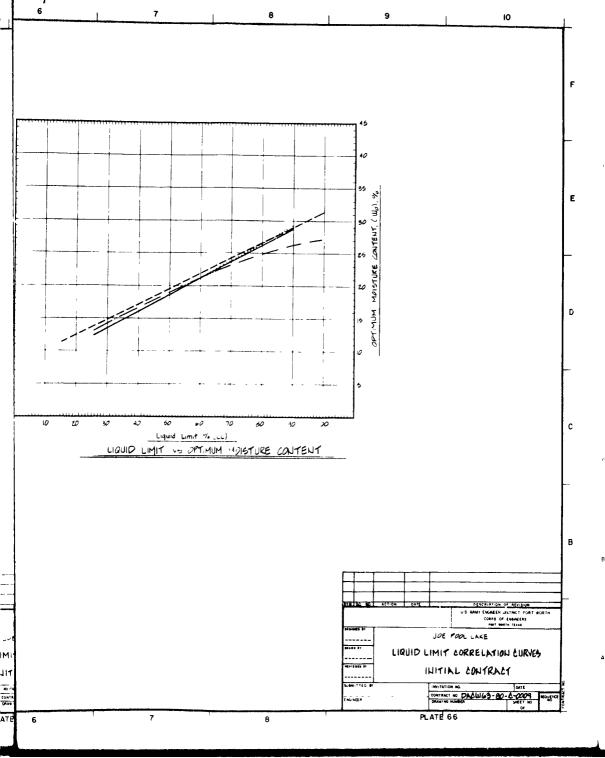


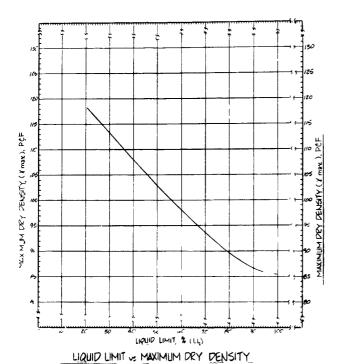




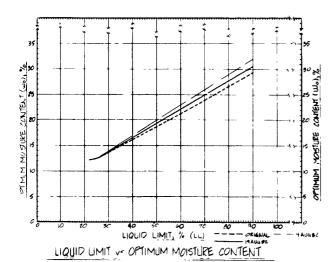








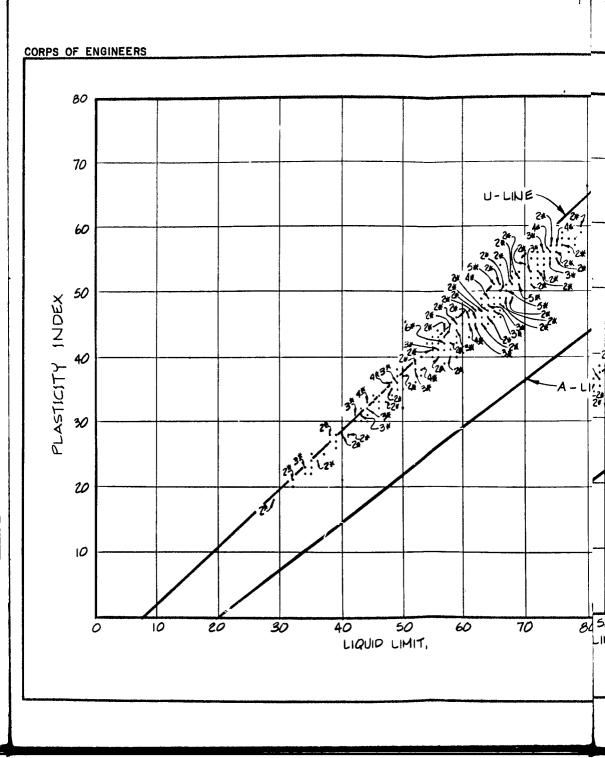
LOTE MAXIMUM DRY DEUSITY IN POLICIES/CUESC FOOT (PCF) IS DETERMINED BY

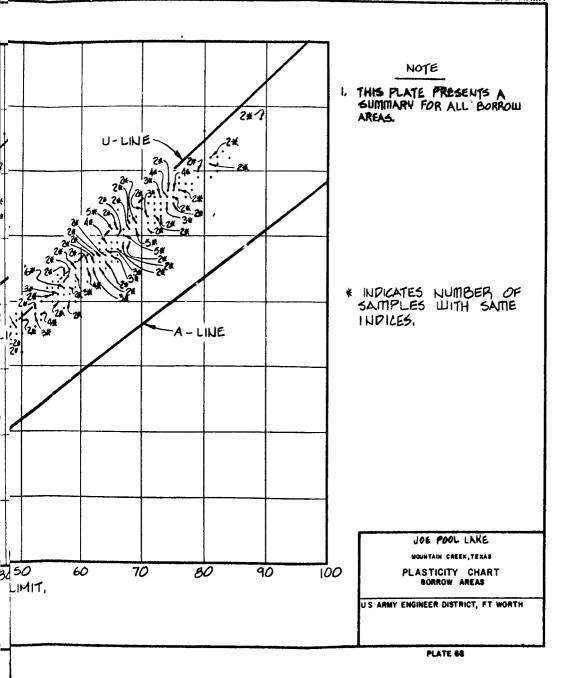


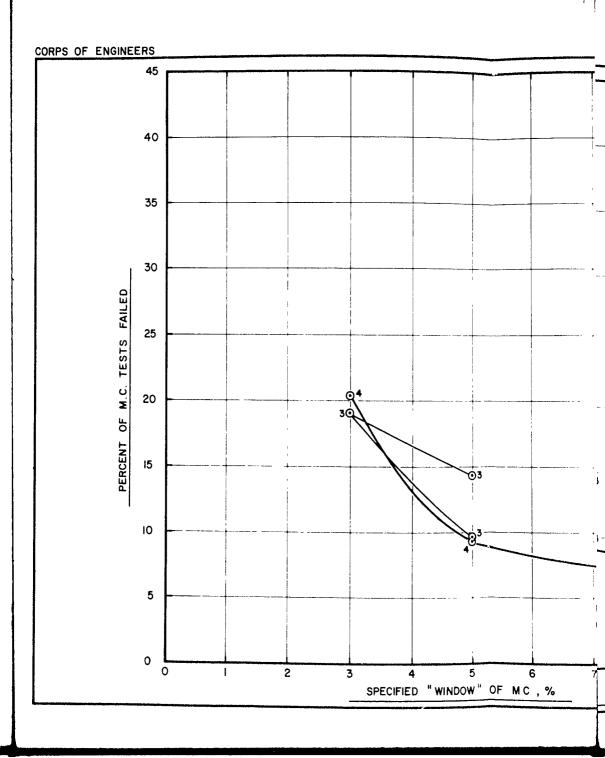
HOTE

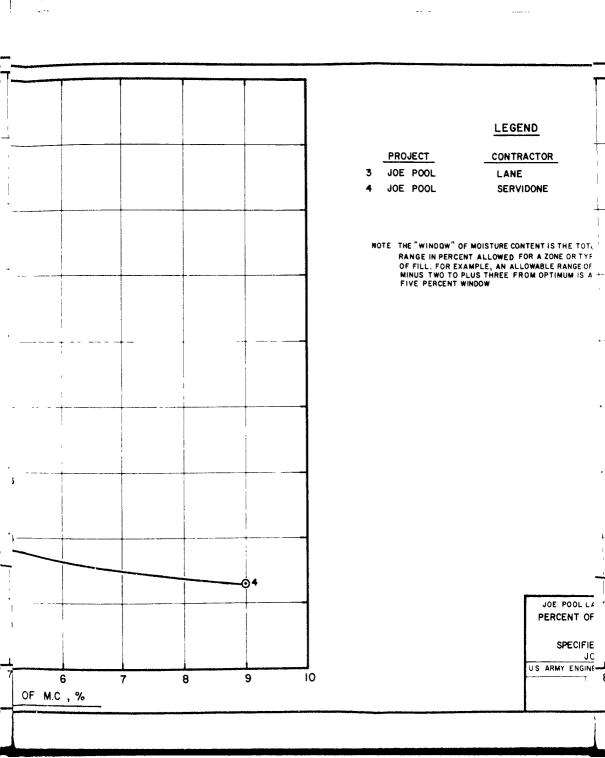
1. THE ORIGINAL CURVE WAS BASED ON DATA OBTAINED DURING THE FIRST BONFRACT.

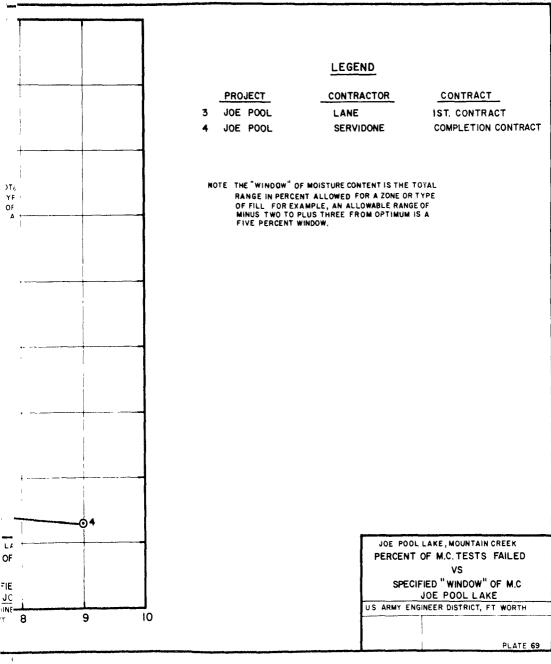
US ARMY ENGINE	ER DSTRUT FU	AT WORLD	
	NOE FOOL LAI		
	DANKMENT AND MIT LORRELA		rk4
THE PARTY OF THE P			467
COMP	LETION CON	TRACT	
Lujes 1712 er	81.4	JATED	
	LONTA NO PACULES	DI 6-0141	MOVING
cont del	DRAWING NUMBER	SHEET NO 0/	_
PLAT	E 67		

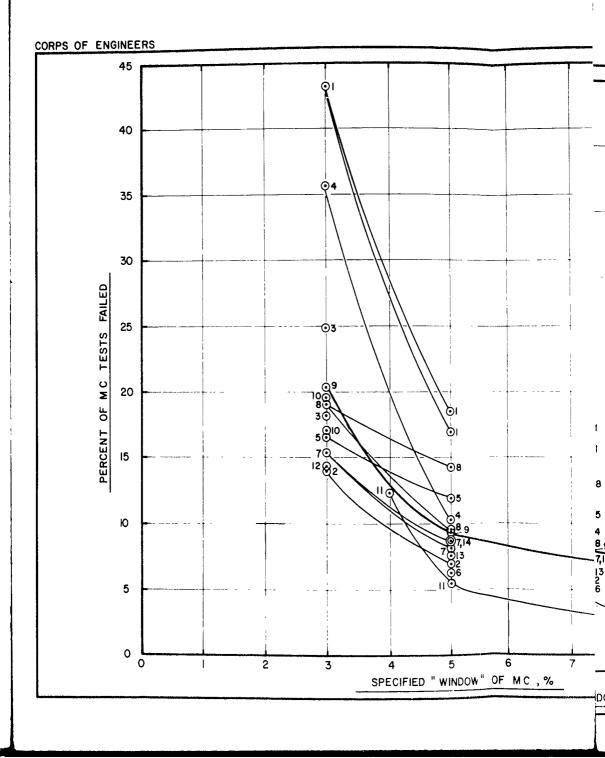


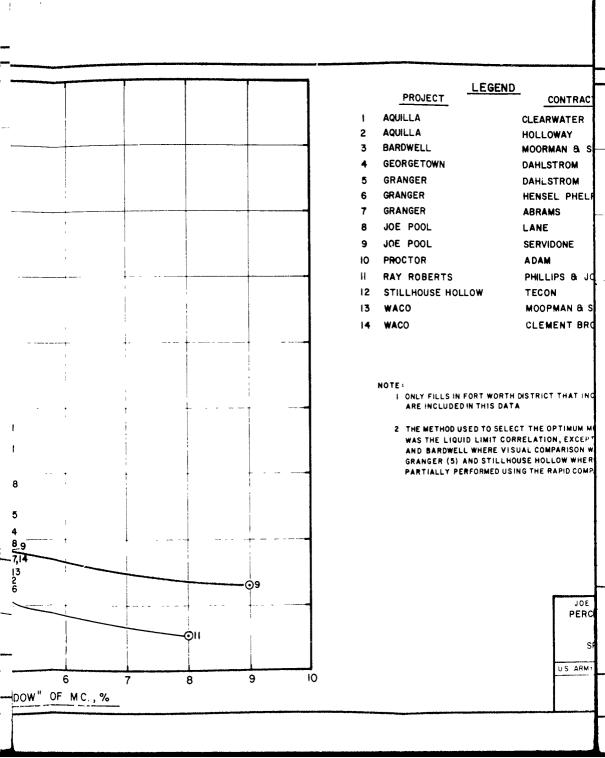


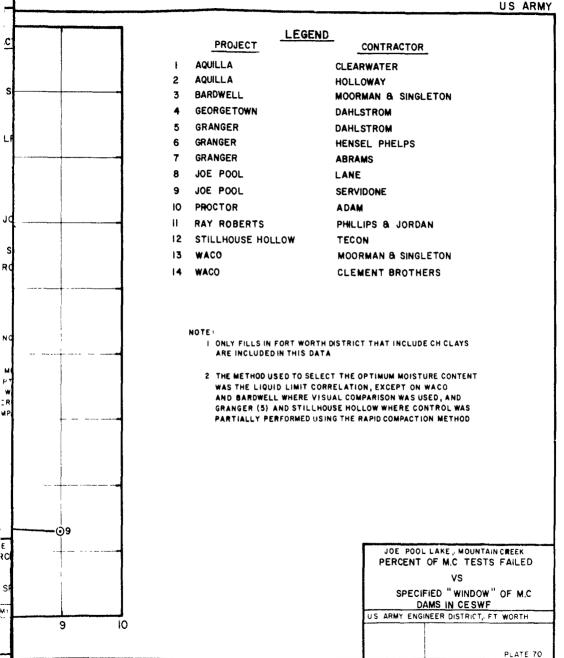












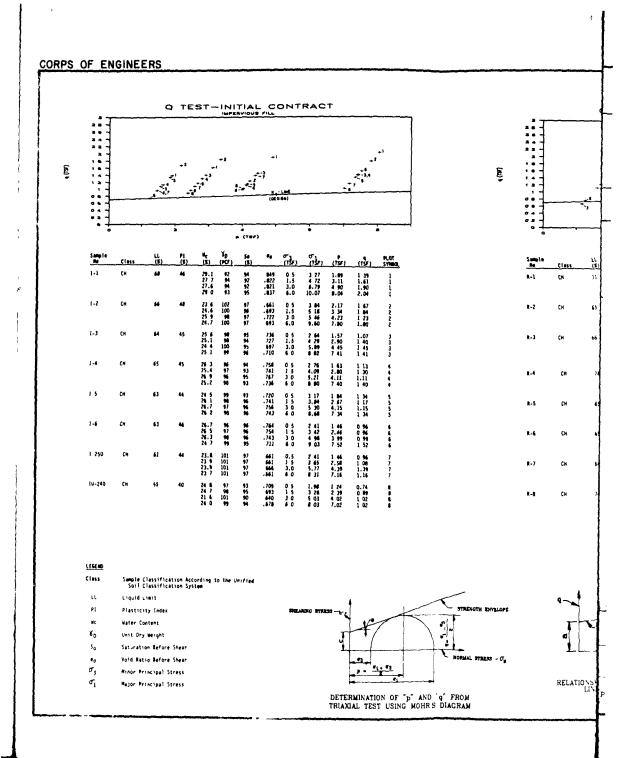
P.

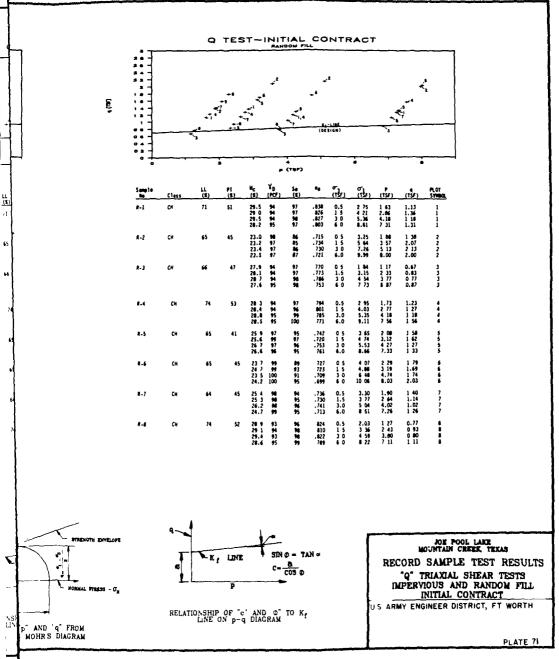
WP

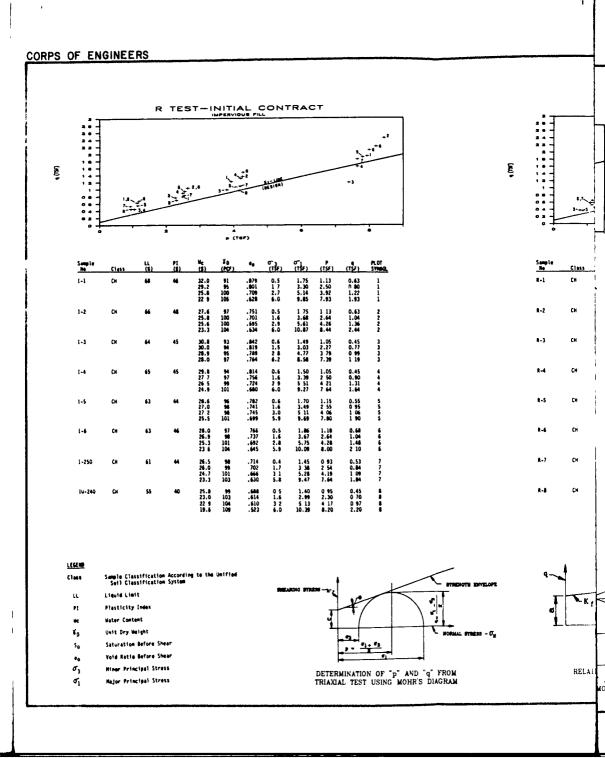
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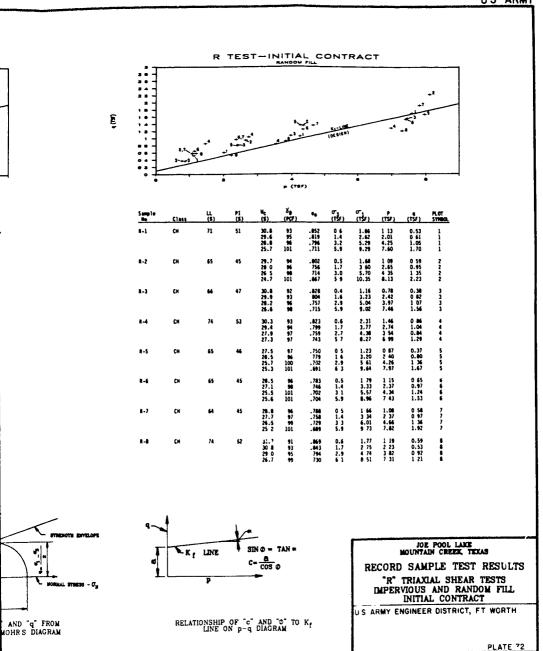
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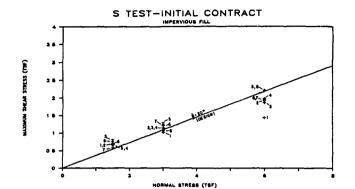






K t

## CORPS OF ENGINEERS



HAXONUM SHEAR STRESS (TSF)

R-1 R-2 R-3 R-4 R-5 R-6 R-7

Sample No	Class	<u>در</u> (۵)	#1 (9)	Mg (\$)	Y <sub>O</sub> (PCF)	4	Normal Stress (TSF)	Max. Shear Stress (TSF)	PLOT STMBOL
1-1	CH	4	46	25.7 26 0 25.9	100 100 100	.713 .711 .715	1 5 3.0 6.0	0.69 1.02 1.44	1
1-2	CH	"	44	24 6 24.3 24.8	101 102 101	668 .663 .674	1.5 3.0 6.0	0.69 1,14 1.92	5 5
1-3	CH	44	45	25 2 25 3 24.8	101 100 101	.682 .687 .673	1.5 3.0 6.0	0 66 1,15 1.67	1
1-4	CH	45	45	23.6 23.9 23.4	99 98 100	.721 .739 .706	1 5 3 0 6.0	0.66 1.14 1 99	;
1-5	Сн	e)	44	24.0 23 3 23.5	100 100 101	.702 .704 .692	1.5 3 0 6.0	0 81 1.29 2.27	\$ \$ \$
1-6	СН	63	44	24 0 24.0 23.9	102 101 102	673 .683 .671	1.5 3.0 6.0	0 70 1 21 1.96	•
1-250	CH	61	4	25 8 25.6 25.4	99 99 100	.691 .679	1.5 3.0 6.0	0 58 1.24 1.96	; ; ;
10-240	CH	55	40	23.5 26.0 23 7	101 99 101	.643 .678 .642	1.5 3.0 6.0	0.75 1.07 2.27	ŧ

- 1	FEF	-

Class Sample Classification According to the Unified Soil Classification System

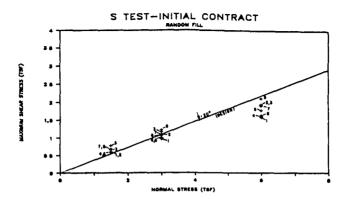
LL Liquid Linit

Pl Plasticity lades

Mc Make wontent

No Unit Dry Height

o Yold Ratio before Shear

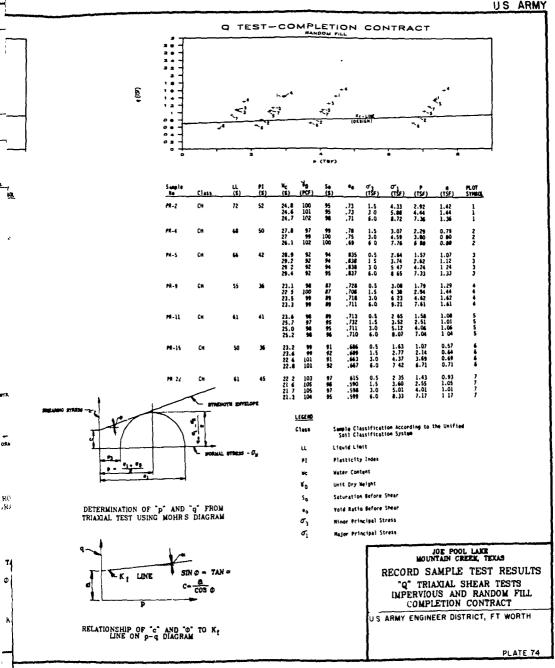


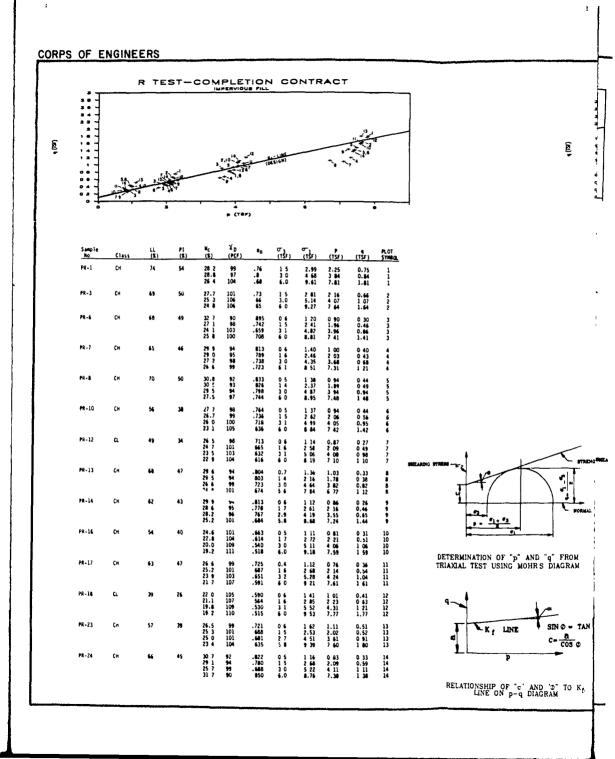
Sample No	Class	LL (\$)	P) (S)	14. (5)	Y.,	4,	Dormal Stress (TSF)	Max. Shear Strans (TSF)	PLOT SYMMO
R-1	EH	n	sı.	26.1 26.0 26.6	101 102 101	.767 .783 .777	1.5 3.0 6.0	0.60 0.96 1.60	1 1
N-2	CH	65	45	25.4 25.9 25.4	101 106 101	.663 .677 .663	1.5 3 0 6.0	0 40 1 00 1.92	2 2 2
R-3	CH	44	47	8.4 8.4 8.1	16 97 98	704 .716 .683	1.5 3.0 6.0	0 64 1 17 1.96	3
R-4	CH	74	u	27.8 26.2 27.3	96 97 97	.759 744 743	1.5 3 0 6 0	0.50 1.00 1.63	:
1-5	CH	65	4	24 & 25.7 26.8	95 97 94	.761 .754 798	1 5 3 0 6.0	0.78 1.22 2 12	i i
1-4	CM	45	45	23.4 24.0 22.7	103 102 104	.651 674 646	1 5 3.0 6 0	0.59 1.00 1.79	•
4-7	CH	44	45	25.7 26.5 26.0	**	,713 734 ,714	1 5 3.0 6.0	0.66 1.10 1.92	;
1-4	CH	74	¥	27.9 20.4 27.6	95 94 95	.790 806 .782	1.5 3.0 6.0	0.66 1.07 1.66	i

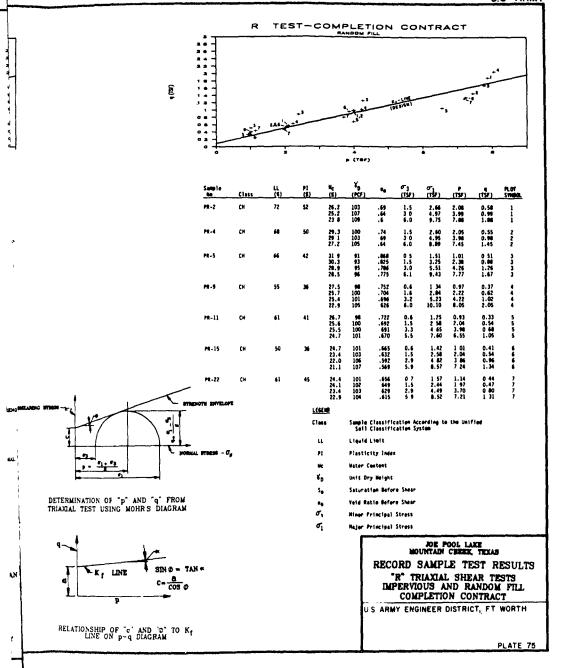
NOE POOL LAKE
MOUNTAIN CREEK, TEXAS
RECORD SAMPLE TEST RESULTS

"S" DIRECT SHEAR TESTS
IMPERVIOUS AND RANDOM FILL
INITIAL CONTRACT

US ARMY ENGINEER DISTRICT, FT WORTH



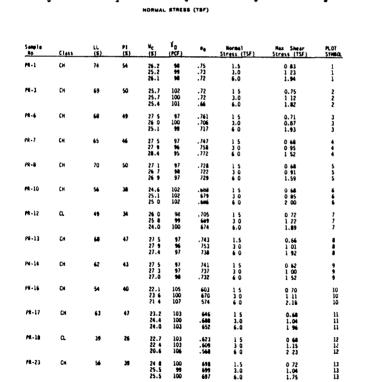




MAXIMUM SHEAR STRESS (TSF)

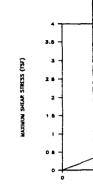
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25.4 24.2 24.1 94 99 .703 683 .683

0.56 1.09 2.02 14 14 14



No	Cla
PR-2	C-
PR-4	En
PR-5	in
PR-9	(H
PR-11	
PR-15	LH
PR-22	Сн

Sample Classification According to Soil Classification System

Liquid Linit

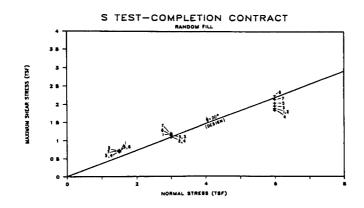
Plasticity Index Water Content

Unit Ory Height Yold Ratio before Shear

LEGEND

Class

ш



Sample No	Class	LL (%)	P! (%)	W <sub>C</sub> (W)	(PCF)	e <sub>0</sub>	Norme) Stress (TSF)	Max. Shear Stress (TSF)	PLOT SYMBOL
PR-2	СН	72	52	22.2 22.4 23.0	105 105 105	.67 .67	1 5 3 0 6 0	0.75 1 17 1.88	1 1 1
PR-4	CH	44	50	27.1 27.2 28.0	100 101 96	73 71 8	1 5 3 0 6.0	0.72 1 09 1 89	2 2 2
PR-S	CH	•6	42	30.3 30.3 29 0	93 93 94	.824 824 769	1.5 3.0 6 0	0.69 1 14 1.96	3 3 3
PH-9	СН	55	*	24.0 24.1 23 6	101 101 102	680 692 .661	1 5 3 0 6 0	0 69 1.09 1.84	:
PR-11	CH	61	41	22.3 23 0 22 0	105 102 105	608 . 644 . 599	1 5 3.0 6 0	0.74 1 14 2.04	5 5 5
PK-15	СН	50	36	21.4 21.2 20.3	107 107 108	574 567 550	1 5 3.0 6 0	0 73 1 16 2.24	6 6
PR-22	CH	61	45	22.2 21.2 21.5	104 105 105	608 588 586	1.5 3 0 6 0	0 70 1 21 2.14	) )

/ [CE NO

Class Sample Classification According to the Unified Soil Classification System

LL Liquid Liait

Fl Plasticity Index

Mc Mater Content

No Unit Dry Height

e<sub>Q</sub> Yeld Ratic before Shear

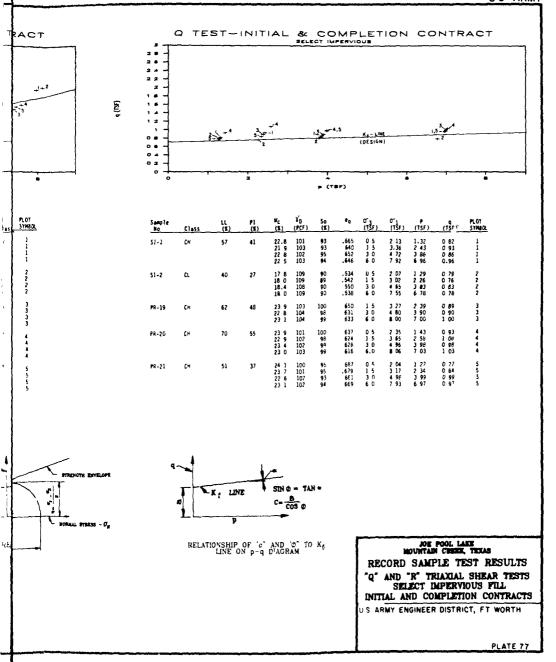
JOE POOL LAKE MOUNTAIN CREEK, TEXAS

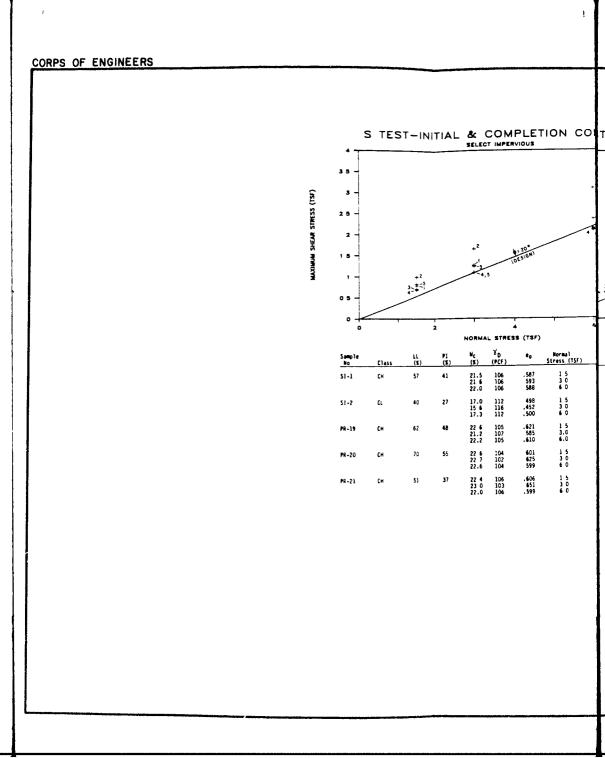
RECORD SAMPLE TEST RESULTS

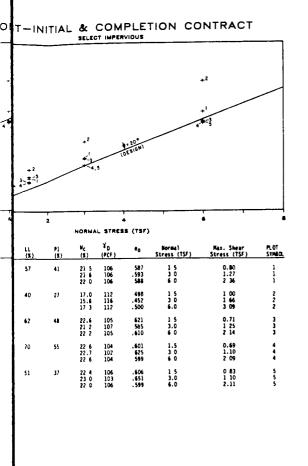
"S" DIRECT SHEAR TESTS
IMPERVIOUS AND RANDOM FILL
COMPLETION CONTRACT

US ARMY ENGINEER DISTRICT, FT WORTH

## CORPS OF ENGINEERS R TEST-INITIAL & COMPLETION CONTRACT Q 2 8 2 0 2 4 2 2 2 4 22 +1+2 2 2 ₹;5° E 1 6 (F) 1 6 1 2 1 2 . . . 0 6 . 04-0 4 0 2 0 2 ٥ # (TBF) YD (PCF) (TSF) (TSF) P (TSF) PLOT Symbol W<sub>C</sub> (%) LL (%) P1 (\$) e<sub>0</sub> (TSF) Sample No Sample No Class Cla 678 .635 603 551 1 72 3 49 5.22 9 91 1 16 2 60 4 06 7 96 24.9 23.4 101 104 106 109 0 6 1 7 2 9 6 0 0 56 51-1 Сн 57 41 51-1 0 90 22.2 0 6 1 7 2 9 6 1 1 77 3 43 5 26 10 11 1 19 2 57 4 08 19 7 18 2 17 2 15 9 532 491 464 430 110 51-2 CL 40 27 51-2 ٤ι 113 115 118 0 87 2 01 0 5 1 5 3 2 5 9 25 4 24 7 23 1 .694 .675 631 602 1 35 2 67 5 71 8 88 0 93 2 09 4 46 7 39 0 43 0 59 1 26 1 49 101 PR-19 62 48 CH PR-19 ۲H 102 104 106 22 1 PR-20 C٢ 1 45 2 69 5 12 9 18 0 43 0 55 1 06 1 59 102 103 102 108 0 6 1 6 3 0 6 0 1 03 2 15 4 06 7 59 636 615 70 55 23 8 FR-70 ĆН 23 1 23 5 20 5 PR-21 C۳ 0 44 0 % 0 85 1 55 26 0 24 9 24 8 20 5 0 6 1 5 2 8 5 9 1 48 3 05 4 49 1 04 2 28 3 65 7 45 100 709 PR-21 51 37 Сн 101 680 109 560 6 99 LEGEND PTRENGTH ENVELOPE Sample Classification According to the Unified Soil Classification System Class Liquid Limit EL ø Pl Plasticity Index MORNAL STRESS - ON Water Content ¥0 Unit Dry Weight ΝE Saturation Before Shear 50 Void Ratio Before Shear . $\sigma_3$ Minor Principal Stress $\sigma_1$ Major Principal Stress







LESEND	
Class	Sample Classification According to the Unified Soil Classification System
LL.	Liquid Limit
PI	Plasticity Index
lic .	Water Content
X <sub>D</sub>	Unit Dry Weight

Yord Ratio before Shear

RECORD SAMPLE TEST RESULTS

"S" DIRECT SHEAR TESTS
SELECT IMPERVIOUS FILL
INITIAL AND COMPLETION CONTRACTS
US ARMY ENGINEER DISTRICT, FT WORTH

JOE POOL LAKE

	CORPS	OF	<b>ENGINEERS</b>	3
--	-------	----	------------------	---

Mo	tone	Sample Date	Test Inte	Imb Station	Offset Reb CL (ft)	(ft)	Class	(a)	PL (9)	(%)	W <sub>C</sub> (6)	¥ <sub>D</sub>
PR-1*	Impervious	8/82	3/83	22+00	50 U/S	494	СН	74	20		26	97
PR-2*	Random	12/82	1/03	43+00	150 D/S	514	СН	72	20		24	102
PR-3*	Impervious	12/82	3/13	15+00	50 D/S	505	СН	69	19		25	99
PR-4*	Random	1/83	3/83	30+00	150 0/8	517	Сн	68	18		28	97
PR-5	Randon	3/83	8/83	23+00	50 D/S	520	CR	66	24	20	29	96
PR-6	Impervious	3/63	8/83	59+00	50 D/S	474	CH	64	19	19	30	96
PR-7	Impervious	6/83	11/03	35+00	0	531	CH	65	19	22	28	96
PR-8	Impervious	7/83	11/83	13+00	0	538	CH	70	20	23	28	97
PR-3	Randos	7/83	11/83	69+00	200 D/S	491	CH	55	19	20	24	101
PR-10	Impervious	7/83	12/83	67+00	50 U/S	497	CH	56	18	20	25	101
PR-11	Random	10/83	4/84	58+00	170 D/S	509	CH	61	20	24	24	100
# <b>-</b> 17	Impervious	12/83	4/84	175+00	0	548	CT.	49	15	18	26	97
PR-13	Impervious	1/84	3/84	69+00	0	531	Сн	68	21	20	27	96
PR-14	Impervious	1/84	10/84	75+00	0	532	CH	62	19	19	28	96

5/84 3/85 94+00 3/05 99+50 6/85 1/86 113+00 100 D/S Impervious 3/85 3/86 50+00 PR-24 Impervious 8/85 3/86 48+00 0

2/84 10/64

2/84 11/64 150+00

5/84

3/85

96+00 ٥

125+00

\*\* Compaction Test Regult Redrawn Based on Engineering Judgment

JOE POOL - INITIAL CONTRACT - LABORATORY DATA FROM RECORD SAMPLE!

CH 50 14 17 22

CL 39 13 13 21

СН

51

61

57

16

16

543 СН 54 14 16 23

546 CH 63 16 19 24

548

549 СН

549

535 CH

494

545

50 0/5 547 CH 62 14 19 23

50 6/8

> 99 15+

> 97 38+

96 23+1 96 59+0

96 35+1 97

101 169+0 101 67+0

100 58+0 97

96 3,5+0

105 1464

104 150+ 101

106 1.254

102

102

104

100

15 23

21 27

14 25

20 26 97

CL 40 13 .6 17 112 /2 /L

20 18 24 100

22 20 29 95

CH 64 19 19 26 100

CH 57 16 18 22 105 2 1/

Stat

43+

13+0

.75 96 69+0

96+0

194+0

1,,,,

100

1134

50+0

48-0

, En

33+ 2 73 32+

42+ 2 74

40+

97+

00+

2 75 39.

2 74

Spep le	Zone	Sample	Test Date	Station	Offset Emp CL	90	Class	14)	<u> 80</u>	<b>1</b> 5)	<u>(1)</u>	(PCF)	65	
1-1	Impervious	11/80	8/81	35+00	50 U/S	510	CH	68	22	22	26	98	2 7	5
1-2	Impervious	10/80	7/81	36+00	0	498	СН	66	18	19	25	101	2 7	?
1-3	[aperv1ous	8/80	12/80	43+00	50 D/S	488	CH	64	19	19	28	97	2 7	3
1-4	Impervious	8/80	11/60	37+00	0	483	CH	65	20	20	26	97	2 7	3
1-5	Impervious	8/80	11/80	45+00	50 U/S	481	CH	63	19	18	25	100	2 7	4
1 6	Impervious	7/80	10/80	39+00	50 D/S	475	EH	63	17	18	25	101	2 7	4
1-250	Impervious	10/81	7/82	23+00*	50 LT*	483	Сн	61	17	20	25	101	2 7	0
iu-240	Impervious	9/81	5/82	25+00*	50 RT=	471	СН	55	15	19	23	99	2 6	.7
R-1	Random	10/80	7/81	36+00	150 U/S	498	Сн	71	20	20	29	96	2 7	,
R-2	Random	7/80	10/80	42+00	200 U/S	478	СН	65	20	23	25	96	2 7	G
R-3	Randon	7/80	10/60	44+00	100 0/5	476	CH	66	19	22	27	97	2 6	9
R-4	Rendom	10/80	7/81	33+00	100 D/S	508	Сн	74	21	20	28	96	2 7	,

39+00

42+00

40+00

100+00

200 D/S 488

100 0/5

20C D/S 478

0 545

50 D/S 534

481

4/81 8/81

11/80

8/80 12/80

7/81

R-5

R-6

2-2

51-1

\$1-5

Random

Random

Random

Sel (ec

<sup>2/81 8/81</sup> \* STATION AND OFFSET ARE WITH RESPECT TO THE OUTLET MORKS CHANNEL

etien	Offset Bob CL (ft)	(ft)	Cleas	(9)			M.S (9)	<b>u</b> c (6)	(SCP)	<u>S</u> e	& <u>Gravel</u>	<u> </u>	Pines Pines
2+00	50 U/S	494	СН	74	2	0		26	97	2 79	0	5	95
3+00	150 D/S	514	CH	72	2	0		24	102	2 81	3	7	90
5+00	50 D/S	505	CH	69	1	9		25	99	2 01	0	10	90
8+00	150 U/S	517	СН	68	1	•		28	97	2 77	2	6	92
3+00	50 D/S	520	CH	66	2	4	20	29	96	2 72	4	,	87
9+00	50 D/S	474	CH	60	1	,	19	30	96	2 74	4	5	91
5+00	0	531	CH	65	1	,	22	20	96	2 72	0	3	97
3+00	0	538	CH	70	2	0	23	26	97	2 71	0	2	98
9+00	200 D/S	491	CH	55	1	,	20	24	101	2 74	1	,	90
7+00	50 U/S	497	CH	56	1		20	25	101	2 76	5		87
#+00	170 D/S	509	СЯ	61	2	0	24	24	100	2 71	1	4	95
75+00	0	548	CL	49	1	,	18	26	97	2 69	0	14	86
9+00		532	СН	68	2	1	20	27	96	2 72	0	5	95
5+00	0	532	СЯ	62	11	,	19	20	96	2 72	٥		92
46+00	50 U/S	542	CH	50	1		17	22	105	2 70	0	21	79
50+00	0	543	Сн	54	14		16	23	104	2 70	2	18	80
6+00	0	546	СИ	63	10			24	101	2 73		17	79
25+00		548	cı	39	1			21	106	2 68	,	30	67
4+00	50 U/S	547	СН	62	1			23	102	2 73	1	34	65
9+50	0	549	CH.	70	1			23	103	2 67		21	73
00+50		549	CH.	51	1			2)	102	2 73	•	17	19
13+00	100 D/S	535	сн	61	10			23	104	2 69	,	11	89
0.00	50 U/S	494	СН	57	10			25	100	2 72	0	11	.,
*****	0	545		66				25	99	2 66	0		
#-QU	v	>•>	СН	**	2	•	17	"	,,		b	•	**
Ing s nee	rring Judgme	•63											
30	E POOL - IN	III IAL CO	RIRAET -	LAFOR	AT CONT	DAT.	n PRO	- 12(0	KU 244	112			
fœb.	Offset Emb CL	Eler		LL	A.	<b>a.</b> s	14	, ¥	<u> </u>	1	1	1	
Sistim		111	Class		<u>(b)</u>	7			_		e) Sand	Fine	<u> </u>
35+00	50 0/5	510	CH	68	22	22	21	9	2	75 1	6	93	
36+00	0	498	CH	66	18	19	25	10	01 2	72 0	5	95	
41+00	50 D/S	488	CH	4	19	19	21	9	2.	73 0	5	95	
37+00	0	483	CH	65	20	20	20	97	7 2	73 0	4	96	
45+00	50 U/S	481	CH	63	19	18	25	10	2 00	74 D	5	95	
		475	Сн	63	17	18	25		1 2				
39+00	50 0/5	4/5	ÇH.	•,	17	10	- 43		,, ,	74 0	5	95	

JOE POOL LAKE MOUNTAIN CHEEK, TEXAS RECORD SAMPLE TEST SUMMARY

INITIAL AND COMPLETION CONTRACTS

42+00 200 0/5 478 40+00 2 1/ 10100 0 544 16 18 22 105 2 72 10 63

US ARMY ENGINEER DISTRICT, FT WORTH 2 /v 00+00 50 D/S 534 13 16 17 112 2 70 3

TO THE OUTLET WORKS CHAMEL

150 U/S 498 200 U/S 478

100 D/S 506

200 0/5 488

100 D/S 481

23+00\*

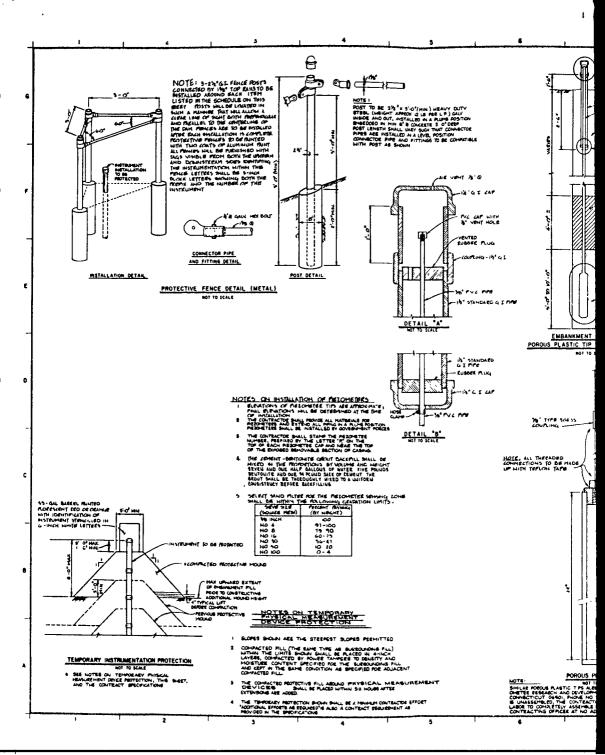
25+00\* 36+00 2 70 A2+00

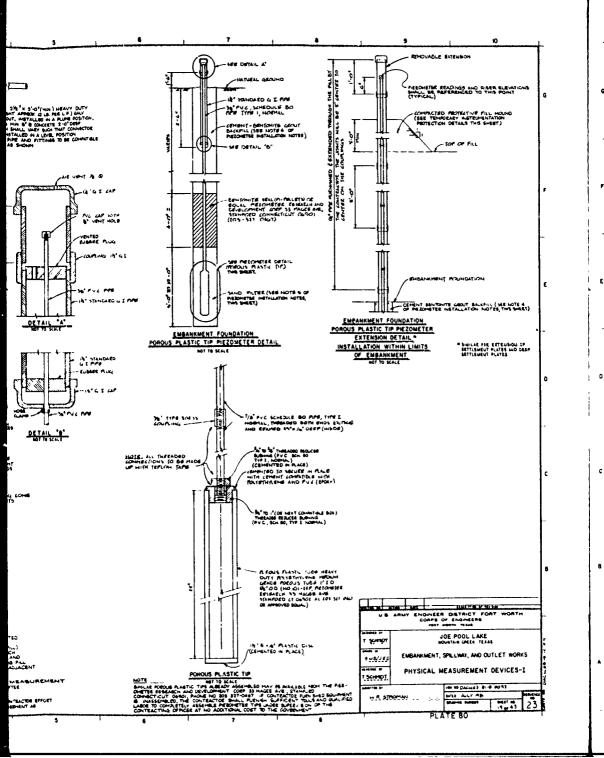
44+00

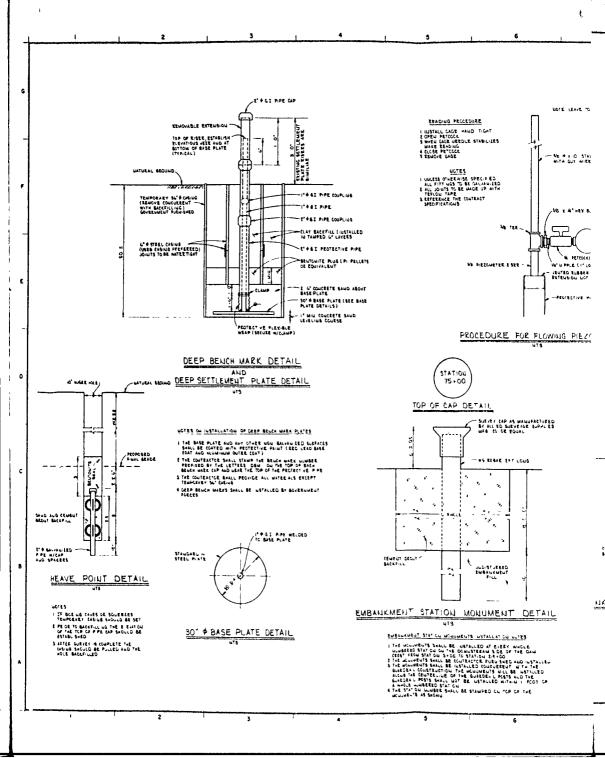
39+00

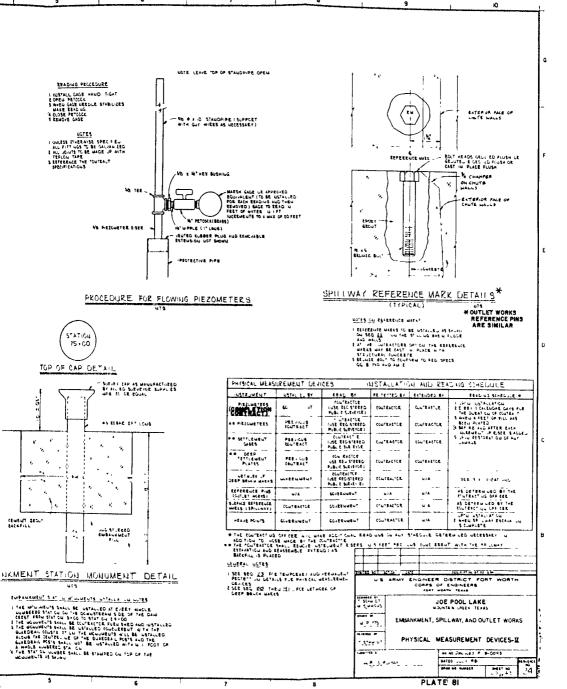
2.72 33+00

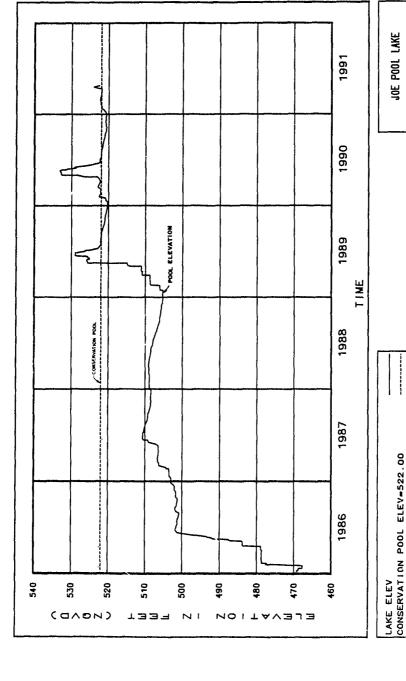
2 73 31+00











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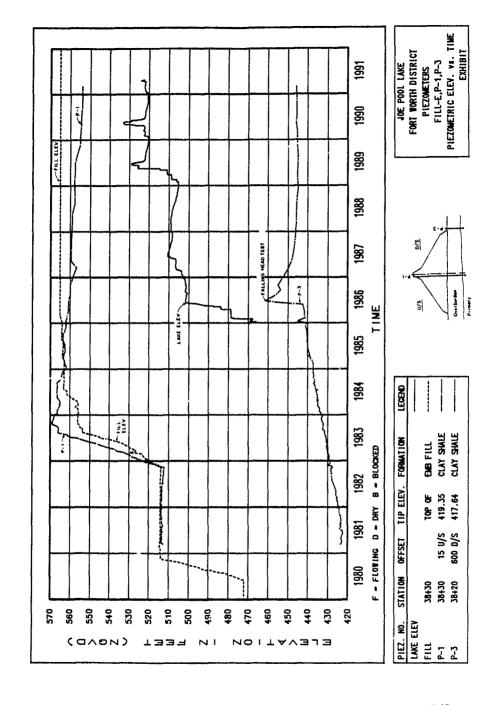
PLATE 82

DELIBERATE IMPOUNDMENT BEGAN O7JAN86 RECORD POOL ELEV & DATE 533.21 20MAY90

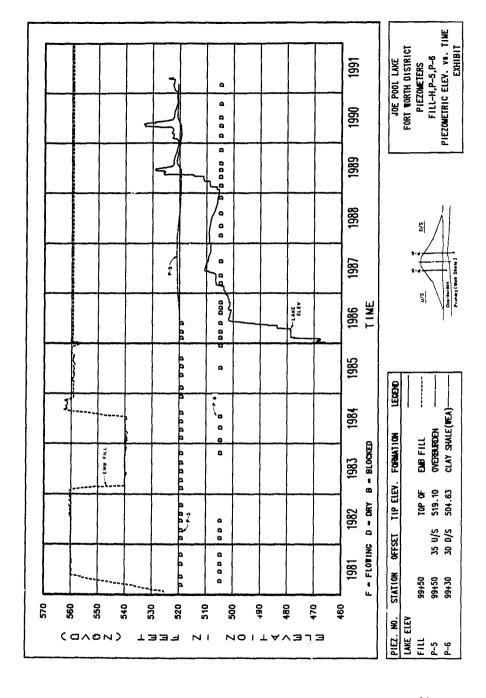
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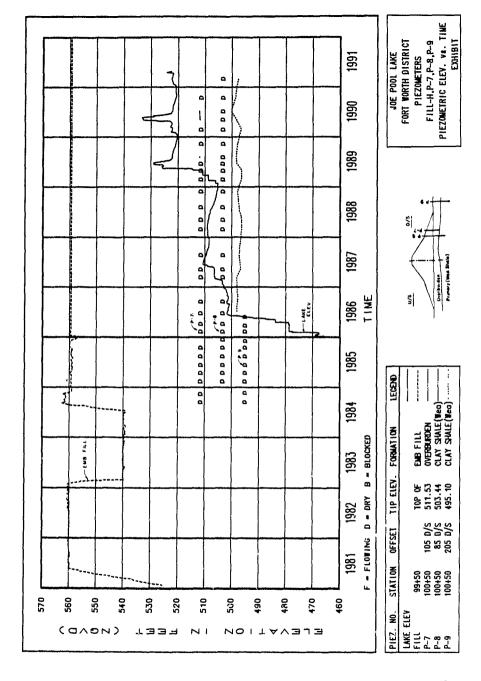
FORT WORTH DISTRICT LAKE ELEV. VS. TIME

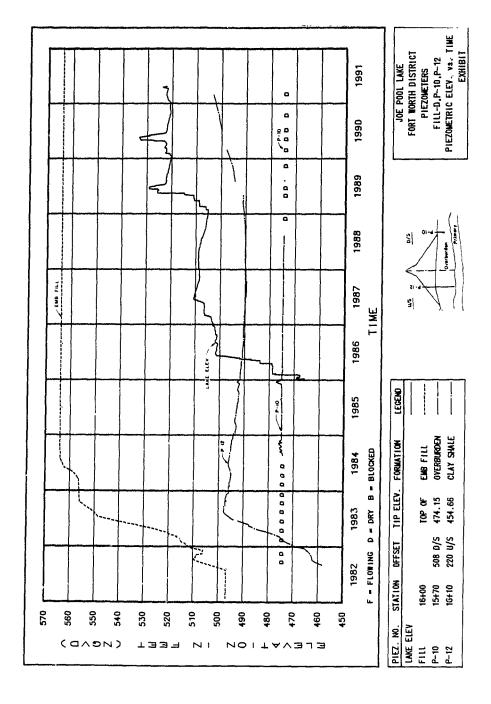
EXHIBIT

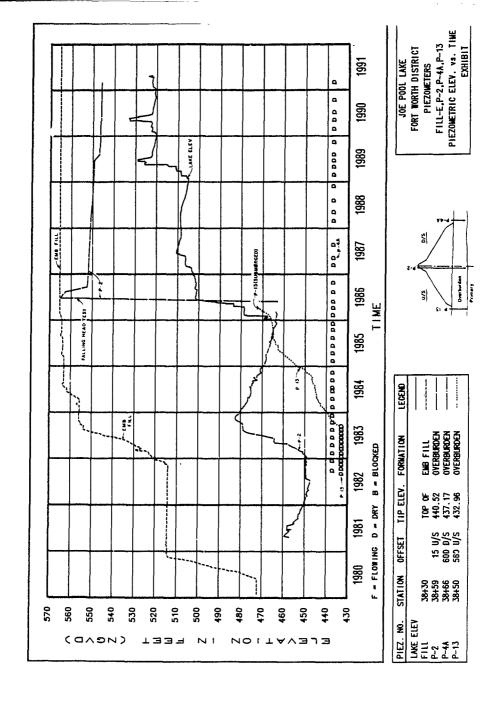


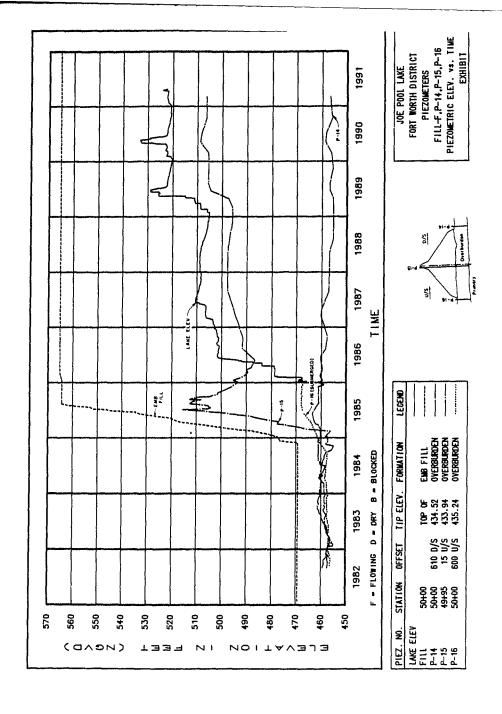
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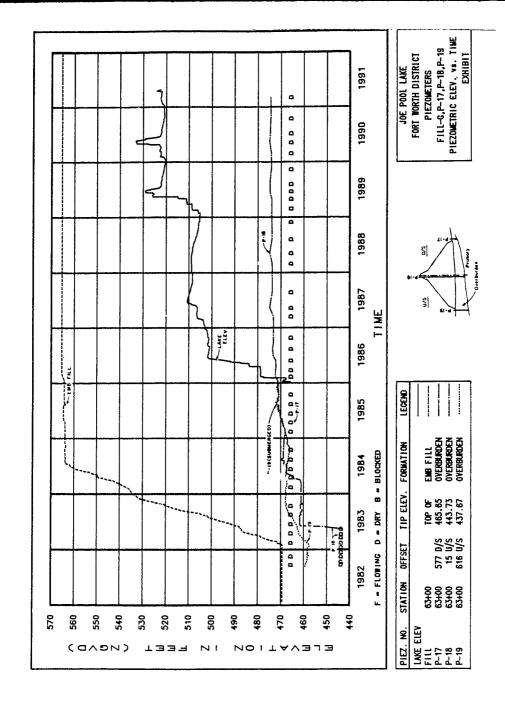


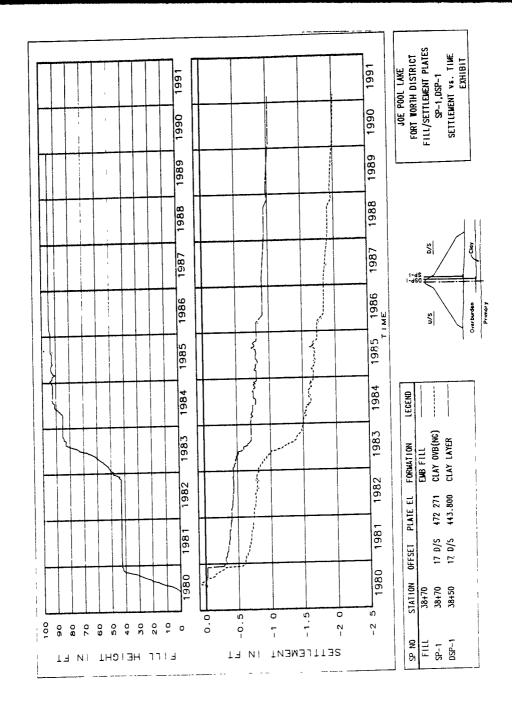






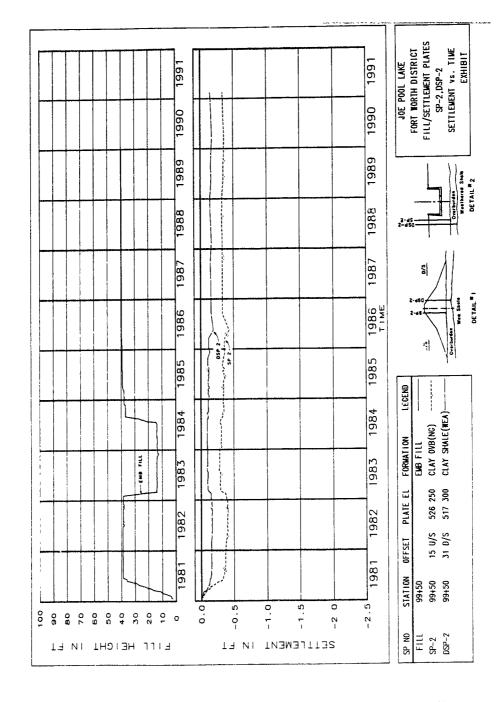




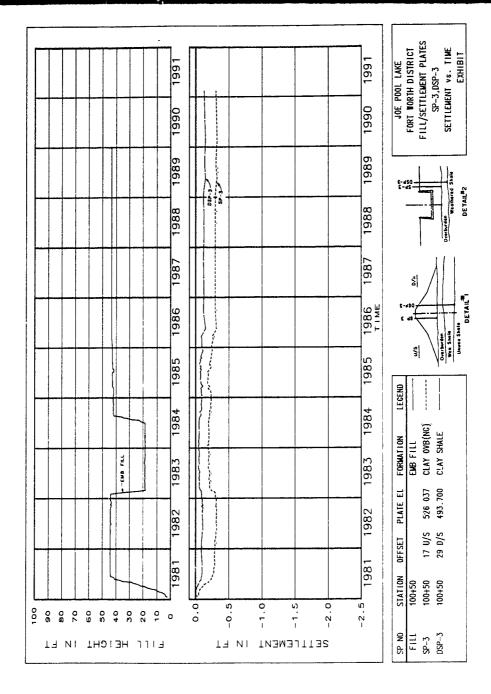


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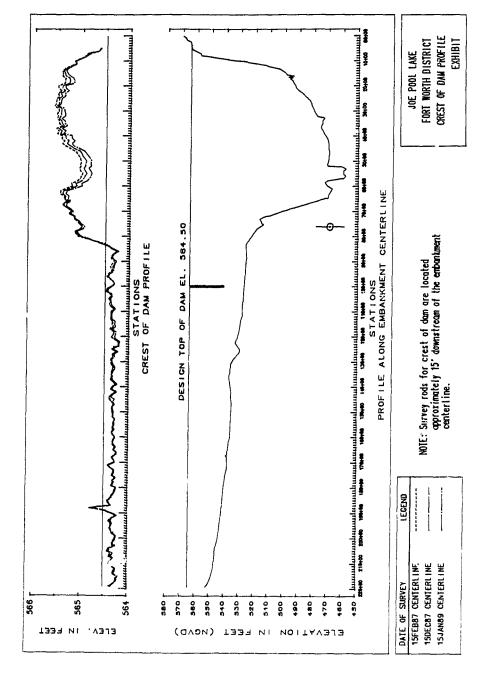
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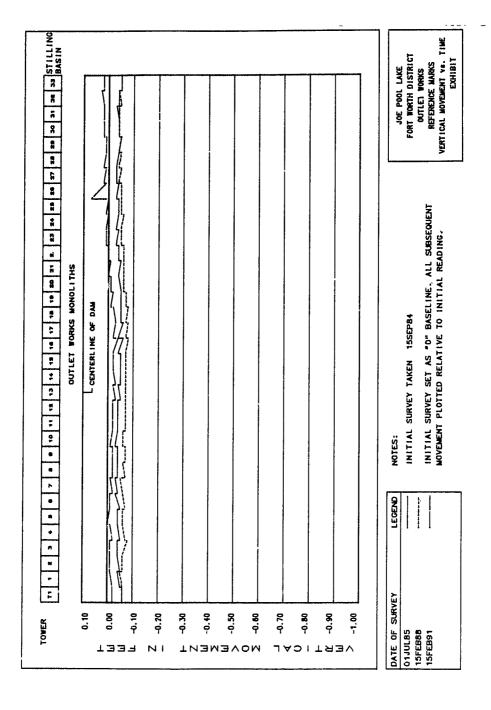


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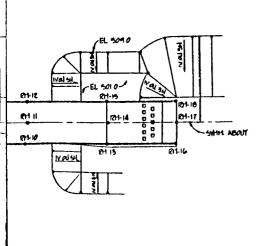
## CORPS OF ENGINEERS

Change From Original Elevation: (+) Heave (-) Settlement

Reb 86       +.02       +.02       +.02      02       +.02       .00       +.06       +.02       +.03       +.04       +.08       +.06         Sep 86       .00       +.01       +.02       +.01       +.01       +.01       +.02       +.06       +.02       +.04       +.09       +.06       +.04         Peb 87       +.01       +.02       +.01       +.01       +.02       +.01       +.05       +.05       +.10       +.07       +.07         Sep 87       .00       +.02       .00       +.01       +.01       +.01       +.04       +.07       +.04       +.06       +.10       +.07       +.07         Peb 88      01       .00      02      01      01       +.00       +.04       +.05       +.04       +.03       +.05       +.05       +.03         Aug 89       0       +.01      01       +.01       +.01       +.07       +.10       +.05      09       +.11       +.10      05       +.05       +.05       +.03       +.05       +.05       +.05       +.05       +.03       +.05       +.05       +.05       +.05       +.05       +.05       +.05       +.05	Peb 86 +.02 +.02 +.02 +.0202 +.02 .00 +.06 +.02 +.03 +.04 +.08 +.06  Sep 86 .00 +.01 +.02 +.01 +.01 +.01 +.01 +.02 +.06 +.02 +.04 +.09 +.06 +.04  Peb 87 +.01 +.02 +.01 +.01 +.02 +.01 +.04 +.07 +.05 +.05 +.10 +.07 +.07  Sep 87 .00 +.02 .00 +.01 +.01 +.01 +.01 +.04 +.07 +.04 +.06 +.10 +.07 +.07  Peb 8801 .00020101 .00 +.04 +.05 +.04 +.03 +.05 +.05 +.05  Aug 89 0 +01 .01 +01 +01 +01 +01 +07 +10 +05 -09 +11 +10 .  Feb 90 .01 0 .02 0 0 0 +06 +11 +05 +07 +12 +09 .  Feb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  And 184 About 6 11 +02 1 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  And 184 About 6 11 +01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0	Original Elev.	6/28/85	540.97 6/28/85	540.95 6/28/85	540.88 6/28/85	540.83 6/28/85	540.91 6/28/85	541.52 6/28/85	528.20 6/28/85	541.53 6/28/85	517.63 6/28/85	504.31 6/28/85	517.53 6/28/85	
Sep 86 .00 +.01 +.02 +.01 +.01 +.01 +.01 +.02 +.06 +.02 +.04 +.09 +.06 +.04  Peb 87 +.01 +.02 +.01 +.01 +.01 +.01 +.04 +.07 +.05 +.05 +.10 +.07 +.07  Sep 87 .00 +.02 .00 +.01 +.01 +.01 +.01 +.04 +.07 +.04 +.06 +.10 +.07 +.07  Peb 8801 .00020101 .00 +.04 +.05 +.04 +.03 +.05 +.05 +.05  Aug 89 0 +01 .01 +01 +01 +01 +07 +10 +05 -09 +11 +10 +.0  Feb 90 .01 0 .02 0 0 0 +.06 +11 +05 +07 +12 +09 *  Feb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  Peb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  Peb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0	Sep 86 .00 +.01 +.02 +.01 +.01 +.01 +.01 +.02 +.06 +.02 +.04 +.09 +.06 +.04  Peb 87 +.01 +.02 +.01 +.01 +.01 +.02 +.01 +.04 +.07 +.05 +.05 +.10 +.07 +.07  Sep 87 .00 +.02 .00 +.01 +.01 +.01 +.01 +.04 +.07 +.04 +.06 +.10 +.07 +.07  Peb 8801 .00020101 .00 +.04 +.05 +.04 +.03 +.05 +.05 +.05  Aug 89 0 +01 .01 +01 +01 +01 +07 +10 +05 -09 +11 +10 +.0  Feb 90 .01 0 .02 0 0 0 +.06 +11 +05 +07 +12 +09 *  Feb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  Aug 89 0 +01 0 .02 0 0 0 0 +06 +11 +05 +07 +12 +09 *  Feb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  Aug 89 0 +01 0 .02 0 0 0 0 +06 +11 +05 +07 +12 +09 *  Feb 90 .01 0 .02 0 0 0 +06 +11 +05 +07 +12 +09 *  Feb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0	Date	RM-1	9M-2	RM-3	RM-4	RM-5	RM-6	RM-7	RM-8	RM-9	RM-10	RM-11	RM-12	RM-13
Peb 87 +.01 +.02 +.01 +.01 +.02 +.01 +.04 +.07 +.05 +.05 +.10 +.07 +.07  Sep 87 .00 +.02 .00 +.01 +.01 +.01 +.01 +.04 +.07 +.04 +.06 +.10 +.07 +.07  Peb 8801 .00020101 .00 +.04 +.05 +.04 +.03 +.05 +.05 +.05  Aug 89 0 +01 .01 +01 +01 +01 +07 +10 +05 -09 +11 +10 .  Feb 90 .01 0 .02 0 0 0 +06 +11 +05 +07 +12 +09 .  Feb 91 0 +01 -01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  Aug 89 0 +01 .01 -01 +01 +02 0 +06 +11 +05 +07 +12 +09 .  Feb 90 .01 0 .02 0 0 0 0 +06 +11 +05 +07 +12 +09 .  Feb 91 0 +01 -01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0	Peb 87 +.01 +.02 +.01 +.01 +.02 +.01 +.04 +.07 +.05 +.05 +.10 +.07 +.07  Sep 87 .00 +.02 .00 +.01 +.01 +.01 +.01 +.04 +.07 +.04 +.06 +.10 +.07 +.07  Peb 8801 .00020101 .00 +.04 +.05 +.04 +.03 +.05 +.05 +.05  Aug 89 0 +01 .01 +01 +01 +01 +07 +10 +05 -09 +11 +10 *  Feb 90 .01 0 .02 0 0 0 +06 +11 +05 +07 +12 +09 *  Feb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  Aug 89 0 +01 .01 -01 +01 +02 0 +06 +11 +05 +07 +12 +09 *  Feb 90 .01 0 .02 0 0 0 0 +06 +11 +05 +07 +12 +09 *  Feb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  Aug 80 0 +01 .01 -01 +01 +02 0 +08 +11 +05 +07 +12 +09 *  Feb 90 .01 0 .02 0 0 0 0 +06 +11 +05 +07 +12 +09 *  Feb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0	Feb 86	+.02	+.02	+.02	+.02	02	+.02	.00	+.06	+.02	+.03	+.04	+.08	+.06
Sep 87 .00 +.02 .00 +.01 +.01 +.01 +.04 +.07 +.04 +.06 +.10 +.07 +.07  Peb 8801 .00020101 .00 +.04 +.05 +.04 +.03 +.05 +.05 +.05  Aug 89 0 +01 .01 +01 +01 +01 +07 +10 +05 -09 +11 +10 .  Feb 90 .01 0 .02 0 0 0 +06 +11 +05 +07 +12 +09 .  Feb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  NAILENT APAIL (	Sep 87 .00 +.02 .00 +.01 +.01 +.01 +.04 +.07 +.04 +.06 +.10 +.07 +.07  Peb 8801 .00020101 .00 +.04 +.05 +.04 +.03 +.05 +.05 +.05  Aug 89 0 +01 .01 +01 +01 +01 +07 +10 +05 -09 +11 +10 .  Feb 90 .01 0 .02 0 0 0 +06 +11 +05 +07 +12 +09 .  Feb 91 0 +01 .01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  Walsh EL 5010 - 12 -13 -14 -14 -14 -14 -14 -14 -14 -14 -14 -14	Sep 86	.00	+.01	+.02	+.01	+.01	+.01	+.02	+.06	+.02	+.04	+.09	+.06	+.04
Peb 8801 .00020101 .00 +.04 +.05 +.04 +.03 +.05 +.05 +.05  Aug 89	Peb 8801 .00020101 .00 +.04 +.05 +.04 +.03 +.05 +.05 +.05  Aug 89	Pelo 87	+.01	+.02	+.01	+.01	+.02	+.01	+.04	+.07	+.05	+.05	+.10	+.07	+.07
Aug 89 0 + 01 -01 + 01 + 01 + 01 + 01 + 07 + 10 + 05 - 09 + 11 + 10 *  Feb 90 -01 0 -02 0 0 0 + 06 + 11 + 05 + 07 + 12 + 09 *  Feb 91 0 + 01 -01 + 01 + 02 0 + 08 + 11 + 06 + 06 + 11 + 10 + 0    NAI 204   EL 5010   TO 10   TO 10   TO 10   TO 10   TO 10	Aug 89 0 + 01 -01 + 01 + 01 + 01 + 07 + 10 + 05 - 09 + 11 + 10 + 09 + 11 + 10 + 05 + 07 + 12 + 09 + 11 + 10 + 00 + 06 + 11 + 05 + 07 + 12 + 09 + 10 + 01 + 01 + 02 + 0 + 08 + 11 + 06 + 06 + 11 + 10 + 00 + 06 + 11 + 10 + 00 + 0	Sep 87	.00	+.02	.00	+.01	+.01	+.01	+.04	+.07	+.04	+.06	+.10	+.07	+.07
Feb 90 .01 0 .02 0 0 0 +06 +11 +05 +07 +12 +09 .  Feb 91 0 +01 -01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0  WALESH  WALES	Feb 90 .01 0 .02 0 0 0 +06 +11 +05 +07 +12 +09 . Feb 91 0 +01 -01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0    MAI 294	Peb 88	01	.00	02	01	01	.00	+.04	+.05	+.04	+.03	+.05	l	+.03
Feb 91 0 +01 -01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0    VALES   VALES	Feb 91 0 +01 -01 +01 +02 0 +08 +11 +06 +06 +11 +10 +0    VALEN   VALEN	Aug 89	0	+ 01	- 01	+ 01	+ 01	+ 01	+ 07	+ 10	+ 05	~ 09	+ 11	+ 10	•
NAI 2 04   1	NAI 204   S   NAI 204	Feb 90	- 01	0	- 02	0	0	0	+ 06	+ 11	+ 05	+ 07	+ 12		•
MAISH	MAISH	Feb 91	0	+ 01	- 01	+ 01	+ 02	0	+ 08	+ 11	+ 06	+ 06	+ 11	+ 10	+0-
2 84-5 84-9 84-11 124-14 0 0 124-17 124-17 124	2 RM-E RM-9 RM 8111 RM-14 B 10 RM-17  2 RM-E RM-9 RM 8111 RM-14 B 10 RM-17  2 RM-E RM-9 RM 8111 RM-14 B 10 RM-17  2 RM-E RM-9 RM-9 RM-17  2 RM-E RM-9 RM-9 RM-17  2 RM-E RM-9 RM-18  2 RM-E RM-9 RM-18  2					્ હી .				1					
SHM ADOLT ( RM-1 RM-13 RM-16 RM-13 RM-16 RM-13 RM-16	SHM ADOLT ( RH.1 PH 4 PH-17 PH-10 PH-13 PIT-16		.va			3. Lara	N OU SON	a-EL 94			F	140	ره ا <i>ه</i>		
NAISH WAISH	NAISH NAISH		_Na			ST CTOP OF	N WI STAM	e-EL 949		<del>. L </del>	412	140	5010-1 RH-15	0 0	73 € 2 Ø1-16 Ø1-17
					22 22 20 20 20 20 20 20 20 20 20 20 20 2	2 3 6 5 Cook	N ALEM	EL 541 EH-9			1111	140	5010-1 RH-15	0 0	101-16
•					22 22 20 20 20 20 20 20 20 20 20 20 20 2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		©1-9 ©1-9 ©1-7	-		+18 +10	MAT LEI	201 0 -1 121-15 121-14	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	101-16 RH-17
'					22 22 20 20 20 20 20 20 20 20 20 20 20 2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		©1-9 ©1-9 ©1-7	-		+18 +10	MAT LEI	201 0 -1 121-15 121-14	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	101-16 101-17

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5	.20 8/85 -8	541.53 6/28/85 RM-9	517.63 6/28/85 RM-10	504.31 6/28/85 RM-11	517.53 6/28/85 RM-12	503.99 6/28/85 RM-13	Underwater 6/28/85 RM-14	504.01 6/28/85 RM-15	503.98 6/28/85 RM-16	Underwater 6/28/85 RM-17	504.02 6/28/85 RM-18
	06	+.02	+.03	+.04	+.08	+.06	Underwater	+.07	+.07	Underwater	+.06
	06	+.02	+.04	+.09	+.06	+.04	Underwater	+.06	+.05	Underwater	+.06
	07	+.05	+.05	+.10	+.07	+.07	Underwater	+.07	+.07	Underwater	+.07
	07	+.04	+.06	+.10	+.07	+.07	Underwater	+.07	+.07	Underwater	+.07
	05	+.04	+.03	+.05	+.05	+.03	Underwater	+.06	+.03	Underwater	+.06
	10	+ 05	+ 09	+ 11	+ 10	•	Underwater	•	•	Underwater	
	11	+ 05	+ 07	+ 12	+ 09	•	Underwater	•	•	Underwater	•
	11	+ 06	+ 06	+ 11	+ 10	+ 04	Underwater	+ 08	•	Underwater	•
			ı		1					1	h)



Original Elev	564 48 Feb 88	564 46 Feb 88
Date	RM-4A	RM-6A
Feb 88	0	0
Sep 88	0	0
Jan 89	0	+ 01
Aug 89	- 01	0
Feb 90	- 03	02
Feb 91	0	0

JOE POOL LAKE MOUNTAIN CREEK LAKE

SPILLWAY
REPERENCE MARKS

US ARMY ENGINEER DISTRICT, FT WORTH

PLATE

## CORPS OF ENGINEERS

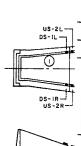
VERTICAL MOVEMENT IN FEET LEFT WALL							
DATE	DS-1L	US-2L	DS-2L	US-3L	DS-3L	US-4L	
ORIGINAL ELEV. APRIL 86	478.79	478.48	472.15	472.16	472.14	472.15	
Sep 86	00	00	-01	-01	- 02	-01	
Feb 87	- 01	- 02	-01	- 01	- 02	- 01	
Sep 87	- 01	- 02	00	00	-01	-01	
Feb 88	-05	- 04	- 04	-04	-06	- 05	
Jan 89	-03	- 03	- 03	-03	- 04	- 03	
Aug 89	+ 01	.00	+ 02	+ 01	+ 01	+ 01	
Feb 90	00	+ 01	-01	- 01	- 03	- 02	
Feb 91	00	00	+ 01	00	00	+ 01	

DATE	DS-4L	US-5L	DS-5L	US-6L	DS-61
ORIGINAL ELEV. April 86	472.16	472.15	472.16	472.15	472.17
Sep 86	-01	- 01	- 01	- 02	- 02
Feb 87	00	- 01	- 01	- 01	- 01
Sep 87	00	00	00	- 01	- 02
Feb 88	-04	- 05	- 05	- 05	05
Jan 89	-02	- 03	- 02	-03	- 02
Aug 89	+ 03	+02	+ 02	+ 01	+ 02
Feb 90	1 00	- 01	00	-01	- 01
Feb 91	+ 02	+ 01	+ 02	+ 01	+ 01

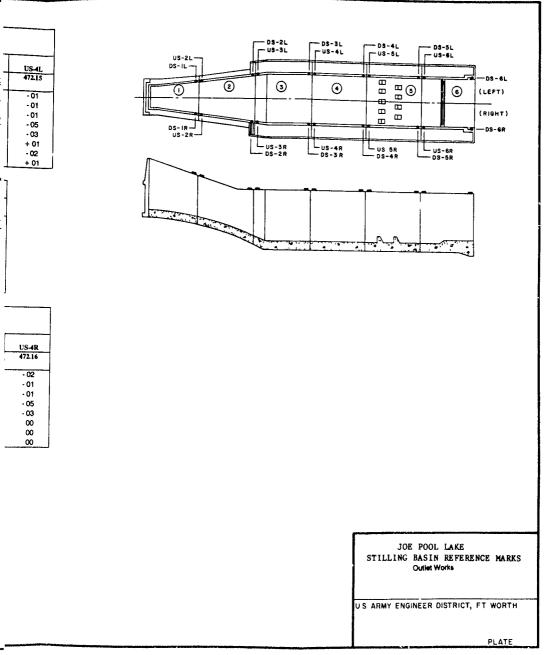
	VERTICAL MOVEMENT IN FEET RIGHT WALL							
DATE	DS-1R	US-2R	DS-2R	US-3R	DS-3R	US-4R		
ORIGINAL ELEV. April 86	478.75	478.47	472.15	472.15	472 15	472.16		
Sep 86	00	+ 01	-02	- 02	- 01	02		
Feb 87	00	- 01	-01	- 01	00	- 01		
Sep 87	01	- 02	01	-01	01	- 01		
Feb 88	- 04	- 04	- 05	- 05	- 04	- 05		
Jan 89	- 02	- 02	-03	-03	- 02	- 03		
Aug 89	+ 02	+ 01	+ 01	00	+ 01	00		
Feb 90	+ 01	+ 02	00	-01	+ 01	00		
Feb 91	+ 01	+ 01	00	00	+ 01	00		

DATE	DS-4R	US-5R	DS-5R	US-6R	DS-6R
ORIGINAL ELEV April 86	472.15	472.15	472.14	472.14	472 16
Sep 86	- 02	- 02	- 01	-02	- 02
Feb 87	- 01	- 02	- 01	-02	-01
Sep 87	01	- 01	00	-01	- 01
Feb 88	-05	-06	04	05	- 05
Jan 89	-03	- 03	- 02	- 03	03
Aug 89	+ 01	00	+ 01	800	00
Feb 90	+ 01	00	+ 01	00	00
Feb 91	+ 01	00	+ 01	+ 01	01

(+) = heave (-) = settlement







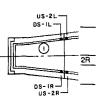
## CORPS OF ENGINEERS

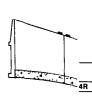
HORIZONTAL MOVEMENT (Distance Between Points)						
DATE	DS-1L TO DS-1R	US-2L TO US-2R	DS-2L TO DS-2R			
ORIGINAL DIST						
April 86	16 25'	16 47	23 67'			
Sep 86	16 24'	16 46'	23 67'			
Feb 87	16 24'	16 47'	23 67'			
Sep 87	16 24'	16 47'	23 67'			
Feb 88	16 24'	16 46'	23 67'			
Jan 89	16 23'	1645	23 66'			
Aug 89	16 25'	16 47'	23 68'			
Feb 90	16 24'	16 46'	23 66'			
Feb 91	16 24'	16 46'	23 66'			

DATE	US-3L TO US-3R	DS-3L TO DS-3R	US-4L TO US-4R
ORIGINAL DIST.			
April 86	23 93'	25.23'	25.26'
Sep 86	23 93'	25 23'	25 25'
Feb 87	23 93'	25 23'	25 26'
Sep 87	23 94'	25 23'	25 26°
Feb 88	23 92'	25 22'	25 25'
Jan 89	23 92'	25 22'	25 25'
Aug 89	23 94'	25 24'	25 27'
Feb 90	23 93.	25 22'	25 25'
Feb 91	23 92'	25 22'	25 25'

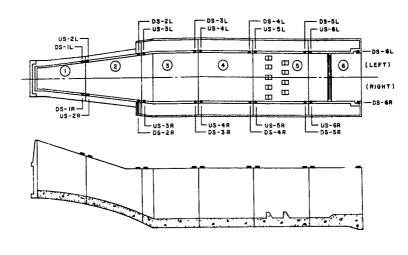
DATE	DS-4L TO DS 4R	US-5L TO US-5R	DS-5L TO DS-5R
ORIGINAL DIST. April 86	25 36'	25 37'	25 39'
Sep 86	25 36'	25 37'	25 39'
Feb 87	25 37'	25 38'	25 40'
Sep 87	25 36	25 37°	25 39'
Feb 88	25 36'	25 37	25 39'
Jan 89	25 36'	25 38'	25 39'
Aug 89	25 37'	25 38'	25 39'
Feb 90	25 36	25 37'	25 39'
Feb 91	25 36'	25 36'	25 29'

DATE	US-6L TO US-6R	DS-6L TO DS-6R	
ORIGINAL DIST April 86	25 40'	25.29'	
Sep 86	25 40'	25 30°	
Feb 87	25 40'	25 29'	
Sep 87	25 40'	25 29'	
Feb 88	25 40'	25 28'	
Jan 89	25 40'	25 29'	
Aug 89	25 40'	25 29'	
Feb 90	25 40'	25 29'	
Feb 91	25 401	25 29'	









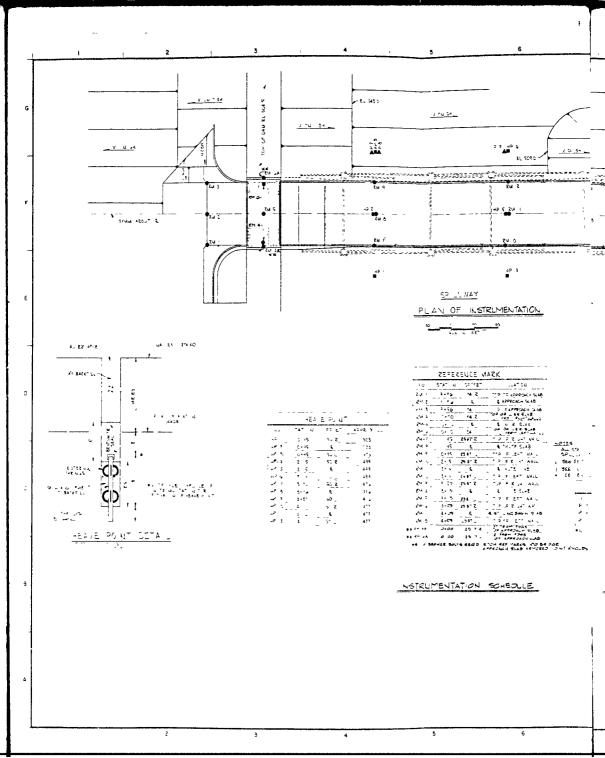
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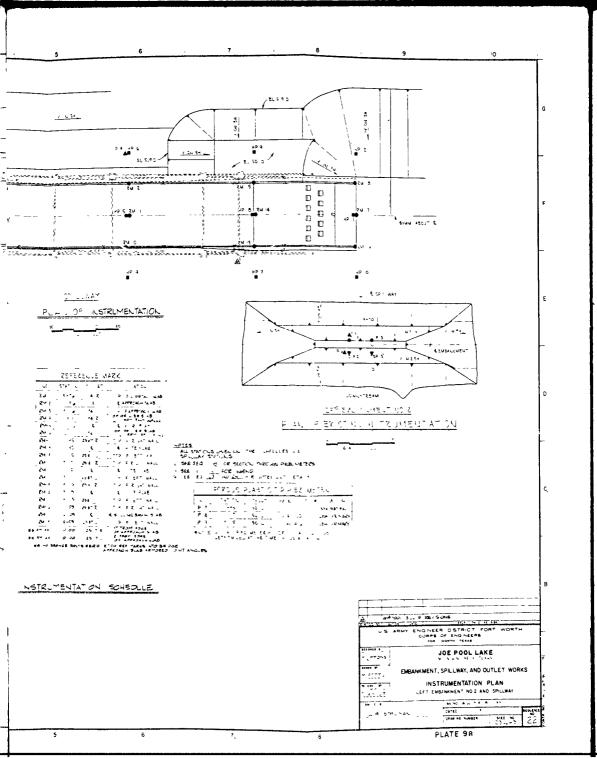
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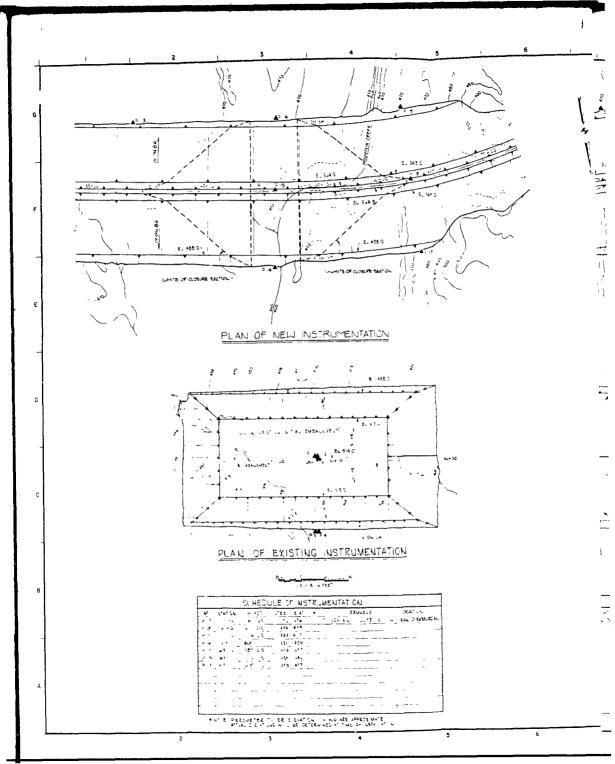
4<u>R</u>

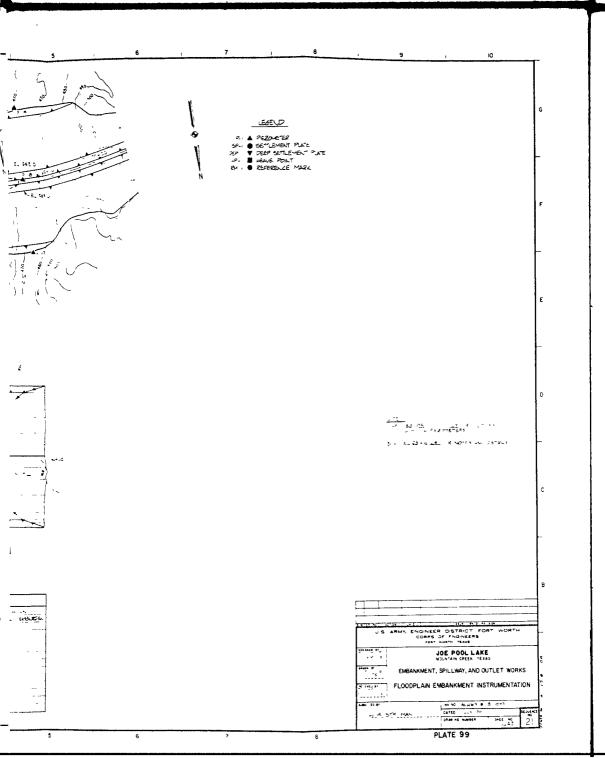
JOE POOL LAKE
STILLING BASIN WALL REFERENCE MARKS
Outlet Works

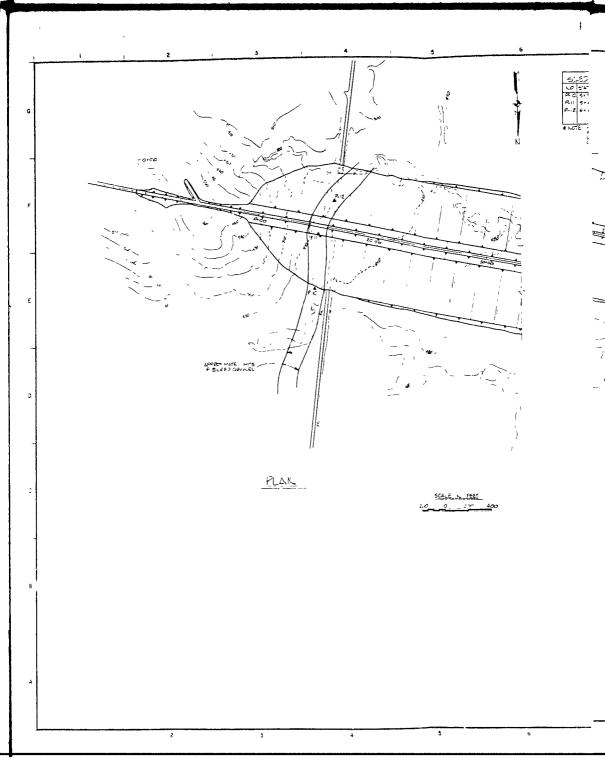
US ARMY ENGINEER DISTRICT, FT WORTH

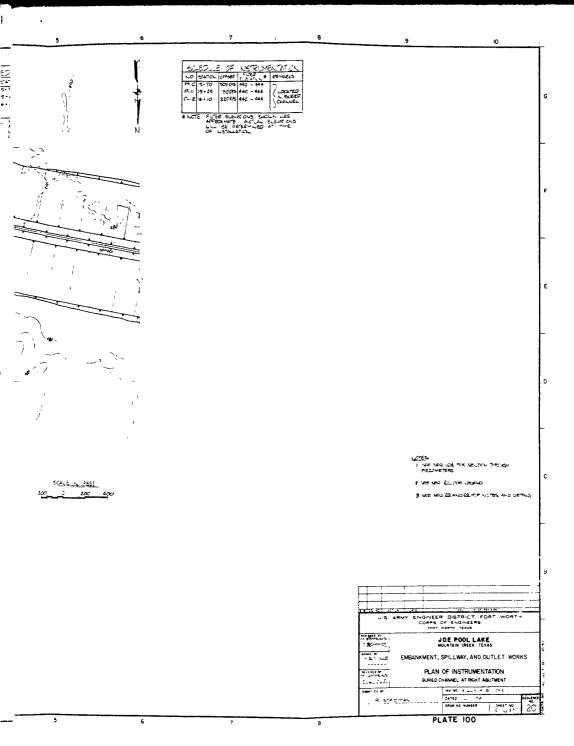


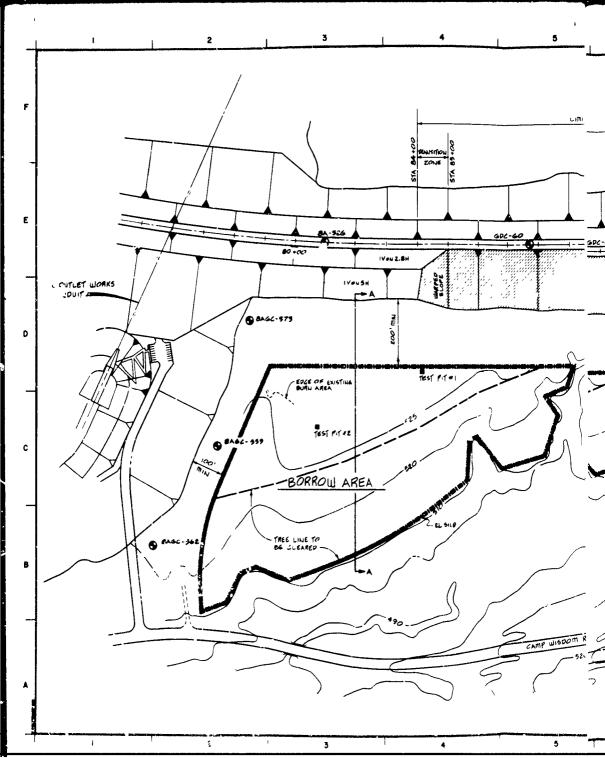


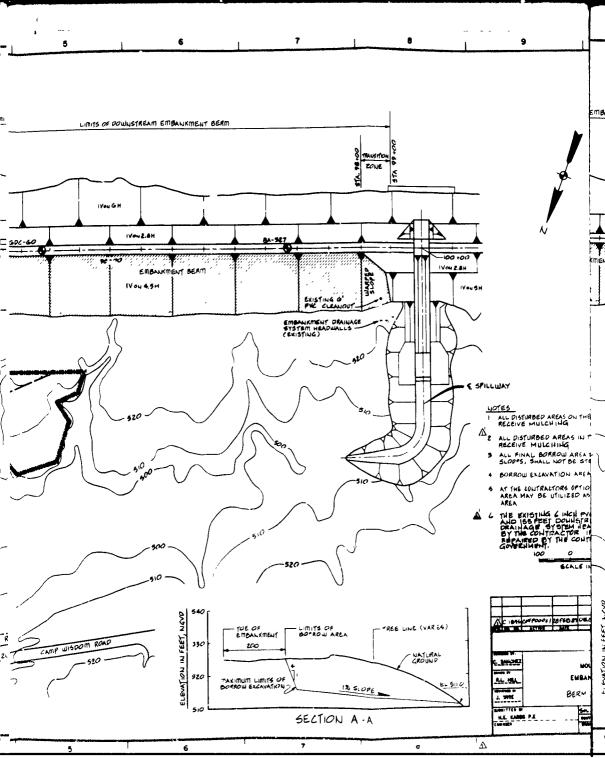


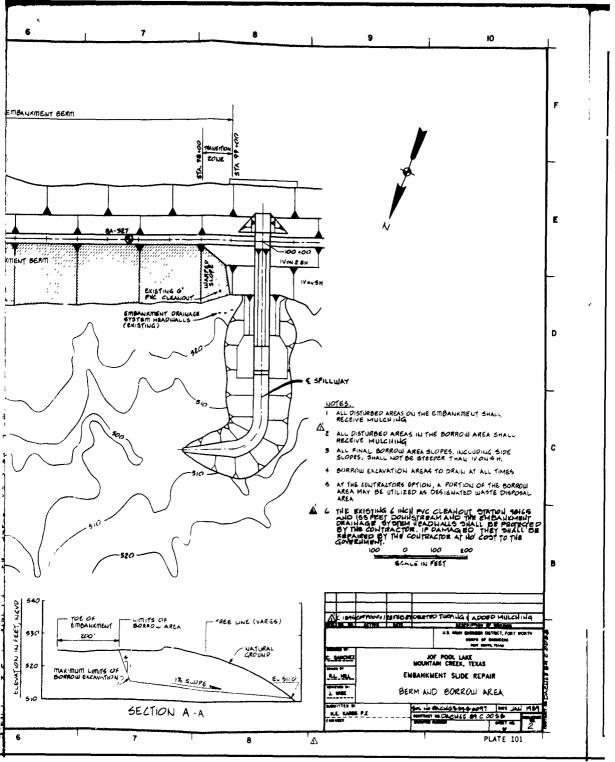


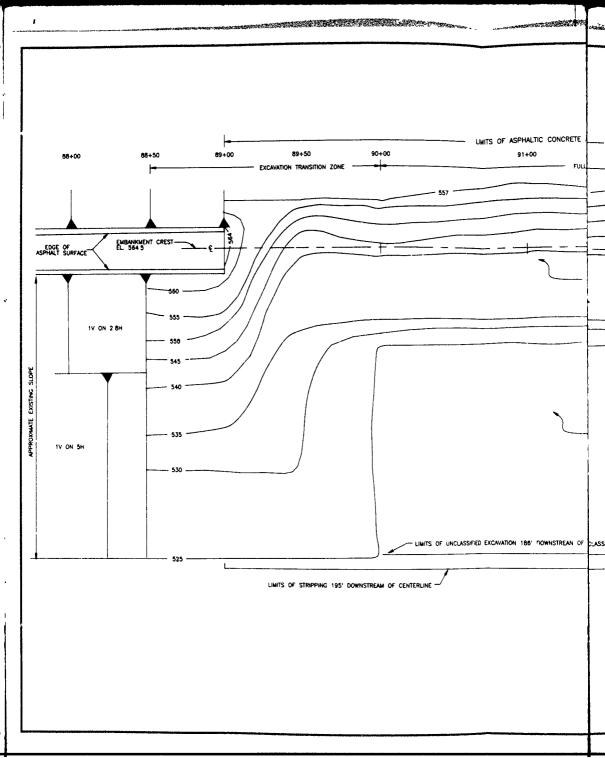


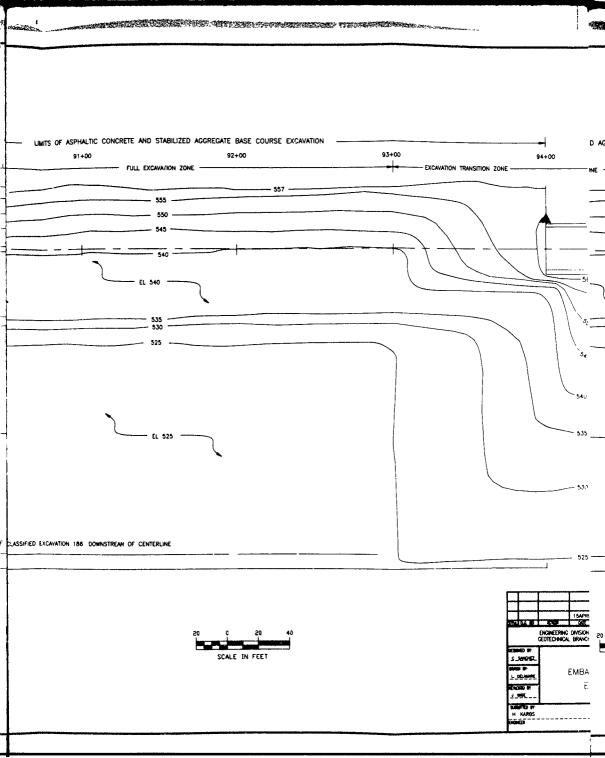


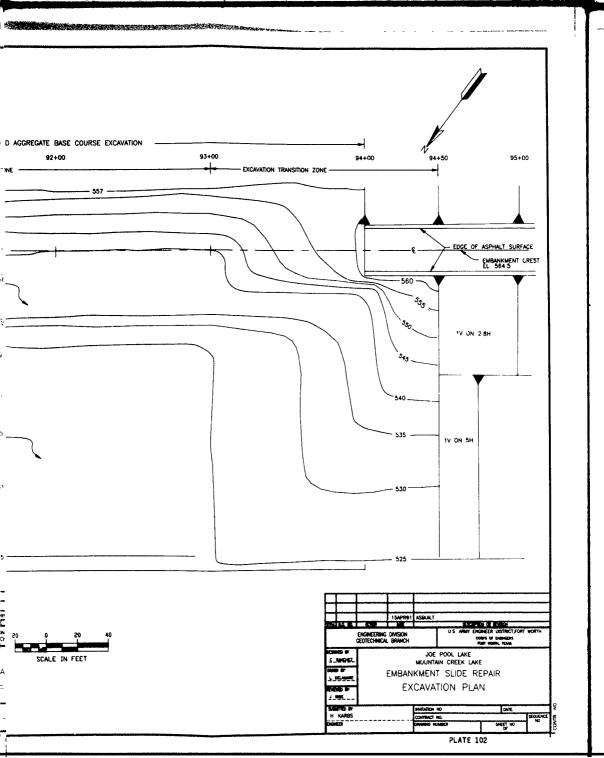


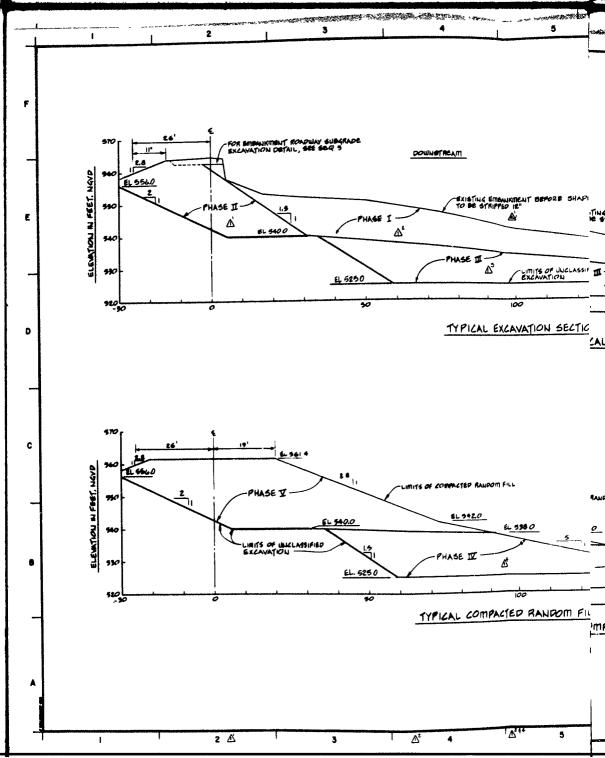


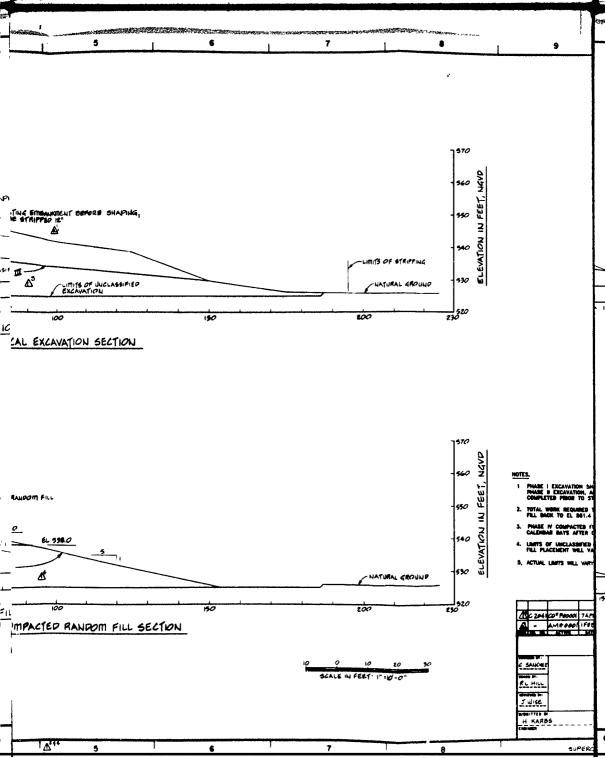


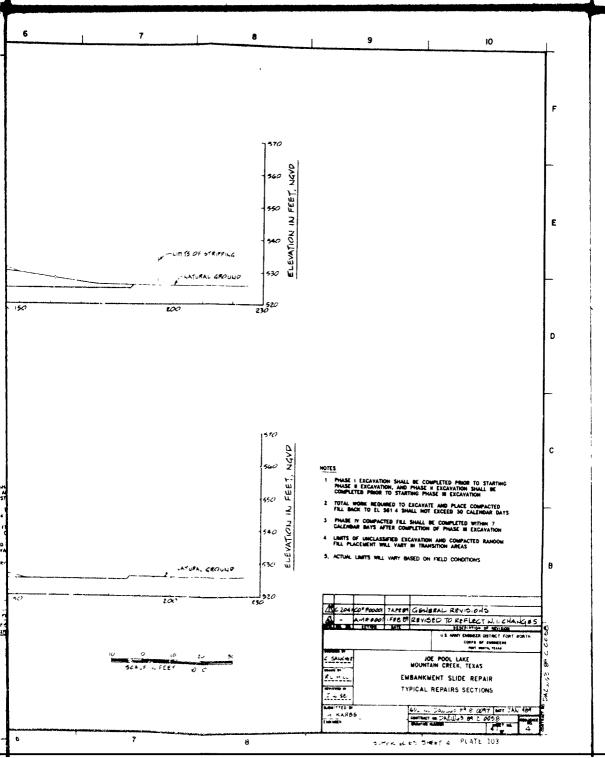


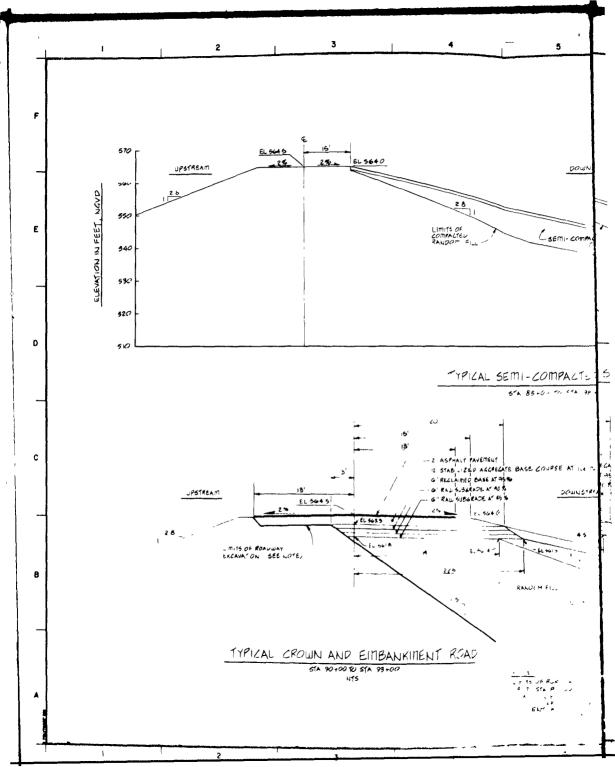


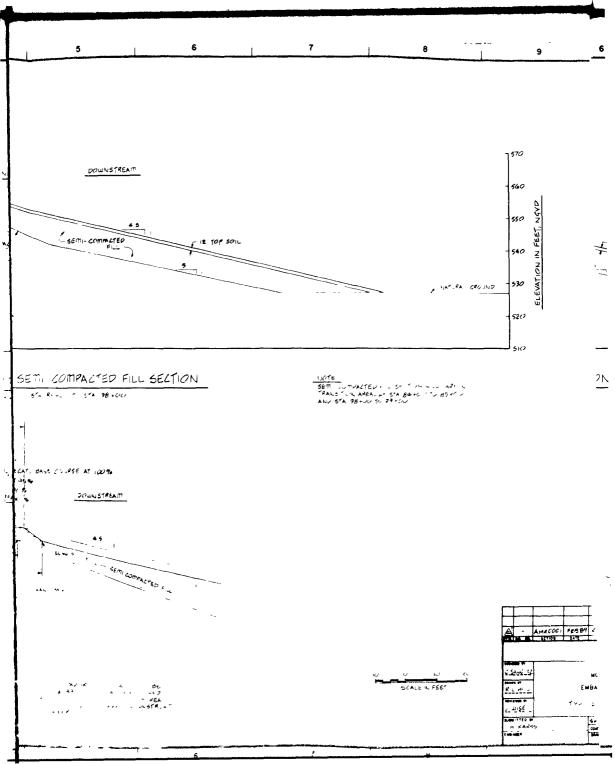


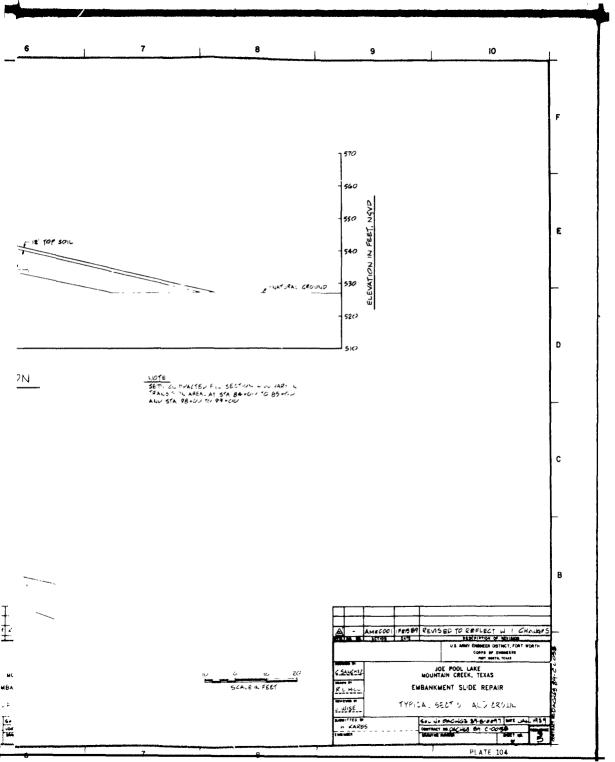












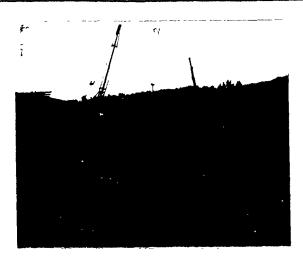


Photo No.l Initial Contract 20 Mar 81
View along outlet works conduit showing protective concrete
and steel placement. Note block-outs for conduit bottom
collars and mobile excavation templates.



Photo No. 2 Initial Contract 20 Mar 81 View of outlet works steel for conduit invert.



Photo No. 3 Initial Contract 5 Aug 81 View of outlet works conduit and backfill. Note also the thin coal tar epoxy coated steel alignment conduit collars. Steel collars were 1" thick by 2'-0" wide. All joints were waterstopped. A 1/2" by 2'-0" neoprene backing was used for the steel collars.



Photo No. 4 Initial Contract 16 Dec 80 View of Holland loader used for borrow excavation.



Photo No. 5 Completion Contract 15 Sep 82

View from right abutment along embankment centerline. Note deep inspection trench in foreground,



Photo No. 6 Completion Contract 15 Sep 82

View of Holland loader excavation operation in borrow area.

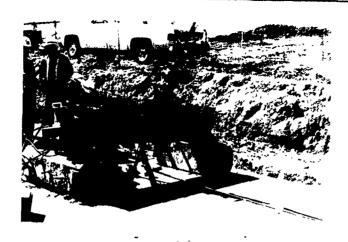


Photo No. 7 Completion Contracat 15 Apr 83
Anchor pull-out test on spillway chute. Anchor is No. 11 rebar (60 ksi) grouted in 6-inch diameter hole. Anchor lengths were 21 feet in the outlet works and 15 feet in the spillway.



Photo No. 8 Completion Contract 26 Jan 84

View east from sta. 96±. Note disc plows being pulled by rubber-tired tractor and by dozers, and the use of end dumps and belly dumps for hauling.



Photo No. 9 Completion Contract 9 Mar 84
Typical embankment surface drainage system pipe and impact basin (sta. 59±)

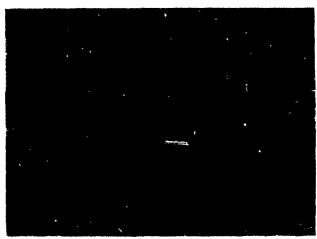


Photo No. 10 Completion Contract 9 Apr 84

View looking easterly at typical compaction operation using towed tamping rollers.

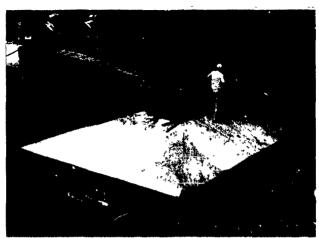


Photo No. 11 Completion Contract 25 Jul 84 View of outlet works tower bridge pier footing.

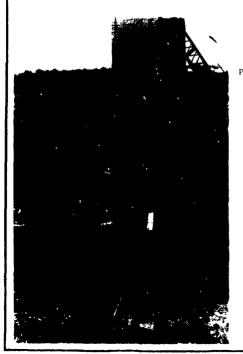


Photo No. 12 25 Jul 84
Completion Contract

View of outlet works tower. Note concrete placement for service bridge piers.

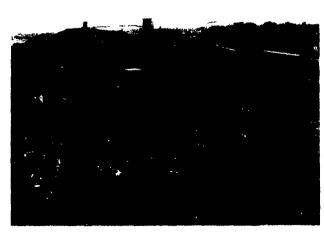


Photo No. 13 Completion Contract 25 Jul 84

View looking easterly at broadcrested spillway and chimney drain construction. Outlet works is visible in background.



Photo No. 14 Completion Contract 22 Sep 84 Muck removal in D/S portion of diversion channel in the closure section. Downstream plug is visible at far left background.



Photo No. 15 Completion Contract 22 Sep 84
View of borrow area scraper operation. Note water wagon being
used to pre-wet materials. Pre-wetting was not a typical practice, but when used, it greatly reduced the required amount of
moisture adjustment necessary at the embankment.



Photo No. 16 Completion Contract 7, Nov 84
View looking westerly at U/S cofferdam construction.



Photo No. 17 Completion Contract 13 Feb 85

View easterly at fill placement operations during embankment closure. Note well organized placement, discing, and compaction occurring concurrently at different locations.

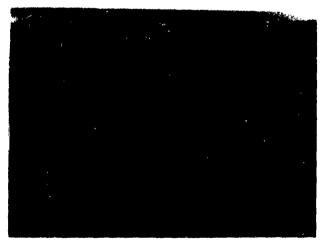


Photo No. 18 Completion Contract 1 Apr 85
View looking easterly at embankment closure operations.
Note larger body of water upstream is a portion of Borrow
Area "A" that was excavated too deep to drain.



Photo No. 19 Completion Contract 1 Apr 85
View looking easterly showing spillway, outlet works,
closure section, and ponded water in some upstream borrow
areas.

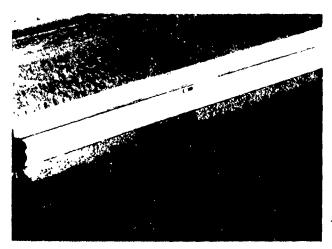


Photo No.20
Improper backfilling around guard rail post on crest of dam.
This was typical. If uncorrected, it would provide a means for surface water to enter the fill.



Photo No. 21 12 Feb 87 View looking up spillway chute. Weir length at crest is 50 feet.

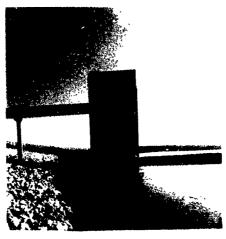


Photo No 22 12 Feb 87 View of outlet works tower with water impoundment at Elev. 503.6 or 18.4 feet below conservation pool.